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<sup>\*</sup> Actual pressure rating will be determined by the valve configuration, body material, seat material and other factors.

## Introduction

Parker V Series Needle Valves are designed for positive leak tight shut-off and regulation of fluids in process, power, and instrumentation applications. With a wide variety of port sizes and styles, temperature capabilities ranging from -65°F to 450°F (-54°C to 232°C) and pressures to 5000 psig (345 bar), V Series Needle Valves provide the user with the utmost in flexibility when designing miniaturized tubing or piping systems.

### **Features**

- ► Choice of three stem types:
  - R-Stem All metal, blunt stem tip
  - N-Stem All metal, tapered needle stem tip
  - K-Stem PCTFE stem tip
- Differential hardness between the strain hardened stem and cold formed body threads provides improved cycle life
- Choice of PTFE packing or elastomeric O-ring stem seals
- ▶ 316 Stainless Steel, Steel, Brass and Monel® Alloy 400 construction
- ▶ Inline and angle patterns
- ▶ Wide variety of US Customary and SI ports
- ▶ Panel mountable
- ▶ 100% factory tested
- ► Optional color coded handles

# **Specifications**

# **Pressure Ratings:**

316 Stainless Steel: 5000 psig (345 bar) CWP Brass, Steel and Monel® Alloy 400: 3000 psig (207 bar) CWP

**Orifice:** 0.078" to 0.312" (2.0mm to 7.9mm)

C<sub>V</sub>: 0.12 to 1.90

Port size: 1/8" to 3/4" (3mm to 12mm)

### **Temperature Ratings:**

Stainless Steel and Monel® Alloy 400: -65°F to 450°F (-54°C to 232°C)

Brass: -65°F to 400°F (-54°C to 204°C) Steel: -20°F to 350°F (-29°C to 177°C)

PTFE Packing:

-65°F to 450°F (-54°C to 232°C)

**PCTFE Stem Tip:** 

-65°F to 350°F (-54°C to 177°C)

Nitrile Rubber Stem Seal:

-30°F to 250°F (-34°C to 121°C)

Fluorocarbon Rubber Stem Seal:

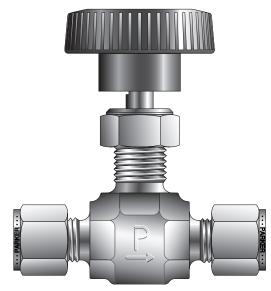
-15°F to 400°F (-26°C to 204°C)

Ethylene Propylene Rubber Stem Seal:

-70°F to 275°F (-57°C to 135°C)

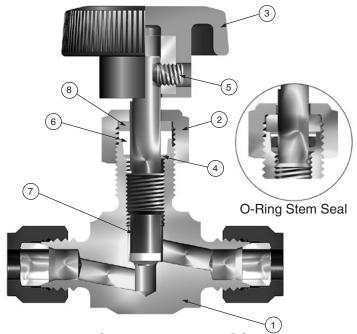
**Note:** When combining body, seat and seal materials, the most restrictive temperature rating becomes the limiting factor on temperature range.

Monel® Alloy 400 is the registered trademark of Special Metals Corporation.



Model Shown: 4Z-V4LK-SS

# Materials of Construction (with PTFE Packing)

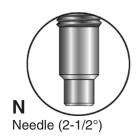


Model Shown: 4Z-V4LK-SS



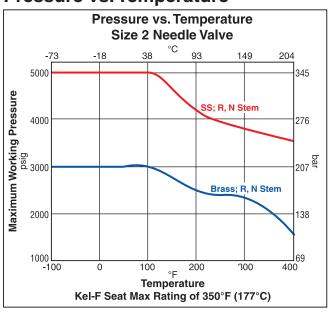
**Stem Types** 

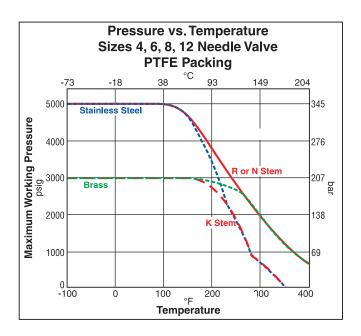






# Pressure vs. Temperature





Note: To determine MPa, multiply bar by 0.1

# **Materials of Construction (with PTFE Packing)**

Item #	Part Description	Stainless Steel	Brass	Steel	Monel® Alloy 400		
1	Body	ASTM A 182 Type F316	ASTM B 283 Alloy C37700	ASTM A 576 Grade 1214	ASTM B 564 Alloy N04400		
2	Packing Nut	ASTM A 479 Type 316					
3	Handle*	Nylon 6/6 with SS insert	Nylon 6/6 with SS insert	Nylon 6/6 with SS insert	Nylon 6/6 with SS insert		
4	Lower Packing Washer	ASTM A 479 Type 316	ASTM A 479 Type 316	ASTM A 479 Type 316	ASTM B 164 Alloy N04400		
5	Handle Screw	Stainless Steel	Stainless Steel	Stainless Steel	Stainless Steel		
6	Packing**	PTFE	PTFE	PTFE	PTFE		
7	Stem ( R and N Stem)	ASTM A 276 Type 316	ASTM A 276 Type 316	ASTM A 276 Type 316	ASTM B 164 Alloy N04400		
7A	Stem (K Stem)	ASTM A 276 Type 316, with PCTFE	ASTM A 276 Type 316, with PCTFE	ASTM A 276 Type 316, with PCTFE	ASTM B 164 with PCTFE		
8	Upper Packing Washer	Brass	Brass	Brass	Brass		
9	Panel Nut***	316 Stainless Steel	316 Stainless Steel	316 Stainless Steel	316 Stainless Steel		

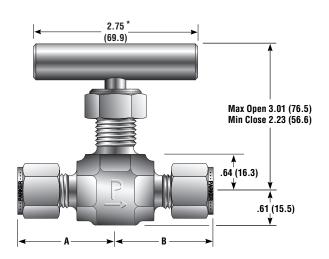
<sup>\*</sup> Handles for V8 and V12 Series Valves with R and N Stems are aluminum T-bars.

<sup>\*\*\*</sup> Panel Nut is nickel plated brass on V2 Series Valves. Panel Nuts must be ordered separately – See page 10. Lubrication: Perfluorinated Polyether

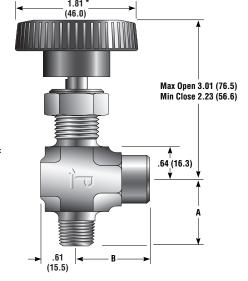


Optional O-ring elastomeric stem seals are available – See How to Order.

# V12 Series Dimensions / Flow Data



Panel Hole Diameter: 0.77 (19.6) Max Panel Thickness: 0.40 (10.2)



Model Shown: 8M8F-V12AK-BN-SS

# Model Shown: 10Z-V12LN-B

\* Note: Handles for N or R Stem V12 Series Valves are a T-bar ( ) Denotes dimensions in millimeters

Basic		End Connections			Flow Data						Dimensions				
Part Number		Inlet	Outlet	Stem	Ori	Orifice		Inline		Angle		A†		B†	
Inline	Angle	(Port 1)	(Port 2)	Type	Inch	mm	$C_V$	<i>X<sub>T</sub></i> *	$C_V$	<i>X<sub>T</sub></i> *	Inch	mm	Inch	mm	
8F-V12LR	8F-V12AR			Blunt			1.23	0.87	1.66	0.72					
8F-V12LN	8F-V12AN	1/2" Fem	Needle	0.312	7.9	1.05	0.83	1.28	0.80	1.38	35.1	1.38	35.1		
8F-V12LK	8F-V12AK			PCTFE			1.29	0.91	1.90	0.76					
8W-V12LR	8W-V12AR			Blunt			1.23	0.87	1.66	0.72					
8W-V12LN	8W-V12AN	1/2" Tube S	Needle	0.312 7.9	7.9	1.05	0.83	1.28	0.80	1.12	28.4	1.12	28.4		
8W-V12LK	8W-V12AK			PCTFE	1		1.29	0.91	1.90	0.76					
10A-V12LR	10A-V12AR			Blunt			1.23	0.87	1.66	0.72					
10A-V12LN	10A-V12AN	5/8" Compres	sion A-LOK®	Needle	0.312 7.	7.9	1.05	0.83	1.28	0.80	1.52	38.6	1.52	38.6	
10A-V12LK	10A-V12AK			PCTFE			1.29	0.91	1.90	0.76					
10Z-V12LR	10Z-V12AR			Blunt			1.23	0.87	1.66	0.72					
10Z-V12LN	10Z-V12AN	5/8" Compr	ession CPI™	Needle	0.312	7.9	1.05	0.83	1.28	0.80	1.52	38.6	1.52	38.6	
10Z-V12LK	10Z-V12AK			PCTFE		1.29	0.91	1.90	0.76	1					
12A-V12LR	12A-V12AR			Blunt			1.23	0.87	1.66	0.72					
12A-V12LN	12A-V12AN	3/4" Compres	ssion A-LOK®	Needle	0.312	7.9	1.05	0.83	1.28	0.80	1.52	38.6	1.52	38.6	
12A-V12LK	12A-V12AK			PCTFE			1.29	0.91	1.90	0.76					
12Z-V12LR	12Z-V12AR			Blunt			1.23	0.87	1.66	0.72					
12Z-V12LN	12Z-V12AN	3/4" Compr	ession CPI™	Needle	0.312	7.9	1.05	0.83	1.28	0.80	1.52	38.6	1.52	38.6	
12Z-V12LK	12Z-V12AK			PCTFE			1.29	0.91	1.90	0.76					

<sup>\*</sup> Tested in accordance with ISA S75.02. Gas flow will be choked when  $P_1$  -  $P_2/P_1 = X_T$ .

Dimensions in inches/millimeters are for reference only, subject to change.



<sup>†</sup> For CPI™ and A-LOK®, dimensions are measured with nuts in the finger tight position.



## **How to Order**

Dimensions in inches/millimeters are for reference only, subject to change.

The correct part number is easily derived from the following example and ordering chart. The six product characteristics required are coded as shown in the chart.

Example 1, below, describes an angle pattern V4 Series needle valve equipped with 1/4" CPI™ compression inlet and outlet ports, a PCTFE tipped stem, Nitrile seals, and stainless steel construction.

Example 2, below, describes an inline pattern V6 Series needle valve equipped with 1/4" male NPT inlet port, 1/4" female NPT outlet port, a needle stem type, PTFE stem seal, brass construction.

**Example 1: 4Z-V4AK-BN-SS** (shown in the part number blocks below)

Example 2: 4M4F-V6LN-B

	4Z		_	V4		AK -		_	BN	-		SS	
	Inlet	Outlet		Valve		Stem			Stem			Body	]
	Port*	Port*		Series	$\perp$	Туре			Seal		Material		
	Inlet	1 0	utlet	Valve	Stem				Stem	Body			
	Port*		ort*	Series	Туре				Seal	Material			
2A	2M	4A		V2A	R	Blunt (30°	')	Blank			SS	Stainless	Steel
2F	2 <b>Z</b>	4Z		V2L	N	Needle (2	•	BN	Nitrile Rubb	er	s s	Steel	
2A	4A	6A	M6A	V4A	Κ	PCTFE `	,	EPR	Ethylene		M N	Monel® Alloy	400
2F	4M	6Z	M6Z	V4L					Propylene		l	Brass	
2M	4W	M3A	M8A						Rubber				
2Z	4Z	M3Z	M8Z					V	Fluorocarbo	n			
4A	6A	8A	M10A	V6A					Rubber				
4F	6M	8Z	M10Z	V6L									
4M	6W	M8A	M12A										
4Z	6 <b>Z</b>	M8Z	M12Z		<u> </u>								
4F	6 <b>Z</b>	8Z	M12A	A8V									
6A	<b>8A</b>	M10A	M12Z	V8L									
6F	8M	M10Z											
8F	10A	12 <b>A</b>		V12A									
8W	10Z	12Z		V12L									

<sup>\*</sup>If the inlet and outlet ports are the same, eliminate the outlet port designator.

# **How to Order Options**

**Colored Round Handles** – Add the designator corresponding to the correct handle color as a suffix to the part number. Black is standard, **W** - white, **B** - blue, **G** - green, **R** - red, **Y** - yellow. **Example:** M10A-V6LK-SS-**G** 

Oxygen Cleaning – Add the suffix -C3 to the end of the part number to receive valves cleaned and assembled for oxygen service in accordance with Parker Specification ES8003. Example: 4A-V4AN-EPR-SS-C3



#### How to Order

Dimensions in inches/millimeters are for reference only, subject to change.

The correct part number is easily derived from the following example and ordering chart. The six product characteristics required are coded as shown in the chart.

The example below describes an angle pattern U6 Series needle valve equipped with 1/4" CPI™ compression inlet and outlet ports, a regulating stem type, Grafoil® packing, stainless steel construction.

### Example 1: 4Z-U6AR-G-SS

	42			- [	U6A		R	-	[	G	-	SS	
	Inle Por		utlet ort*		Valve Series		Stem Type			Packing		Body Material	
			Outle			Stem					Body		
	Port*		Port	*	Series		Type			Packing		Material	
2F	4F	4W	M6A	M8	U6A	В	Blunt		Т	PTFE	S	S Stainless	
4A	4M	4Z	M6Z	M8Z	U6L	R	Regulati	ng	G	Grafoil®		Steel	
4A	6W	8W	12A	M12A	U12A								
4F	6 <b>Z</b>	8Z	12 <b>Z</b>	M12Z	U12L								
4Z	<b>8A</b>	10A	M10A	M14A									
6A	8F	10 <b>Z</b>	M10Z	M14Z									
6F													
8A	8W	12PSW	16M	M20Z	U16A								
8F	8Z	12W	16 <b>Z</b>	M25A	U16L								
8M	12F	12 <b>Z</b>	M12Z	M25Z									
8PSW	12M	16F	M20A										

<sup>\*</sup>If the inlet and outlet ports are the same, eliminate the outlet port designator.

# **How to Order Options**

**High Temperature** – Add the suffix **-HT** to the end of the part number to receive valves with a 316 stainless steel lower stem and stainless steel handle. **Example:** 4M-U6LB-G-SS**-HT** 

Oxygen Cleaning – Add the suffix -C3 to the end of the part number to receive valves cleaned and assembled for oxygen service in accordance with Parker Specification ES8003. **Example:** 8A-U12LR-T-SS-C3

**Stainless Steel Bar Handle** – To obtain valves with stainless steel bar handle, add the suffix **-ST** to the end of the part number. **Example:** 12Z-U16AB-T-SS**-ST** 

ASME B31.1 Compliant Valves - Add the suffix -QC311. Example: 8F-U12LR-G-SS-QC311

#### How to Order Maintenance Kits

Stainless Steel T-Bar Handles with Handle Screw – Examples: U6: V4-BAR-HANDLE-SS; U12:U12-BAR-HANDLE-SS; U16: U16-BAR-HANDLE-SS

**Aluminum T-Bar Handles with Handle Screw – Examples:** U6: V4-BAR-HANDLE-AL; U12:U12-BAR-HANDLE-AL; U16: U16-BAR-HANDLE-AL

Panel Mounting Nuts - Examples: U6: U6-LOCKNUT; U12: U12-LOCKNUT; U16: U16-LOCKNUT

**PTFE Packing Kits** – Consists of One PTFE Packing; One Dust Seal; Maintenance Instructions. Kit-Valve Series-T. **Example:** KIT-U12-T

**Grafoil® Packing Kits** – Consists of One Grafoil® Packing; One Dust Seal; Maintenance Instructions. Kit-Valve Series-G. **Example:** KIT-U16-G

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