

Selecting a Pressure Gauge

When selecting a pressure gauge, it is important to consider the following factors to ensure safety and accuracy:

1. Pressure fluid composition
2. Pressure fluid temperature
3. Ambient conditions
4. Pressure range
5. Conditions affecting wear of the system
6. Method of mounting
7. Required accuracy

1. Pressure fluid composition

Since the sensing element of a pressure gauge may be exposed directly to the measured medium, consider the characteristics of this medium. It may be corrosive, it may solidify at various temperatures or it may contain solids that will leave deposits inside the sensing element. For pressure fluids that will not solidify under normal conditions or leave deposits, a Bourdon tube gauge is acceptable. Otherwise a Sealgauge or diaphragm seal should be used. A chemical compatibility chart follows this section to aid in the selection of the proper sensing element material.

2. Pressure fluid temperature

Steam and other hot media may raise the temperature of the gauge components above safe working limits of the sealed joints. In these cases it is recommended that a siphon, cooling tower or diaphragm seal be used in conjunction with the pressure gauge.

3. Ambient conditions

The normal ambient temperature range for WIKA pressure gauges is -40°F to +140°F (-40°C to +60°C) for dry or silicone-filled gauges and -4°F to +140°F (-20°C to +60°C) for glycerine-filled gauges. The error caused by temperature changes is +0.3% or -0.3% per 18°F rise or fall, respectively. The reference temperature is 70°F (20°C). The correction is for the temperature of the gauge, not the temperature of the measured medium.

Remote gauge mounting using a diaphragm seal and capillary line is one alternative for applications involving extreme ambient temperature.

Moisture and weather effects must also be considered. Liquid-filled gauges prevent condensation build up.

For outdoor use, stainless steel, brass or plastic cased gauges are recommended.

4. Pressure range

A gauge range of twice the working pressure is generally selected. The working pressure in all cases should be limited to 75% of the gauge range. Where alternating pressure and pulsation are encountered, working pressure should be limited to 2/3 of the gauge range.

5. Conditions affecting wear of the system

In applications involving severe pressure fluctuation or pulsation, the use of restrictors and/or snubbers is recommended. In addition, liquid-filled gauges increase the service life of gauges in these conditions. WIKA liquid-filled gauges are generally filled with glycerine. Silicone for larger temperature extremes and Halocarbon® for use with oxidizing agents such as chlorine, oxygen and hydrogen peroxide are also available.

6. Method of mounting

Radial (LM) and back (CBM or LBM) connections are available for most WIKA gauges. WIKA stocks gauges with standard NPT threaded connections. Other types such as metric threads, straight threads, hose barbs and special fittings are available as a special order.

Pressure gauges should be mounted in the upright position. For applications where the gauge is mounted side ways, horizontally or upside down, contact WIKA Customer Service for gauge type compatibility.

7. Required accuracy

WIKA stocks gauges with accuracies from $\pm 3/2/3\%$ to $\pm 0.1\%$ of span (ASME Grade B to Grade 4A).

To ensure safe and accurate gauge selection, you must take all of the above factors into consideration. When in doubt, please do not hesitate to contact your local stocking distributor or WIKA Customer Care for assistance!

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Chemical Compatibility Chart

Acetic Acid	B	Ethyl Acetate	A	Oxygen	A
Acetic Anhydride	D	Ethyl Cellulose	B	Paraffin	A
Acetone	B	Ethylene	A	Phosphoric Acid	B
Acetylene	B	Ethylene Dibromide	B	Photographic Solutions	B
Alcohol	A	Ethylene Dichloride	D	Pickling Solutions	B
Alums	B	Ethylene Glycol	A	Picric Acid	B
Aluminum Sulfate	B	Ferric Nitrate	B	Picric Acid (dry)	B
Ammonia	B	Ferric Sulfate	B	Potassium Chloride	D
Ammonium Carbonate	B	Formaldehyde	B	Potassium Cyanide	B
Ammonium Hydroxide	D	Freon	A	Potassium Permanganate	B
Ammonium Phosphate	D	Gallic Acid	B	Prestone	A
Beer	A	Gas (for lighting)	A	Salicylic Acid	A
Benzine	A	Gasoline	A	Sea Water	C
Benzol	A	Gasoline (refined)	B	Silver Nitrate	B
Benzyl Alcohol	B	Glucose	C	Sodium Carbonate	D
Bleach Liquors	B	Glycerine	A	Sodium Cyanide	D
Bordeaux Mixture	A	Hydrocyanic Acid	B	Sodium Hydroxide	D
Butane	B	Hydrogen	B	Sodium Nitrate	B
Butanol	A	Hydrogen Peroxide	B	Sodium Peroxide	B
Butyric Acid	B	Kerosene	A	Sodium Phosphate	B
Calcium Bisulfite	B	Lacquers	A	Sodium Sulfate	B
Calcium Chloride	C	Lactic Acid	B	Sodium Sulfide	D
Calcium Hydroxide	B	Lysol	B	Sodium Sulfite	B
Carbon Dioxide(dry)	B	Magnesium Hydroxide	C	Sulfur Dioxide	D
Carbon Bisulfide	B	Magnesium Sulfate	B	Sulfur Dioxide (dry)	B
Casein	B	Mercury	B	Sulfuric (75%)	B
Chloroform	B	Methyl Chloride	D	Sulfurous Acid	B
Chromic Acid	B	Methyl Salicylate	D	Tanning Liquors	D
Citric Acid	B	Naphtha	A	Toluene	A
Coal Gas	A	Nickel Acetate	B	Vegetable Oils	B
Copper Sulfate	B	Nitric Acid (pure)	B	Vinegar	B
Cottonseed Oil	B	Nitrous Acid	D	Water	A
Creosote (crude)	B	Nitrous Oxide	D	Whiskey	B
Dextrine	A	Oil (lubricating)	A	Wines	B
Ethers	D	Oil (refined)	A	Zinc Sulfate	B

NOTE: For steam service, a siphon is required.

Find the process fluid in the table above and match the letter code (A,B,C, or D) with the wetted part material listed below:

A = Brass (Copper Alloy)

B = 316 SS

C = Monel®

D = Consult Factory

This table is provided as a reference only and is accurate to the best of WIKA's knowledge. WIKA assumes no responsibility for, or obligation from, the information here.

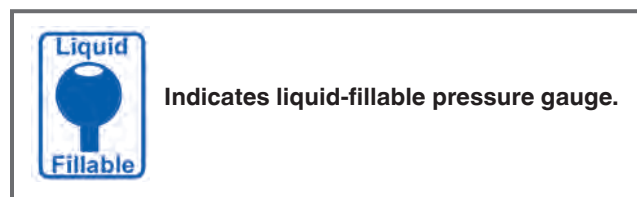
Advantages of Liquid-filled Gauges

Liquid-filled gauges

Liquid-filled pressure gauges provide a number of advantages:

- the liquid absorbs vibration and pressure spikes
- the dampening action of the liquid enables the operator to take readings during conditions of rapid dynamic loading and vibration
- the liquid lubricates all moving elements, dramatically reducing wear in the movement
- because most liquid-filled gauges are filled with non-aqueous liquid and hermetically sealed, they perform in corrosive environments and are immune to moisture penetration and icing, and shock effects are lessened

Liquid-filled gauges enhance the reliability and integrity of the measuring system for long periods under extreme operating conditions.



Liquid Fill Fluid

Ambient Temperature Ratings (Table A)

Allowable Operating Range - Temperature range in which the operation of the gauge is not adversely affected by the filling liquid. At temperatures above the maximum rating, the fluid may break down. At temperatures below the minimum rating, the fluid may solidify (freeze).



NOTE: Some parts of the pressure gauge may not be able to withstand temperatures above 140°F. Consult with the factory for technical assistance for these applications.

Choose the Right Liquid

The type of liquid used to fill the gauge varies with the application. Although pure glycerine provides the best performance in most applications, each has its own requirements. Guidelines to help ensure that a fluid is properly matched to an application are:

- if icing is a problem, use gauges filled with silicone oil or other comparable liquids. They have low viscosities even at -60°C
- if the system has electric accessories, such as contacts, use insulating oils, and
- if extreme temperature fluctuations are expected, use silicone oils

The higher the liquid viscosity, the greater its dampening capacity. The reason for this is that dampening changes in proportion to the temperature-dependent viscosity of the filling liquid. The suitable degree of dampening depends on the operating requirements the gauge must meet, such as pointer response time, pressure extremes, vibration and changes in pressure. WIKA can recommend specific liquids to suit problem applications.

Fill Fluid	Allowable Operating Range
Glycerine Dow 99.7% USP, Synthetic 1118 Centistokes at 68°F	-4°F to 140°F -20°C to 60°C
Silicone Dow Corning 200 Fluid 1000 Centistokes at 77°F	-40°F to 140°F -40°C to 60°C
Halocarbon® Halocarbon® Products 6.3 Centistokes at 100°F	-40°F to 140°F -40°C to 60°C

Table A - Allowable Ambient Temperature Ratings

Liquid-filled Gauge Case Venting

For pressure gauges with full scale ranges of 300 psi and below (including vacuum and compound ranges of 30" Hg-0-200 psi and below), case venting (after the gauge is installed) is necessary to preserve the accuracy. Temperature fluctuations during shipment and in the process application cause the liquid filling to expand and contract which in turn increases or decreases case pressure. As a result, accuracy can be decreased and the pointer may not return to zero properly until the gauge is vented to the atmosphere.

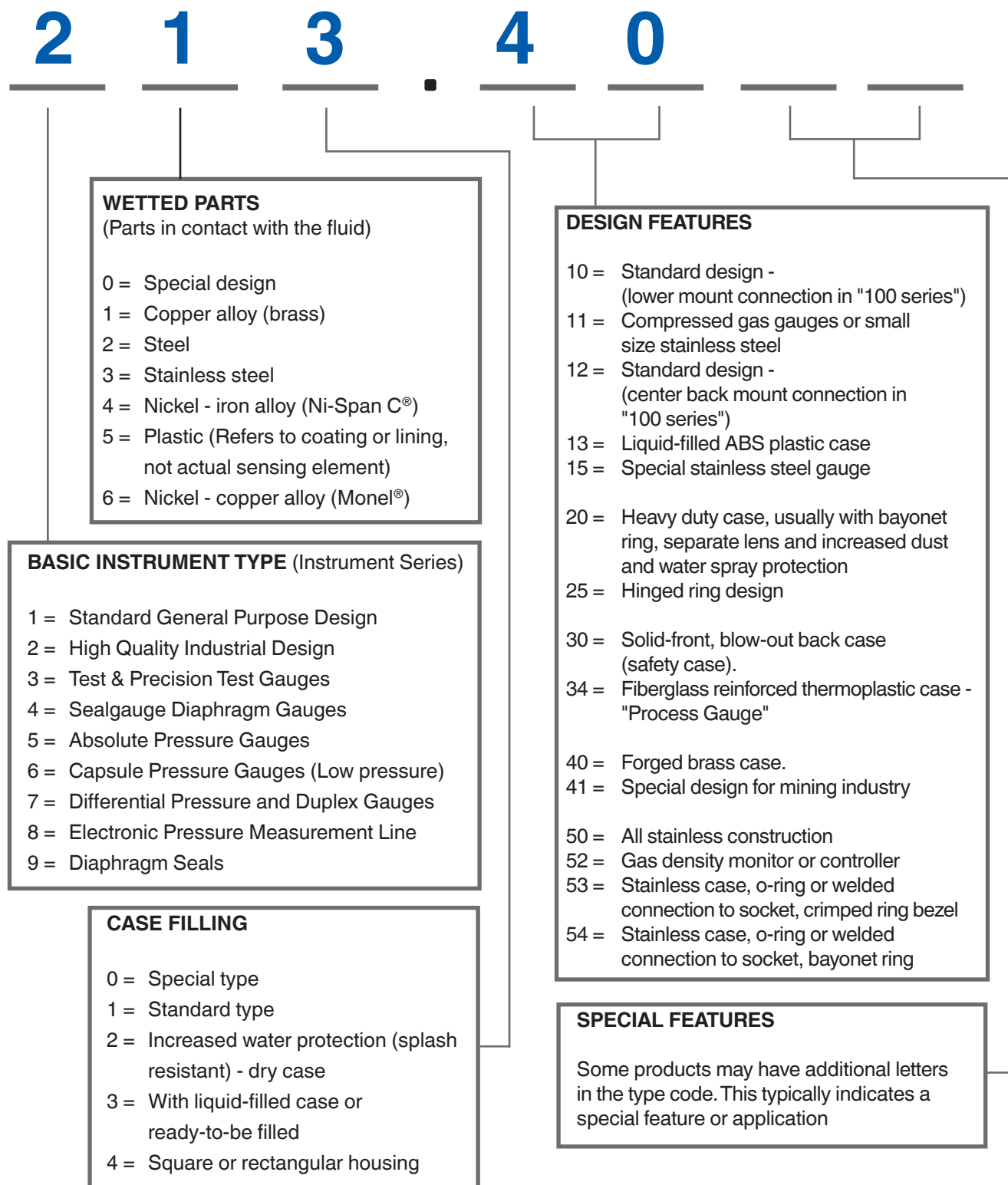
To vent a WIKA gauge, move the valve to the open position which will release any pressure or vacuum built up in the case. If the gauge is installed in an upright position, the lever can be left in the open position. The lever allows the use of a gauge in a non-upright orientation.



Vent Plug

WIKA Type Numbers

The following is a guide to the WIKA model numbering system.



Ordering Guidelines for Pressure Gauges

1) Quick Order 7- or 8-Digit Part Numbers:

Example: 9834850

Use the part number for the instrument you wish to order.

If you need additional options, or don't see a part number referenced for the exact product you need, you may use Descriptive Text as indicated below (see #2). **A 7-or 8-digit part number will be provided with your order confirmation.** The part number provided may then be used for re-ordering purposes.

2) Descriptive Text Part Number System:

Example:

Standard Product Description Section				Additional Options & Accessories	
232.34	4.5	100 psi	1/2"	LM	SG, PM
(Type #)	(Dial Size)	(Pressure Range)	(Process Conn. & Location)		(Additional Options / Accessories)

The above example would indicate a 4½" process gauge, dry, 100 psi dial scale, ½" NPT connection, lower mount connection with the following selected options: safety glass (SG) and panel mount (PM), as indicated.

- Descriptive text can be used anytime you do not find an exact item with a listed part number. You may add as many codes at the end of the descriptive text as is required to configure the product.
- Codes and installed prices are found on a selection chart for each product type. Additional options may be located on the Accessory pages section in the back of the Catalog 900.
- Please reference the WIKA Type Number (pg. 5) for additional product type information. WIKA product types may already determine many configurations for wetted parts and case fill.
- Options and accessories should always appear at the end of the descriptive text, separated by commas. If you are not sure what to use for abbreviated code, then simply spell it out.

NOTE: If you provide a part number and descriptive text, we will use the part number only.

If you are unclear, do not see the option(s) needed, or require ordering assistance, please contact a WIKA Customer Care or Technical Quote Team representative.

Type 21X.53

WIKA type 21X.53 gauges feature a stainless steel case for protection in harsh environments. The O-ring seal around the connection makes this gauge field liquid fillable. When filled, the 213.53 is excellent for high vibration and pulsation applications.



Type 212.53 - Dry
Type 213.53 - Liquid filled

Standard Features

Size:	2", 2½" & 4"	Pointer:	Black aluminum
Case:	304 SS	Accuracy:	(2" & 2½") ± 2/1/2% of span ASME B40.100 Grade A
Wetted Parts:	Copper alloy		(4") ±1.0% of span (4" size) ASME B40.100 Grade 1A
Window:	Polycarbonate		
Dial:	White aluminum		
Ring:	Stainless steel polished	Connection:	Lower or back mount

Available Options

- Drag pointer (max. reading indicator)
- Cleaned for oxygen service
- Special connection

Applications

- Intended for adverse service conditions where pulsating or vibration exists (with liquid filling)
- Hydraulics and compressors
- Suitable for gaseous or liquid media that will not obstruct the pressure system

Type	213.53 (Liquid-filled)					
Size	2½"					
Connection	LM			CBM		
Conn. Size	1/4" NPT			1/4" NPT		
Press. Scale	PSI	PSI/BAR	PSI/KG/CM²	PSI	PSI/BAR	PSI/KG/CM²
30" Hg	9767002	9691957	9693683	9767185	9692139	9693861
30"-0-15 psi						
30"-0-30 psi	9767010	9691965	9693691			
30"-0-60 psi	9767029	9691974	9693705			
30"-0-100 psi						
30"-0-160 psi						
30"-0-200 psi						
15 psi	9767037	9691982	9693713			9697220
30 psi	9767045	9691990	9693721	9767193	9692147	9693879
60 psi	9767053	9692007	9693739	9767202	9692155	9693887
100 psi	9767061	9692015	9693747	9767215	9692164	9693895
160 psi	9767070	9692024	9693755	9767223	9692172	9693909
200 psi	9767088	9692032	9693764	9767231	9692180	9693917
300 psi	9767096	9692040	9693772	9767240	9692198	9693925
400 psi	9767100	9692058	9693780			
600 psi	9767118	9692066	9693798	9768947	9692202	9693934
800 psi						
1,000 psi	9767126	9692075	9693802	9767258	9692210	9693942
1,500 psi	9767134	9692083	9693810	9768165	9692228	9693950
2,000 psi	9767142	9692091	9693828	9768939	9692236	9693968
3,000 psi	9767150	9692105	9693836	9767266	9692245	9693976
5,000 psi	9767169	9692113	9693845	9767274	9692253	9693985
6,000 psi		9748207		50992598		
10,000 psi	9767177	9692121	9693853	9767282	9692261	9693993
Accessory order codes (installed at factory)						
Front flange, SS	- -			+ FF S		
Rear flange, SS	+ RF S			+ RF S		
U-clamp, steel	- -			+ UC Z		
U-clamp, SS	- -			+ UC S		
Restrictor	+ R					

Stock items shown in blue print.

Abbreviations

LM - Lower mount
CBM - Center back mount
SS - Stainless steel

Type 21X.53

Type	213.53 (Liquid-filled)
Size	2½"
Connection	LM
Conn. Size	7/16"-20 SAE
Press. Scale	PSI/BAR
30" Hg	
30"-0-15 psi	
30"-0-30 psi	
30"-0-60 psi	
30"-0-100 psi	
30"-0-160 psi	
30"-0-200 psi	
15 psi	
30 psi	
60 psi	
100 psi	9795664
160 psi	9795672
200 psi	9795680
300 psi	
400 psi	
600 psi	
800 psi	
1,000 psi	
1,500 psi	
2,000 psi	9795698
3,000 psi	9795702
5,000 psi	9795710
6,000 psi	9795728
10,000 psi	
Accessory order codes (installed)	
Rear flange, SS	+ RF S
Restrictor	+ R

Abbreviations

LM - Lower mount
LBM - Lower back mount
SS - Stainless steel

Type	213.53 (Liquid-filled)					
Size	4"					
Connection	LM		LM		LBM	
Conn. Size	1/4" NPT		1/2" NPT		1/4" NPT	1/2" NPT
Press. Scale	PSI	PSI/KG/CM²	PSI	PSI/BAR	PSI/KG/CM²	PSI/BAR
30" Hg	9699028	9694000		9734427	9694239	9734533
30"-0-15 psi	9699036	9694018				
30"-0-30 psi	9699045	9694026				
30"-0-60 psi	9699053	9694035				
30"-0-100 psi	9699061	9694043				
30"-0-160 psi	9699079	9694051				
30"-0-200 psi	9699087	9694069				
15 psi	9699095	9694077		9734320		9734435
30 psi	9699109	9694085		9734338	9694247	9734444
60 psi	9699117	9694094		9734346	9694255	9734452
100 psi	9699125	9694107		9734355	9694264	9734460
160 psi	9699257	9694115		9734363	9694272	9734478
200 psi	9699134	9694124			9694280	
300 psi	9699142	9694132		9734371	9694298	9734486
400 psi	9699150	9694140			9697743	
600 psi	9699168	9694158		9734389	9694302	9734495
800 psi	9699176					
1,000 psi	9699185	9694166	4228732	9734397	9694310	9734508
1,500 psi	9699193	9694175	9766885	9734401	9694328	9734516
2,000 psi	9699206	9694183	9766876	4201591	9694336	
3,000 psi	9699215	9694191	9766893	9734419	9694345	9734525
5,000 psi	9699223	9694205	9766906	4201604	9694353	
6,000 psi						
10,000 psi	9699231	9694213	9766915		9694361	
15,000 psi	9699249	9694221				
Accessory order codes (installed at factory)						
Front flange, SS	--				+ FF S	
Rear flange, SS	+ RF S				+ RF S	
U-clamp, steel	--				+ UC Z	
U-clamp, SS	--				+ UC S	
Restrictor	+ R					

Stock items shown in blue print.

Type 21X.53

Type	212.53 (Dry)							
Size	2"		2½"			2½"		
Connection	LM	CBM	LM			CBM		
Conn. Size	1/4" NPT	1/4" NPT	1/4" NPT			1/4" NPT		
Press. Scale	PSI/BAR	PSI/BAR	PSI	PSI/BAR	PSI/KG/CM²	PSI	PSI/BAR	PSI/KG/CM²
30" Hg	4311833	4312074	4269978	4270231	4270496	4270755	4271017	4271271
30"-0-15 psi	4311841		4269986			4270763		
30"-0-30 psi			4269994	4270258	4270517	4270771	4271033	4271298
30"-0-60 psi	4311868		4270002	4270266	4270525	4270780	4271041	4271301
30"-0-100 psi			4270011			4270798		
30"-0-160 psi			4270029			4270801		
30"-0-200 psi			4270037			4270810		
15 psi	4311906	4315014	4270045	4270304	4270569	4270828	4271084	4271343
30 psi	4311914	4315022	4270053	4270312	4270577	4270836	4271092	4271351
60 psi	4311922	4315031	4270061	4270321	4270585	4270844	4271106	4271361
100 psi	4311931	4315049	4270070	4270339	4270593	4270852	4271114	4271379
160 psi	4311949	4315057	4270088	4270347	4270606	4270861	4271122	4271387
200 psi	4311957	4315065	4270096	4270355	4270614	4270879	4271131	4271395
300 psi	4311965	4315073	4270100	4270363	4270622	4270887	4271149	4271408
400 psi	4311973		4270118	4270371	4270631	4270895	4271157	4271416
600 psi	4311981	4315090	4270126	4270381	4270640	4270909	4271165	4271424
800 psi								
1,000 psi	4312007	4315111	4270142		4270666	4270925	4271181	4271441
1,500 psi	4312015	4315120	4270151		4270674	4270933	4271191	4271450
2,000 psi	4312023	4315138	4270169		4270682	4270941	4271203	4271468
3,000 psi	4312031	4315146	4270177		4270691	4270950	4271211	4271476
5,000 psi	4312040	4315154	4270185		4270703	4270968	4271220	4271484
6,000 psi							4271238	
7,500 psi	4312058	4315162					4271246	
10,000 psi	4312066	4315171	4270215	4270470	4270739	4270992	4271254	4271513
15,000 psi								
Accessory order codes (installed at factory)								
Front flange, SS	--	+ FF	--			+ FF		
Rear flange, SS	+ RF	+ RF	+ RF			+ RF		
U-clamp, steel	--	+ UC Z	--			+ UC Z		
U-clamp, SS	--	+ UC S	--			+ UC S		
Restrictor	+ R	+ R	+ R			+ R		

Stock items shown in blue print.

Abbreviations

LM - Lower mount

CBM - Center back mount

SS - Stainless steel

Type 21X.53

Type	212.53 (Dry)		
Size	4"		
Connection	LM		LBM
Conn. Size	1/4" NPT		1/2" NPT
Press. Scale	PSI	PSI/KG/CM ²	PSI/BAR
30" Hg	4271531	4271786	4272782
30"-0-15 psi	4271549	4271794	
30"-0-30 psi	4271557	4271808	
30"-0-60 psi	4271565	4271816	
30"-0-100 psi	4271573	4271824	
30"-0-160 psi	4271581	4271832	
30"-0-200 psi	4271590	4271841	
15 psi	4271602	4271859	4272855
30 psi	4271611	4271867	4272863
60 psi	4271620	4271875	4272871
100 psi	4271638	4271883	4272880
160 psi	4271646	4271891	4272898
200 psi	4271654	4271905	
300 psi	4271662	4271913	4272910
400 psi	4271671	4271921	
600 psi	4271689	4271930	4272936
800 psi			
1,000 psi	4271701	4271956	4272952
1,500 psi	4271719	4271964	4272961
2,000 psi	4271727	4271972	4272979
3,000 psi	4271735	4271981	4272987
5,000 psi	4271743	4271999	4272995
10,000 psi	4271760	4272013	
15,000 psi	4271778	4272021	
Accessory order codes (installed at factory)			
Front flange, SS	- -		+ FF
Rear flange, SS	+ RF		+ RF
U-clamp, steel	- -		+ UC Z
U-clamp, SS	- -		+ UC S
Restrictor	+ R		+ R

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