

# UltraSeal™ Fittings

February 2011

aerospace
climate control
electromechanical
filtration
fluid & gas handling
hydraulics
pneumatics
process control
sealing & shielding



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#### Parker Veriflo Division



Richmond, California

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This document and other information from Parker-Hannifin Corporation, its subsidiaries and authorized distributors provide product or system options for further investigation by users having technical expertise.

The user, through its own analysis and testing, is solely responsible for making the final selection of the system and components and assuring that all performance, endurance, maintenance, safety and warning requirements of the application are met. The user must analyze all aspects of the application, follow applicable industry standards, and follow the information concerning the product in the current product catalog and in any other materials provided from Parker or its subsidiaries or authorized distributors.

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### Introduction

Parker UHP fittings are designed as leak-free connections where ultrahigh pure conditions are required. UltraSeal™ products, with their o-ring face seal design, and optional metal o-ring, provide a leak-free seal from vacuum to positive pressure.

### Cleaning and Packing

Ultra-High Purity cleaning and packing in a class 100 clean room environment, is standard for all UHP UltraSeal™ components.

### **Performance**

Parker High Purity Components are rated to a helium leak rate of 1 x 10<sup>-9</sup> cc/sec utilizing a helium mass spectrometer. Temperature ratings are governed by the choice of o-ring seal materials.

#### 321 Stainless Steel

(Silver or Nickel plated):

-350° to +1000° F (-212° to +538° C)

-15° to +400° F Fluorocarbon:

(-26° to +204° C)

PTFE: -50° to +400° F

(-46° to +232° C)

### **Pressure**

Pressure ratings will be governed by

the gland selected for a particular system. Working pressures are rated at room temperature based on a 4-to-1 design factor. Pressure ratings are calculated in accordance with A.N.S.I. Power Piping Code B31.1.

### **Materials**

UltraSeal components are available in standard 316L, 316L VAR, and 316L VIM/VAR Stainless Steels. Consult your local Parker distributor or factory for details. Refer to tables 1 and 2 for respective material specifications of gaskets and o-rings.

## Interior (I.D.) Surface **Finishes**

Parker High Purity components can be supplied with extremely low Ra internal surface finishes to meet requirements of ultra-high purity tubing systems. Consult your local Parker distributor or the factory for more information.

### Make-Up

For Leak-tight UltraSeal Assemblies: A positive seal is achieved by advancing the nut no less than 1/4 turn from finger-tight position. When a sharp rise in torque is felt, the sealing faces have met and the o-ring seal is compressed into its groove.

UltraSeal is capable of repeated remakes; advance the nut to a finger-tight position and wrench until a sharp rise in torque is felt. No axial clearance is needed to

remove components from a system; therefore, other system components are not disturbed.

### Design

The UltraSeal coupling is designed to effect a helium leak-tight seal when the face of the gland makes full metal-to-metal contact with the face of the body, compressing the o-ring in the body groove.

The UltraSeal gland face and body o-ring groove are precision machined to accept either metallic (S.S.) or synthetic o-ring seals.

UltraSeal virtually eliminates turbulence and dead zones within the fitting. The bore diameter of body and gland are matched in all sizes, providing a smoother flow path. At no point does the O-ring seal intrude into the flow path.

### Disassembly

Position the o-ring UltraSeal Removal Tool against the seated o-ring and advance the nut to fingertight position. Continue to advance the nut until a sharp rise in torque is felt. The removal tool shoulder will seal against the body face preventing any over torque damage. The o-ring will "pinch" and release from the sealing groove.

TARIF 1

INDEE I					
TYPICAL RAW Material SPECIFICATIONS					
FITTING Material	BAR STOCK	FORGINGS	RECOMMENDED TUBING SPECIFICATIONS		
Stainless Steel 316 Stainless Steel 316L	ASTM A-276 TYPE 316 ASME SA-479 TYPE 316	ASME SA-182 GRADE F316	ASME SA-213 ASTM A-213 ASTM A-249		
Stainless Steel 316L (VAR) Stainless Steel 316L (VIM/VAR)	ASME SA-479 TYPE 316L	ASME SA-182 GRADE F316L	ASTM A-269 MIL T-8504 MIL T-8506		

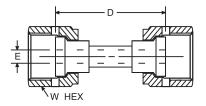
MATERIAL IS MARKED WITH HEAT CODE TO ENSURE MATERIAL TRACEABILITY

**TABLE 2** 

O-RINGS TYPICAL RAW Material SPECIFICATIONS / TEMPERATURE RATINGS						
Material SPECIFICATIONS TEMPERATURE RATINGS						
Metal O-Rings	SAE AMS-5570 TYPE 321-SS (silver plated)	(-350° to + 1000° F)				
Wetai O-hiligs	SAE AMS-5576 TYPE 321-SS (silver plated)	(-212° to + 538° C)				
Metal O-Rings	SAE AMS-5570 TYPE 321-SS (nickel plated)	(-350° to + 1000° F)				
Wetai O-nings	SAE AMS-5576 TYPE 321-SS (nickel plated)	(nickel plated) (-212° to + 538° C)				
Fluorocarbon O-Rings	MII D 25007 TVDE 1	(-15° to + 400° F)				
Fluorocarbon O-nings	WIL-N-23097 TTPE I	(-26° to + 204° C)				
PTFE	CAE AMS 2651	(-50° to + 400° F)				
PIFE	SAE AMS-5576 TYPE 321-SS (silver plated) (-212° to + 538° C)  SAE AMS-5570 TYPE 321-SS (nickel plated) (-350° to + 1000° F)  SAE AMS-5576 TYPE 321-SS (nickel plated) (-212° to + 538° C)  MIL-R-25897 TYPE 1 (-15° to + 400° F)  (-26° to + 204° C)	(-46° to + 232° C)				



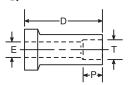
# UltraSeal Gland Union (Welded) Q1HBQ1



	Inches		
Part No.	W Hex	D	*E Bore
4-4 Q1HBQ1	11/16	1.33	.18
6-6 Q1HBQ1	7/8	1.25	.25
8-8 Q1HBQ1	1	1.25	.38

<sup>\*</sup>Note: Machined bore diameters to match machined bore in body.

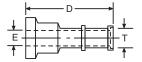
# UltraSeal Gland to Weld-lok Socket Q1W



				Inches		
١	Part No.	Т	D	P	*E Bore	Working Pressure
ĺ	4-2 Q1W	1/8	1	.16	.09	10,000
	4-4 Q1W	1/4	1	.25	.18	7,700
	6-4 QIW	1/4	1	.28	.18	10,000
	6-6 QIW	3/8	1	.31	.25	5,000
	8-4 Q1W	1/4	1	.25	.18	10,000
١	8-6 Q1W	3/8	1	.34	.31	9,500
	8-8 Q1W	1/2	1	.41	.38	4,300
	12-12 Q1W	3/4	1.50	.50	.50	4,600

<sup>\*</sup>Note: Machined bore diameters to match machined bore in body.

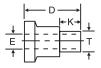
# UltraSeal Gland to Automatic Buttweld Q1Y



ı		Inches			**Auto	
				*E	Buttweld	Working
	Part No.	T	D	Bore	Wall Size	Pressure
	4-4 Q1Y	1/4	1.13	.18	.035	7,700
	6-4 Q1Y	1/4	1.19	.18	.035	7,700
	6-6 Q1Y	3/8	1.19	.31	.035	4,900
	8-4 Q1Y	1/4	1.19	.18	.035	7,700
	8-6 Q1Y	3/8	1.19	.31	.035	4,900
	8-8 Q1Y	1/2	1.34	.38	.049	5,000
	12-12 Q1Y	3/4	1.50	.50	.065	3,900

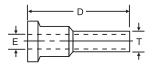
<sup>\*</sup>Note: Machine bore diameters to match machined bore in body.

# UltraSeal Gland to MiniButtweld Q1M



#### Inches Working Part No. D **Bore** Pressure 4-4 Q1M .60 .25 .25 .180 5,400 6-6 Q1M .62 .250 .38 .25 4,300 8-8 Q1M .62 .380 .50 .25 3,600

# UltraSeal Gland to Tube Stub Adapter Q1T2/Q1TU



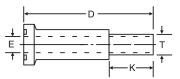
	_	_	*E	Working
Part No.	T	D	Bore	Pressure
4-4 Q1T2 (CPI™)	1/4	1.25	.18	4,500
6-6 Q1T2	3/8	1.38	.25	6,700
8-8 Q1T2	1/2	1.68	.38	6,250
12-12 Q1T2	3/4	2.31	.50	6,250
4-4 Q1TU (A-lok®)	1/4	1.21	.18	4,500
6-6 Q1TU	3/8	1.38	.25	6,700
8-8 Q1TU	1/2	1.56	.38	6,250
12-12 Q1TU	3/4	2.25	.50	6,250

<sup>\*</sup>Note: Machined bore diameters to match machined bore in body.



<sup>\*</sup>Note: Machined bore diameters to match machined bore in body.

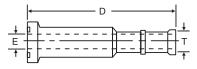
# UltraSeal Inverted Gland to Male Tube Weld Q1RT3



# Inches Part No. D E T K 4-4 Q1RT3 1.70 .18 .25 .75

\*Note: Machined bore diameters to match machined bore in body.

# UltraSeal Inverted Gland to Automatic Buttweld Q1RY

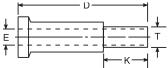


	Inches			**Auto	
			*E	Buttweld	Working
Part No.	T	D	Bore	Wall Size	Pressure
4-4 Q1RY	1/4	1.72	.18	.035	7,700

\*Note: Machine bore diameters to match machined bore in body.

# UltraSeal Gland to Male Tube Weld

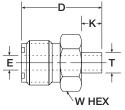
**Q1T3** 



	Inches			
			Wall Thickness	
Part No.	D	E	T	K
4-4 Q1T3	1.25	.18	.25	.75
8-6 Q1T3	1.50	.31	.38	.75
8-8 Q1T3	1.79	.38	.50	.75
12-12 Q1T3	1.22	.50	.75	.75

\*Note: Machined bore diameters to match machined bore in body.

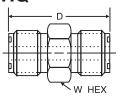
# UltraSeal Body to MiniButtweld QHM



	Inches				
5	-		.,	*E	
Part No.	I	D	K	Bore	W Hex
4-4 QHM .035	.25	1.00	.25	.18	5/8
6-6 QHM .035	.38	1.03	.25	.25	15/16
8-8 QHM .049	.50	1.00	.25	.31	15/16

\*Note: Machined bore diameters to match machined bore in body.

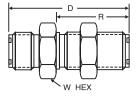
# UltraSeal Union HQ



	Inches		
Part No.	W Hex	D	
4-4 HQ	5/8	1.19	
6-4 HQ	13/16	1.22	
6-6 HQ	13/16	1.22	
8-4 HQ	15/16	1.25	
8-8 HQ	15/16	1.25	
12-12 HQ	1-3/8	1.59	



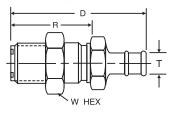
# UltraSeal to Bulkhead Connector WBQ



	Inches				
Part No.	W Hex	R			
4-4 WBQ	3/4	1.59	.88		
6-6 WBQ	15/16	1.63	.88		
8-8 WBQ	1-1/16	1.69	.91		
12-12 WBQ	1-9/16	2.09	1.06		

Note: Fitting includes WLZ bulkhead lock nut.

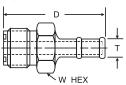
# UltraSeal Bulkhead to Automatic Buttweld Connector YH2BQ



		Inches				
	W	W				
Part No.	Hex	D	T	R		
4-4 YH2BQ	3/4	2.11	1/4	.88		
6-6 YH2BQ	15/16	1.91	3/8	.88		
8-8 YH2BQ	1-1/16	2.13	1/2	.91		

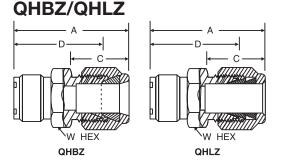
Note: Fitting includes WLZ bulkhead lock nut.

# UltraSeal to Automatic Buttweld Connector QHY



		*Auto		
		W		Buttweld
Part No.	T	Hex	D	Wall Size
4-4 QHY	1/4	5/8	1.47	.035
6-4 QHY	1/4	13/16	1.50	.035
6-6 QHY	3/8	13/16	1.53	.049
8-4 QHY	1/4	15/16	1.66	.035
8-6 QHY	3/8	15/16	1.53	.035
8-8 QHY	1/2	15/16	1.66	.049
12-12 QHY	3/4	1-3/8	2.03	.065

# UltraSeal to Compression Tube Union

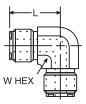


		Inches					
	Tube	Tube W					
Part No.	0.D.	Hex	C	Α	D		
4-4 QHBZ (CPI™)	1/4	5/8	.70	1.42	1.13		
6-4 QHBZ	1/4	13/16	.70	1.45	1.16		
6-6 QHBZ	3/8	13/16	.76	1.51	1.22		
8-4 QHBZ	1/4	15/16	.70	1.48	1.19		
8-6 QHBZ	3/8	15/16	.76	1.55	1.25		
8-8 QHBZ	1/2	15/16	.87	1.65	1.25		
12-12 QHBZ	3/4	1-3/8	.87	1.89	1.49		

	Inches						
	Tube	Tube W					
Part No.	0.D.	Hex	C	Α	D		
4-4 QHLZ (A-lok®)	1/4	5/8	.70	1.42	1.13		
6-4 QHLZ	1/4	13/16	.70	1.45	1.16		
6-6 QHLZ	3/8	13/16	.76	1.51	1.22		
8-4 QHLZ	1/4	15/16	.70	1.48	1.19		
8-6 QHLZ	3/8	15/16	.76	1.55	1.25		
8-8 QHLZ	1/2	15/16	.87	1.65	1.25		
12-12 QHLZ	3/4	1-3/8	.87	1.89	1.49		

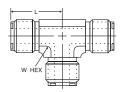


# UltraSeal Union Elbow EQ



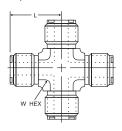
	Inches		
	W		
Part No.	Hex	L	
4-4 EQ	9/16	.84	
6-6 EQ	3/4	.97	
8-8 EQ	7/8	1.03	
12-12 EQ	1-3/8	1.46	

# UltraSeal Union Tee JQ



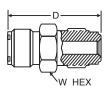
	Inches		
	W		
Part No.	Hex	L	
4-4-4 JQ	9/16	.84	
6-6-6 JQ	3/4	.97	
8-8-8 JQ	7/8	1.03	
12-12-12 JQ	1-5/16	1.31	

# UltraSeal Union Cross KQ



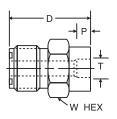
	Inches		
	W		
Part No.	Hex	L	
4 KQ	9/16	.84	
6 KQ	3/4	.97	
8 KQ	7/8	1.03	

# UltraSeal to VacuSeal VHQ



	Inches		
	W		
Part No.	Hex	D	
4-4 VHQ	5/8	1.39	
8-8 VHQ	15/16	1.55	

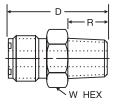
# **UltraSeal to Socket Weld Connector QHW**



	Inches				
Part No.	T Tube O.D.	W Hex	D	P	
4-2 QHW	1/8	5/8	1.02	.16	
4-4 QHW	1/4	5/8	1.09	.25	
6-4 QHW	1/4	13/16	1.06	.28	
6-6 QHW	3/8	13/16	1.16	.31	
8-4 QHW	1/4	15/16	1.03	.25	
8-6 QHW	3/8	15/16	1.13	.34	
8-8 QHW	1/2	15/16	1.19	.41	
12-12 QHW	3/4	1-3/8	1.53	.50	

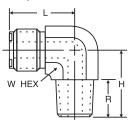


# **UltraSeal to Male Pipe Connector** FQ



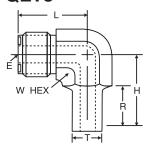
	Inches				
	Pipe	W			
Part No.	Thread	Hex	D	R	
4-2 FQ	1/8	5/8	1.09	.38	
4-4 FQ	1/4	5/8	1.28	.56	
6-4 FQ	1/4	13/16	1.31	.56	
6-6 FQ	3/8	13/16	1.31	.56	
8-4 FQ	1/4	15/16	1.34	.56	
8-6 FQ	3/8	15/16	1.34	.56	
8-8 FQ	1/2	15/16	1.53	.75	
12-8 FQ	1/2	1-3/8	1.78	.75	
12-12 FQ	3/4	1-3/8	1.78	.75	

# UltraSeal to Male Elbow CQ



			Inches					
		Pipe	Pipe W					
	Part No.	Thread	Hex	Н	L	R		
Γ	4-4 CQ	1/4	9/16	1.00	.84	.56		
	6-4 CQ	1/4	3/4	1.13	.97	.56		
	6-6 CQ	3/8	3/4	1.13	.97	.56		
	8-6 CQ	3/8	7/8	1.25	1.03	.56		
	8-8 CQ	1/2	7/8	1.31	1.03	.75		
	12-12 CQ	3/4	1-5/16	1.66	1.31	.75		

# UltraSeal to Tube Stub Weld Elbow QET3



	Inches					
		*E			W	
Part No.	Н	Bore	L	R	Hex	T
4-4 QET3	1.03	.18	.84	.65	9/16	.25

# UltraSeal to Male Connector Straight Thread QHAO

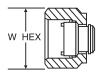


	Inches			
	Straight Thread	w		
Part No.	Size	Hex	D	R
4-2 QHAO*	5/16-24	5/8	1.03	.30
4-4 QHAO	7/16-20	5/8	1.09	.36
4-6 QHAO	9/16-18	11/16	1.13	.39
6-6 QHAO	9/16-18	7/8	1.14	.39
6-8 QHAO	3/4-16	7/8	1.19	.44
8-8 QHAO	3/4-16	15/16	1.31	.47

\*Note: Mass flow controller fitting with .125" orifice in straight thread end. Fitting is assembled with Fluorocarbon O-Ring. Other materials are available upon request.



## **UltraSeal O-Ring Removal Tool**



	Inches
	W
Part No.	Hex
4 O-Ring Removal Tool	11/16
6 O-Ring Removal Tool	7/8
8 O-Ring Removal Tool	1

Note: For O-Ring removal instructions, see page 3.

## UltraSeal O-Rings QO



#### Stainless Steel

Part No.	Material
4QO-SS	321 (SILVER PLATED)
6QO-SS	321 (SILVER PLATED)
8QO-SS	321 (SILVER PLATED)
12QO-SS	321 (SILVER PLATED)

#### Nickel

Part No.	Material
4QO-SS-NIC	321 (NICKEL PLATED)
6QO-SS-NIC	321 (NICKEL PLATED)
8QO-SS-NIC	321 (NICKEL PLATED)

#### Fluorocarbon Rubber

Part No.	Material Compound
4QO-VI	FLUOROCARBON
6QO-VI	FLUOROCARBON
8QO-VI	FLUOROCARBON
12QO-VI	FLUOROCARBON

#### **PTFE**

Part No.		Material Compound
	4QO-TE	PTFE
	6QO-TE	PTFE
	8QO-TE	PTFE
	12QO-TE	PTFE

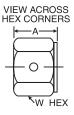
# UltraSeal Plug FNQ1



	Inches	
Part No.	Α	
4 FNQ1	.69	
6 FNQ1	.81	
8 FNQ1	.84	
12 FNQ1	1.00	

## **UltraSeal Nuts**





	Inches		
Part No.	W Hex	A	Straight Thread Size
4 BQ	11/16	.56	9/16-20
6 BQ	7/8	.69	3/4-20
8 BQ	1	.69	7/8-20
12 BQ	1-1/2	.81	1-5/16-20

Note: UltraSeal nuts are silver plated (I.D.) only to provide for lubrication during assembly.

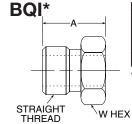
# UltraSeal Plug Assembly

**FNQ** 

Assembly includes plug, nut and snap ring



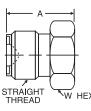
	Inches	
		W
Part No.	Α	Hex
4 FNQ	1.02	11/16
6 FNQ	1.19	7/8
8 FNQ	1.25	1
12 FNQ	1/42	1-1/2



	Inches		
	Straight		
	W		Thread
Part No.	Hex	Α	Size
4 BQI*	5/8	.65	9/16-20

\*For use with Q1RY inverted glands.

### **PNQ**



	Inches		
	w		Straight Thread
Part No.	Hex	Α	Size
4 PNQ	5/8	.72	9/16-20
6 PNQ	13/16	.75	3/4-20
8 PNQ	15/16	.81	7/8-20



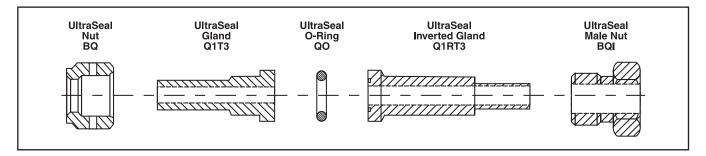
### **Nomenclature**

UltraSeal coupler part numbers are constructed from symbols that identify the size and configuration of the fitting and material used.

### **How To Order**

Parker UltraSeal components are ordered by part number, as listed in this catalog. Note: Each component must be ordered separately.

Example: If your system requires an UltraSeal coupler going from 1/4" tubing to 1/4" tubing, you would order the following part. (Keep in mind that you must order each component separately.)



### To Order:

4 BQ-SS Size 4 UltraSeal Nut Stainless Steel
4-4 Q1T3-SSR Size 4 UltraSeal Gland to Size 4 Male
Tube Weld – Stainless Steel
4 QO-SS Size 4 Stainless Steel O-Ring

4-4 Q1RT3-SSR.035 Size 4 UltraSeal Inverted Gland to Size 4 Male Tube – Stainless Steel

4 BQI-SS Size 4 UltraSeal Male Nut Weld

Size: Tube and Pipe Thread sizes are designated by the number of sixteenths of an inch (1/4" Pipe Thread = 4/16" = 4).

Straights, Elbows and Tees: Call out the UltraSeal end first, followed by the corresponding Pipe Thread size or Weld-lok end.

*Type:* A letter or combination of letters and numbers are used to designate the type of UltraSeal fitting (i.e., F = Male Connector, H = Union, etc.). See Visual Index for other type fittings.

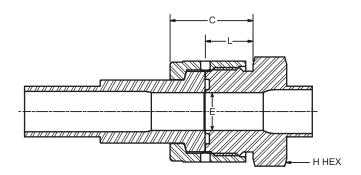
**Special Fittings:** If there is any question as to the fitting desired, particularly for special fitting configurations, it is suggested that a customer print be submitted with the request for quote.

**Availability:** Only items as standard are carried in stock. Non-standard items can be quoted on request for quantities or materials specified.

### **UltraSeal End Data Information**

	UltraSeal	Inches			
Size	Straight Thread	*L	**C	W Hex	E Diameter
4	9/16-20	.46	.73	11/16	.18
6	3/4-20	.47	.82	7/8	.25
8	7/8-20	.47	.85	1	.38
12	1-5/16-20	.57	1.05	1-3/8	.50

<sup>\*</sup>Average Value





<sup>\*\*</sup>Dimension C is shown in the finger tight position

# Parker's Motion & Control Technologies

At Parker, we're guided by a relentless drive to help our customers become more productive and achieve higher levels of profitability by engineering the best systems for their requirements. It means looking at customer applications from many angles to find new ways to create value. Whatever the motion and control technology need, Parker has the experience, breadth of product and global reach to consistently deliver. No company knows more about motion and control technology than Parker. For further info call 1-800-C-Parker.



#### **AEROSPACE**

#### **Key Markets**

- Aircraft engines
- Business & general aviation
- Commercial transports
- Land-based weapons systems Military aircraft
- Missiles & launch vehicles
- Regional transports
- Unmanned aerial vehicles

#### **Key Products**

- Flight control systems & components
- Fluid conveyance systems
- Fluid metering delivery & atomization devices
- Fuel systems & components
- Hydraulic systems & components
- Inert nitrogen generating systems
- Pneumatic systems & components
- Wheels & brakes



#### **CLIMATE CONTROL**

### **Key Markets**

- Agriculture
- Air conditioning
- Food, beverage & dairy
- Life sciences & medical
- Precision cooling
- Processing
- Transportation

#### **Key Products**

- CO2 controls
- Electronic controllers Filter driers
- Hand shut-off valves
- Hose & fittings
- Pressure regulating valves Refrigerant distributors
- Safety relief valves
- Solenoid valves
- Thermostatic expansion valves



#### **ELECTROMECHANICAL**

#### **Key Markets**

- Aerospace
- Factory automation
- Life science & medical
- Machine tools
- Packaging machinery
- Paper machinery
- Plastics machinery & converting
- Primary metals
- Semiconductor & electronics
- Textile
- Wire & cable

#### **Key Products**

- AC/DC drives & systems
- Electric actuators, gantry robots
- Electrohydrostatic actuation
- Electromechanical actuation systems
- Human machine interface
- Linear motors
- Stepper motors, servo motors, drives & controls
- Structural extrusions



#### **FILTRATION**

- Food & beverage
- Industrial machinery Life sciences
- Marine
- Mobile equipment
- Oil & gas
- Power generation
- Process
- Transportation

#### **Key Products**

- Analytical gas generators
- Compressed air & gas filters
- Condition monitoring
- Engine air, fuel & oil filtration & systems
- Hydraulic, lubrication & coolant filters
- Process, chemical, water & microfiltration filters
- Nitrogen, hydrogen & zero air generators



### **FLUID & GAS HANDLING**

- **Key Markets**
- Aerospace Agriculture
- Bulk chemical handling
- Construction machinery Food & beverage
- Fuel & gas delivery Industrial machinery

Transportation

- Mobile Oil & gas
- Welding
- **Key Products** Brass fittings & valves
- Diagnostic equipment
- Fluid conveyance systems
- Industrial hose
- PTFE & PFA hose, tubing & plastic fittings Rubber & thermoplastic hose
- Tube fittings & adapters
- Quick disconnects



#### **HYDRAULICS**

- Aerial lift
- Agriculture
- Forestry
- Industrial machinery
- Oil & gas
- Power generation & energy
- Truck hydraulics

- Hydraulic cylinders & accumulators
- Hydraulic motors & pumps
- Hydraulic systems Hydraulic valves & controls
- Power take-offs
- & couplings Tube fittings & adapters
- Quick disconnects



### **PNEUMATICS**

#### **Key Markets**

- Aerospace Conveyor & material handling
- Factory automation
- Life science & medical
- Machine tools
- Packaging machinery Transportation & automotive

- **Key Products**
- Air preparation
- Brass fittings & valves
- Manifolds Pneumatic accessories
- Pneumatic actuators & grippers
- Pneumatic valves & controls
- Quick disconnects
- Rotary actuators
- Rubber & thermoplastic hose & couplings
- Structural extrusions
- Thermoplastic tubing & fittings
- Vacuum generators, cups &



### **PROCESS CONTROL**

- Chemical & refining
- Food, beverage & dairy
- Medical & dental
- Microelectronics Oil & gas
- Power generation
- **Key Products** Analytical sample
- conditioning products & systems Fluoropolymer chemical delivery fittings, valves
- & pumps High purity gas delivery
- fittings, valves & regulators Instrumentation fittings, valves &
- Medium pressure fittings & valves Process control manifolds

regulators



### **SEALING & SHIELDING**

- **Key Markets** Aerospace
- Chemical processing
- Consumer Energy, oil & gas
- Fluid power General industrial
- Information technology
- Life sciences
- Military Semiconductor
- Telecommunications Transportation
- **Kev Products**
- Dynamic seals Elastomeric o-rings

elastomeric

- EMI shielding Extruded & precision-cut, fabricated elastomeric seals Homogeneous & inserted
- shapes High temperature metal seals
- Metal & plastic retained composite seals
- Thermal management



- **Key Markets**
- Aerospace
- Construction machinery
- Mining
- **Key Products** Diagnostic equipment
- Rubber & thermoplastic hose





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Date of Issue 02/2011

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