



Quartz

Explosion proof valve monitoring

The Quartz is available in explosionproof (QX), nonincendive, intrinsically safe (QN), and general purpose (QG) versions. The robust epoxy-coated anodized aluminum construction makes this platform extremely durable and well-suited for use in corrosive, heavy washdown environments. A broad range of switching, position transmitter and communication options may be selected to accommodate most applications.

This versatile platform adapts to a wide variety of valve systems. Attach the Quartz to quarter-turn actuators, manual operators, linear operators and positioners using readily available stainless steel mounting systems.

The Quartz series

The StoneL Quartz series is durable, corrosion resistant, and versatile, making it ideal for most of your process valve monitoring requirements.

Enclosures optimized for environment



QX: Explosionproof, water tight and corrosion-resistant enclosure is approved for use in Div. 1/Zone 1 hazardous areas.



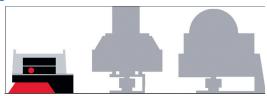
QN: Nonincendive is approved for Div. 2/Zone 2 hazardous environments with proximity sensors using a clear cover. Intrinsically safe Namur sensors or passive switches are available for Div. 1/Zone 0 applications.



QG: General purpose features a clear Lexan cover with mechanical switches. All enclosures are rated NEMA 4, 4x, and 6.

Save space with low profile design

Clearance above the actuator is critical in complex piping systems. Quartz boldly displays valve position and encloses all electrical components in an explosion proof compartment with less than 5" clearance requirement.



Features

1. Enclosures optimized for environment

Available in three enclosure styles suitable for use in various process environment areas.

2. Rapid enclosure access

Screw-on cover allows quick enclosure access, saving you valuable maintenance and set-up time. The cover provides a vapor tight seal and allows entry to internal components in less than five seconds.

3. Faster wiring

Pre-wired and labeled terminal strip enables quick, convenient attachment of field wires.

4. Wide variety of switching & communication

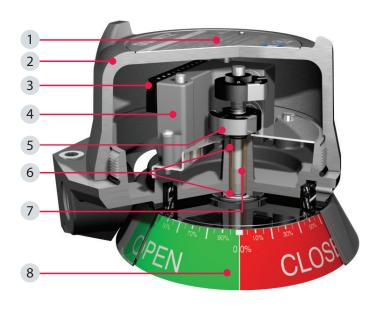
Switching options include dual module sensors and communication, Maxx-Guard proximity switches, and mechanical switches. Continuous signal output is available in a 4 to 20 mA position transmitter.

5. Quick set cams are easy to adjust

Touch and tune switch settings allow you to make adjustments in seconds without the use of tools.

6. Dual shaft o-ring seals eliminate corrosion

Top inner and bottom outer shaft o-rings seal the drive bushing from both external corrosives and internal contaminants that enter the enclosure



7. Special drive bushing assures long cycle life

The oil impregnated bronze bushing maintains smooth operation and eliminates the potential for shaft seizure due to actuator shaft eccentricity.

8. Space saving visual indication

Visual indicator offers excellent viewability without sacrificing accessibility or adding to space requirements. Indicators are also available with continuous percentage or three-way indication. (See page 31)

Wide variety of switch/sensor functions

A wide variety of switch/sensor communications and position transmitters may be selected for the Quartz series. Options include 2, 4 or 6 mechanical or proximity switches, position transmitters with or without switches, and the StoneL dual module with two SST or



Proximity switches



Mechanical switches

AS-Interface, DeviceNet or Foundation Fieldbus communication capabilities.

two Namur sensors or

Speed installation with LED indication

StoneL's coordinated visual indicator and LEDs give you an extra measure of safety and increased convenience during plant startup and operation. Green visual indication and green LED means the valve is open and the computer circuit is properly operating.

Red visual indication and red LED means the valve is closed and the computer is properly matched. All systems are functioning properly.





Eliminate seal fittings in Division 1 and 2 areas

FMus ratings certify the Quartz QX series with proximity switches for use without seal fittings in all hazardous areas. By passing special pressure piling tests, the all aluminum enclosure was certified for this elite distinction. Now, a time-consuming procedure can be safely eliminated in Division 1 and Division 2 areas.

Consolidate your components and minimize costs

The Quartz design offers up to three conduit entries with extra wire terminations. By terminating solenoid valves in the switch enclosure, significant savings are realized by eliminating a junction box, wiring, conduit materials, and labor.



Mounting kits

Quarter-turn actuators

Low profile convenient mounting systems are readily available in stainless steel for most non-Namur and Namur (VDI/VDE 3845) actuators.



Manual valves

Proper fit and operation is assured with StoneL's custom designs for each manual valve. Hundreds of unique mounting systems have been designed and fabricated for manually operated valves.



Positioners

Quartz position transmitter and switches may be retrofitted directly to most positioners. 4 to 20 feedback may be provided on simple pneumatic positioners.



Linear operators

Precision ball joint connections attach the Quartz to valve travel stems. Stroke lengths ranging from 20 mm to 150 mm (3/4" to 6") may be easily accommodated.



Quartz Expeditor

Fill control applications

Fill tanks and hoppers rapidly and accurately. The Quartz Expeditor's field adjustable intermediate position reduces flow as the full level approaches. You get fast, economical "topping off" of every batch.

Flow dampening applications

The Quartz Expeditor allows fast closure yet gentle, gradual shut-off from a preset intermediate position. You get prolonged piping life, improved process flow performance, and less potential for catastrophic failure.

Emergency Shut Down (ESD) applications

Test your ESD valves by actuating them to a preset intermediate position that

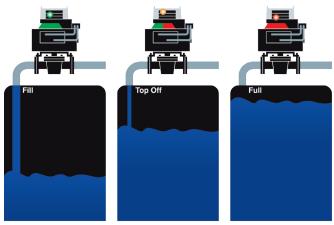
does not shut down the process. Reduce costs and increase safety by eliminating several cumbersome manual operations.



Communication enabled Expeditor (82, 86)

Improve process performance and take advantage of incredible cost savings by utilizing proven bus networking technology with the communication-enabled Expeditor. The Expeditor functions are available in the Quartz with either AS-Interface or DeviceNet protocols. An additional switch

and cam are integrated into the VCT which may be set to a pre-determined intermediate position enabling fill control, flow dampening or ESD capabilities. Please specify the "82" or "86" for DeviceNet or AS-Interface Expeditor respectively.



The Quartz Expeditor enables three position control of on/off valves in combination with two standard solenoid valves.

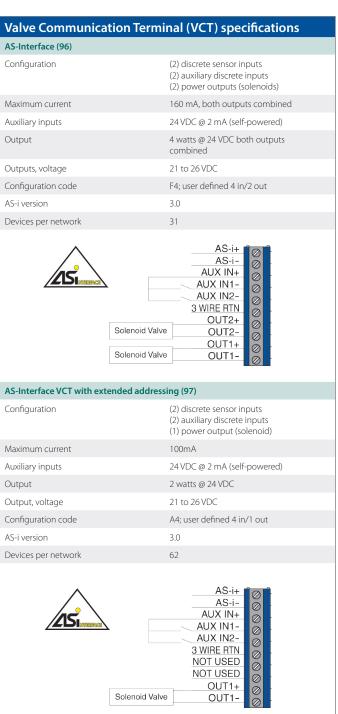
Sensors and communications

Dual module system

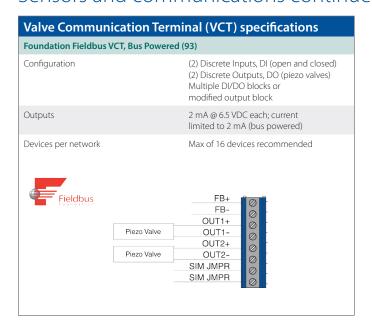
The Quartz series is available with the dual module in its various configurations. Two solid state sensors and/or communications and other electronics are sealed in for the ultimate in reliability and convenience. All dual module versions have a five year warranty.

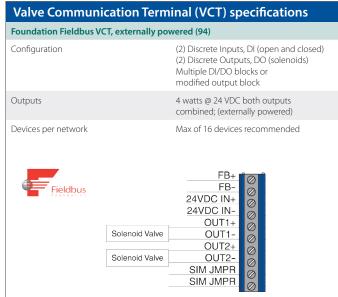


	s (33)	
Configuration		(2) SST solid state sensors Wire terminations for one or two solenoids
Operation		NO/NC (cam selectable)
Maximum current inrus	h	2.0 amps @ 125 VAC/VDC
Maximum current cont	inuous	0.3 amps @ 125 VAC/VDC
Minimum on current		2.0 mA
Maximum leakage curr	ent	0.5 mA
Voltage range		8 to 125 VDC 24 to 125 VAC
Maximum voltage drop)	6.5 volts @ 10 mA 7.0 volts @ 100 mA
	lve Comn lsed Normally O	pen
Namur sensors (44)	Normally O	
	sed Normally O	(2) Namur sensors (EN 60947-5-6) Wire terminations for one or two solenoids
Namur sensors (44)	Seed Normally O	(2) Namur sensors (EN 60947-5-6) Wire terminations for one or two
Namur sensors (44) Configuration	sed Normally O	(2) Namur sensors (EN 60947-5-6) Wire terminations for one or two solenoids



Sensors and communications continued





Piezo ultra low power valve for use with (93) bus powered Foundation Fieldbus

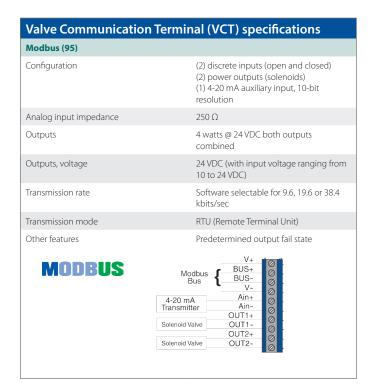
Use either the 0.5 Cv or the 1.3 Cv Namur mount pneumatic valve with StoneL Foundation Fieldbus bus powered VCTs. These are ultra low power valves that use piezo technology to actuate, utilizing less than 2 mA @ 6.5 VDC to operate either device. Both of these 5-way 2-position, spring return pneumatic valves are designed to meet the Namur standards for actuator pad mount solenoid valves.





Piezo specifications				
0.5 Cv and 1.3 Cv models				
Configuration	Piezo operated 5-way spool valve, 2-position, spring return			
Operating pressure	36 to 120 psi (2.5 to 7.5 bar)			
Media	Dried/filtered air (30 micron)			
Operating life	1 million cycles			
Operating temperature	-10° to 60°C (14° to 140°F)			
DC coil power	2 mA @ 6.5 VDC			
Operating voltage	5.5 to 9 VDC			
Mounting	2 screws (M5) per Namur standards			
Connection	Plug to DIN 43650B			
Electrical protection	Ex ia IIC T6			
Namur mount 0.5Cv (ST443015)				
Flow rating	Cv - 0.5 (Kv - 7.1)			
Manifold porting	G 1/4" (BSP)			
Exhaust porting	G 1/4" (BSP)			
Namur mount 1.3Cv (ST443016)				
Flow rating	Cv - 1.3 (Kv - 18.5)			
Manifold porting	G 1/4" (BSP)			
Exhaust porting	G 1/4" (BSP)			
	513			

DeviceNet (92)	
Configuration	(2) discrete inputs (open and closed)(2) power outputs (solenoids)(1) 4-20 mA auxiliary analog input, 10-bit resolution; no additional power source required
Transmission rate	Software selectable 125K, 250K or 500K baud
Messaging	Polling, cyclic and change of state
Outputs	4 watts @ 24 VDC both outputs combined
Outputs, voltage	24 VDC (with input voltage ranging from 10 to 24 VDC)
Other features	Predetermined output fail state
Device Net	DeviceNet Bus CANH SHIELD CANL V- A-20 mA Transmitter Ain- OUT1- 24VDC OUT Solenoid Valve Solenoid Valve OUT2-



Sensors, switches and transmitter

Maxx-Guard proximity switch

Maxx-Guard hermetically-sealed switches are suitable for computer input circuits and general purpose applications. SPDT tungsten contacts are designed for 125 VAC computer inputs and 240 VAC moderate power applications. SPDT rhodium contacts are suitable for both 24 VDC and 120 VAC computer inputs. SPST ruthenium contacts are ideal for either 24 VDC or 125 VAC low power computer inputs.



Maxx-Guard proximity switch Single-Pole Single-Throw (SPST)			
J switch			
Configuration	SPST; passive (intrinsically safe)		
Electrical ratings	0.15 amp @ 30 VDC		
Maximum voltage drop	0.1 volts @ 10 mA 0.5 volts @ 100 mA		
Contact composition	Ruthenium		
P switch			
Configuration	SPST		
Electrical ratings	0.15 amp @ 30 VDC/125 VAC		
Maximum voltage drop	0.1 volts @ 10 mA 0.5 volts @ 100 mA		
Contact composition	Ruthenium		
SPS C •	T • NO		

Specifications		
Temperature range	-40° C to 80° C (-40° F to 176° F)	
Seal	Hermetically-sealed	
Operating life	5 million cycles	
Warranty	Two years	

Maxx-Guard proximity so Single-Pole Double-Thro	
G switch	
Configuration	SPDT
Electrical ratings	0.30 amp @ 24 VDC 0.2 amp @ 120 VAC
Maximum voltage drop	0.1 volts @ 10 mA 0.5 volts @ 100 mA
Contact composition	Rhodium
H switch	
Configuration	SPDT
Electrical ratings	240 VAC max; 3 amp max 100 watts max; 2.0 watts min
Maximum voltage drop	0.1 volts @ 10 mA 0.5 volts @ 100 mA
Contact composition	Tungsten
M switch	
Configuration	SPDT; passive (intrinsically safe)
Electrical ratings	0.15 amp @ 24VDC
Maximum voltage drop	0.1 volts @ 10 mA 0.5 volts @ 100 mA
Contact composition	Rhodium
S switch	
Configuration	SPDT (LED)
Electrical ratings	0.30 amp @ 24 VDC 0.2 amp @ 120 VAC
Maximum voltage drop	3.5 volts @ 10 mA 6.5 volts @ 100 mA
Contact composition	Rhodium
5	SPDT NC
C•	NO

SST switching sensor

Solid state SST proximity sensors are ideal for use in AC and DC computer input circuits.

SST switching sensors (_X)	
Operation	NO/NC (cam selectable)
Maximum current Inrush Continuous	2.0 amps @ 125 VAC/VDC 0.3 amps @ 125 VAC/VDC
Minimum on current	2.0 mA
Leakage current	Less than 0.50 mA
Voltage range	8 to 125 VDC 24 to 125 VAC
Maximum voltage drop	6.5 volts @ 10 mA 7.0 volts @ 100 mA
Operating life	Unlimited
Warranty	Five years

4 to 20 mA position transmitter

Position transmitters provide a precise 4 to 20 mA signal on a twowire DC loop. Control valves and dampers are accurately monitored through their range of travel offering assurance of exact valve position at all times. Select a standard potentiometer or a vibration proof, highperformance potentiometer on your position transmitter.

Output	Two-wire 4 to 20 mA
Supply source	10-40 VDC
Span range*	35° to 270° (adjustable)
Maximum loading	700 ohms @ 24 VDC
Linearity error Standard (5) High performance (7)	+/-0.85° maximum +/-0.35°
Cycle life Standard (5) High performance (7)	2 million rotations 50 million rotations
Vibration tolerance Standard (5) High performance (7)	Acceptable Outstanding
*Please consult factory for higher spans.	

Mechanical switch (SPDT)

Low cost single-pole double-throw mechanical switches with silver contacts are recommended for high power 125 VAC applications. Gold contacts may be used in 24 VDC computer input applications.

Mechanical switch (SPD	OT)	
Silver contacts (_V switch)		
Electrical ratings	10 amp @ 125/250 VAC 0.5 amp @ 125 VDC	
Operating life	400,000 cycles	
Not recommended for electrical circ	uits operating at less than 20 mA @ 24 VDC.	
Gold contacts (_W switch)		
Electrical ratings	1 amp @ 125 VAC 0.5 amp @ 30 VDC	
Operating life	100,000 cycles	
C NO	9802 91 1/31, -389 1/14 1/549 16, 259, 277 VAC 1/22 122 VOC.1/44, 250 VOC. 1/36 122 VAC.1/4 25 VAC.1/4	

Mechanical switch (DPDT)

Double-pole double-throw mechanical switches enable two electrical circuits to be activated simultaneously. Each switch circuit is electrically isolated from the other. As with standard silver contacts, DPDT switches are designed to operate in high-power applications.

Mechanical switch	n (DPDT)
14 switch	
Electrical ratings	4.5 amp @ 125/250 VAC
Operating life	250,000 cycles
Not recommended for election of the Notice o	trical circuits operating at less than 20 mA @ 24 VDC.

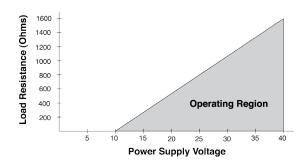
Model selector - Dual modules and VCTs Model selector - Proximity switches SERIES SERIES Explosionproof (aluminum cover) OX Explosionproof (aluminum cover) **FUNCTION FUNCTION** Sensor/switching modules (proximity type) Sensors 33 SST N.O. switching sensor dual module 2G (2) SPDT Maxx-Guard (low current) NAMUR (EN 60947-5-6; I.S.) 2H (2) SPDT Maxx-Guard (3 amp) Valve Communication Terminals (VCTs) 2P (2) SPST Maxx-Guard DeviceNet 92 2S (2) SPDT Maxx-Guard (LED) 93 Foundation Fieldbus (bus powered; I.S.) 4G (4) SPDT Maxx-Guard (low current) 94 Foundation Fieldbus (externally powered) 4H (4) SPDT Maxx-Guard (3 amp) 95 Modbus 4P (4) SPST Maxx-Guard AS-Interface 96 4S (4) SPDT Maxx-Guard (LED) 97 AS-Interface (with extended addressing) 4X (4) SST sensor (LED) **Expeditors Expeditors** 82 DeviceNet Expeditor with (3) SPDT Maxx-Guard (3 amp) 8H 86 AS-Interface Expeditor with (3) switches 8Y **ENCLOSURE ENCLOSURE** F North American North American R International R International Brazilian Brazilian All QX models have epoxy-coated anodized aluminum housing All **QX** models have epoxy-coated anodized aluminum housing and cover. and cover. **CONDUIT ENTRIES CONDUIT ENTRIES** 02 (1) 3/4" NPT & (1) 1/2" NPT 02 (1) 3/4" NPT & (1) 1/2" NPT 03 (1) (1) 3/4" NPT & (2) 1/2" NPT (1) (1) 3/4" NPT & (2) 1/2" NPT 03 05 (2) M20 05 (2) M20 06 (3) M20 06 (3) M20 **VISUAL INDICATION** VISUAL INDICATION**** SRA Red closed/green open SRA Red closed/green open SGA Green closed/red open SGA Green closed/red open S1A T-1 three-way flow path S1A T-1 three-way flow path S2A T-2 three-way flow path S2A T-2 three-way flow path S3A T-3 three-way flow path S3A T-3 three-way flow path S4A T-4 three-way flow path S4A T-4 three-way flow path S5A T-5 three-way flow path S5A T-5 three-way flow path SOA No indication SOA No indication SXA Special SXA Special Continuous SCA Continuous **MODEL NUMBER** Partnership ID* **MODEL NUMBER** Partnership ID* *Some models may include 5-digit Mounting hardware required and sold Mounting hardware required and sold *Some models may include 5-digit separately. suffix for partnership identification. separately. suffix for partnership identification. Model number example: Model number example: SRA (optional) QX 2G SRA (optional) QX

^{**} See visual indication designations chart on page 31.

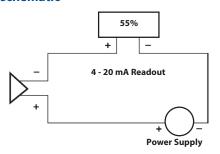
Model selector - Mechanical switches and transmitters SERIES QX Explosionproof (aluminum cover) **FUNCTION** Mechanical switches 2V (2) SPDT switches (2) SPDT switches, gold contact (4) SPDT switches 4V 4W (4) SPDT switches, gold contact (2) DPDT switches 14 **Position transmitters** 50 Standard with no switches 5G Standard with (2) SPDT Maxx-Guard (low current) 5V Standard with (2) SPDT mechanical switches 5W Standard with (2) SPDT mechanical switches, gold contact 5X Standard with (2) SST sensor (LED) 70 High performance with no switches 7G High performance with (2) SPDT Maxx-Guard (low current) High performance with (2) SST sensors (LED) **ENCLOSURE** North American International Brazilian All QX models have epoxy-coated anodized aluminum housing and cover. **CONDUIT ENTRIES** (1) 3/4" NPT & (1) 1/2" NPT 03 (1) (1) 3/4" NPT & (2) 1/2" NPT 05 (2) M20 06 (3) M20 **VISUAL INDICATION**** SRA Red closed/green open SGA Green closed/red open S1A T-1 three-way flow path S2A T-2 three-way flow path S3A T-3 three-way flow path S4A T-4 three-way flow path S5A T-5 three-way flow path SOA No indication SXA Special SCA Continuous **MODEL NUMBER** Partnership ID* Mounting hardware required and sold *Some models may include 5-digit separately. suffix for partnership identification. Model number example: QX 02 SRA (optional)

Position transmitter

Load curve



Electrical schematic



^{**} See visual indication designations chart on page 31.

Model selector - Dual modules and VCTs Model selector - Proximity switches and transmitters ON Nonincendive and intrinsically safe ON Nonincendive and intrinsically safe **FUNCTION FUNCTION** Sensor/switching modules (proximity type) Sensors 33 SST N.O. switching sensor 2G (2) SPDT Maxx-Guard (low current) NAMUR (EN 60947-5-6; I.S.) (2) SPDT Maxx-Guard (3 amp) Valve Communication Terminals (VCTs) (2) SPST Maxx-Guard 2P 92 DeviceNet 25 (2) SPDT Maxx-Guard (LED) (4) SPDT Maxx-Guard (low current) 4G 93 Foundation Fieldbus (bus powered; I.S.) 4H (4) SPDT Maxx-Guard (3 amp) 94 Foundation Fieldbus (externally powered) 4P (4) SPST Maxx-Guard 95 Modbus (4) SPDT Maxx-Guard (LED) 45 AS-Interface 96 4X (4) SST sensor (LED) 97 AS-Interface (with extended addressing) Intrinsically safe **Expeditors** 2J (2) SPST (passive) 82 DeviceNet (2) SPDT (passive) 2M AS-Interface 86 2N (2) P+F NAMUR sensors (4) P+F NAMUR sensors **ENCLOSURE** 4N (4) SPST (passive) 41 Clear Cover 4M (4) SPDT (passive) C North American Position transmitters D International Standard with no switches 50 Aluminum cover (not explosionproof) 5G Standard with (2) SPDT Maxx-Guard (low current) Ε North American 5X Standard with (2) SST sensor (LED) R International 70 High performance with no switches Brazilian 7G High performance with (2) SPDT Maxx-Guard (low current) 7X High performance with (2) SST sensors (LED) **CONDUIT ENTRIES Expeditors** (1) 3/4" NPT & (1) 1/2" NPT 02 8H Expeditor with (3) SPDT Maxx-Guard (3 amp) 03 (1) (1) 3/4" NPT & (2) 1/2" NPT Expeditor with (3) switches 8Y 05 (2) M20 **ENCLOSURE** 06 (3) M20 Clear Cover **VISUAL INDICATION**** North American SRA Red closed/green open D International SGA Green closed/red open Aluminum cover (not explosion proof) S1A T-1 three-way flow path Ε North American S2A T-2 three-way flow path S3A T-3 three-way flow path R International Brazilian S4A T-4 three-way flow path S5A T-5 three-way flow path **CONDUIT ENTRIES** SOA No indication (1) 3/4" NPT & (1) 1/2" NPT SXA Special (1) (1) 3/4" NPT & (2) 1/2" NPT 03 SCA Continuous 05 (2) M20 (3) M20 **VISUAL INDICATION**** SRA Red closed/green open SGA Green closed/red open S1A T-1 three-way flow path S2A T-2 three-way flow path S3A T-3 three-way flow path S4A T-4 three-way flow path S5A T-5 three-way flow path S0A No indication SXA Special SCA Continuous **MODEL NUMBER** Partnership ID⁹ Mounting hardware required and sold *Some models may include 5-digit separately. suffix for partnership identification. **MODEL NUMBER** Partnership ID* Model number example: Mounting hardware required and sold *Some models may include 5-digit separately. suffix for partnership identification. QN 33 C 02 **SRA** (optional) Model number example: QN 2G C 02 SRA (optional) ** See visual indication designations chart on page 31.

Mode	el Select	tor - M	echani	cal swit	ches
SERI	ES				
QG	General purpose (clear cover)				
	FUNC	FUNCTION			
	Mech	Mechanical switches			
	2V	(-,	T switches		
	2VV 4V	2W (2) SPDT switches, gold contact 4V (4) SPDT switches			
	4W	(4) SPD	T switches	, gold con	tact
	14	,	T switche:	S	
			LOSURE		
		C		l purpose,	universal eclear Lexan® cover and anodized aluminum
			housing		crear texario cover ana anoaizea aiaminam
			CON	IDUIT EN	TRIES
			02	(1) 3/4"	NPT & (1) 1/2" NPT
			03	. , . ,	'4" NPT & (2) 1/2" NPT
			05 06	(2) M20 (3) M20	
			00	(-,	IAL INDICATIONS
				SRA	AL INDICATION**
					Red closed/green open Green closed/red open
				S1A	'
				S2A	
				S3A S4A	
				S5A	T-5 three-way flow path
				SOA	No indication
				SXA	Special
				SCA	Continuous
					_
	—				
	MOD	EL NU	MBER		Partnership ID*
separa	,			old	*Some models may include 5-digit suffix for partnership identification.
Mode QG	el numb 2V	er exai	mple: 02	SRA	(optional)

Specifications				
Materials of construction				
Housing & aluminum cover	Epoxy-coated anodized marine grade aluminum			
Clear cover & indicator	Lexan® polycarbonate			
Elastomer seals	Buna-N; optional EPDM			
Drive shaft	Stainless steel			
Drive bushing	Bronze, oil impregnated			
Fasteners	Stainless steel			
Temperature ratings				
Mechanical components	-40° C to 80° C (-40° F to 176° F)			
Dual modules	-40° C to 80° C (-40° F to 176° F)			
Maxx-Guard & SST	-40° C to 80° C (-40° F to 176° F)			
Warranty				
Mechanical components	Two years			
SST & dual modules	Five years			
Lexan® is a registered trademark	of General Electric Corporation.			

Ratings	
Explosion proof (Ex d, Zone 1 or Class I and II, Div. 1)	QX models*
Nonincendive (Class I and II, Div. 2)	QN models*
Intrinsically safe (Ex ia, Zone 0 or Class I and II, Div. 1)	Functions 44, 93, _A, _J, _M and _N*
Enclosure protection	
NEMA 4, 4X and 6	All models
Ingress Protection 67	All models
Approvals*	See StoneL.com/approvals
* Only models listed on StoneL's official web site are approved per specific rating.	

** See visual indication designations chart on page 31.

