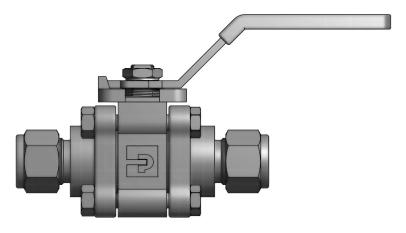
### Introduction

Parker's three-piece SWB Series Ball Valves are durable valves that can handle the pressure and piping loads. The center section can swing out to quickly and easily replace seats, seals and the ball without major disruption to the piping system.



Model Shown: 8Z-SWB8L-RT-BN-SS

### **Features**

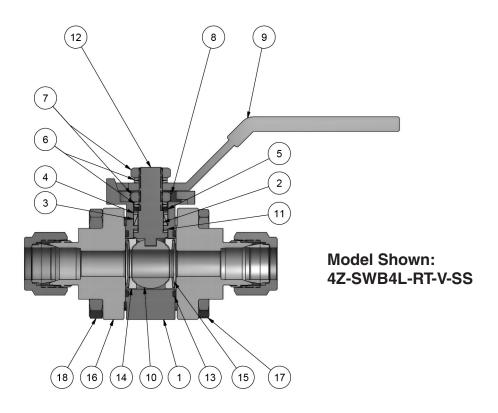
- ► Ultra low internal volume
- Free floating ball design allows for seat wear compensation
- ► Self-compensating stem seal
- ► Spring-loaded seats
- ▶ Blow out resistant stem
- ▶ Fully enclosed body bolting
- ▶ Four bolt construction
- ▶ ISO-type actuator mounting design
- ▶ Pneumatic and electric actuation options
- ▶ 100% factory tested

# **Specifications**

<b>Body Materials</b>	Stainless Steel
Seat Materials	Reinforced PTFE PEEK
Seal Materials	Nitrile Rubber Ethylene Propylene Rubber Fluorocarbon Rubber PTFE Grafoil®
Flow Data	<i>C<sub>V</sub></i> : 1.1 to 35.0
Pressure Ratings	2500 psig (172 bar) 1500 psig (103 bar) SWB16 with PEEK Seats
<b>Temperature Ratin</b>	gs — Seats
Reinforced PTFE Seats	-65°F to 450°F (-54°C to 232°C)
PEEK Seats	-65°F to 600°F (-54°C to 316°C)
Temperature Ratin	igs — Seals
Nitrile Rubber Seals	-40°F to 250°F (-40°C to 121°C)
Ethylene Propylene Rubber Seals	-65°F to 300°F (-54°C to 149°C)
Fluorocarbon Rubber Seals	-15°F to 400°F (-26°C to 204°C)
PTFE Seals	-65°F to 350°F (-54°C to 177°C)
Grafoil® Seals	-65°F to 600°F (-54°C to 316°C)



## **Materials of Construction**



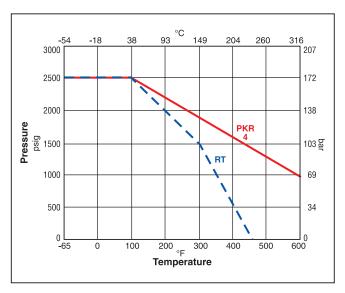
### **Materials of Construction**

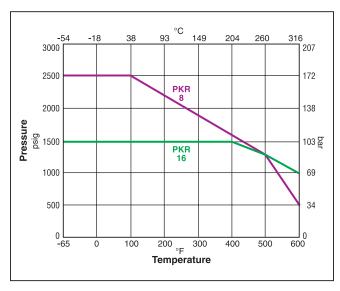
Item #	Part	Qty	Material
1	Body	1	ASTM A 351 Grade CF3M
2	Lower Packing	1	PTFE <sup>1</sup>
3	Upper Packing	1	PTFE <sup>1</sup>
4	Packing Support	2	PEEK
5	Packing Gland	1	ASTM A 276 Type 304
6	Stem Spring	43	ASTM A 666 Type 301
7	Stem Hex Nut	2	ASTM A 276 Type 304
8	Grounding Spring	1	ASTM A 276 Type 304
9	Handle Assembly	1	ASTM A 276 Type 304; Vinyl Covered
10	Ball	1	ASTM A 276 Type 316
11	Thrust Washer	2	PEEK
12	Stem	1	ASTM A 276 Type 316
13	Body Seal	2	Fluorocarbon Rubber <sup>2</sup>
14	Seat	2	Reinforced PTFE, PEEK <sup>1</sup>
15	Seat Spring⁴	2	ASTM A 666 Type 301
16	End Flanges	2	ASTM A 351 Grade CF3M
17	Body Bolts	4	ASTM A 193 Grade B8M Class 2
18	Body Bolt Nuts	4	ASTM A 194 Grade 8M

- 1 Optional Seat and Packing Seal materials are described in the How to Order section.
- 2 Optional Seal materials are described in the How To Order Section.
- 3 Size 8 SWB Series Ball Valves only require 3 Stem Springs.
- 4 PEEK seated SWB Series Ball Valves do not have Seat Springs.



# Pressure vs. Temperature





**Note:** This Pressure versus Temperature chart reflects the use of indicated seat materials in Stainless Steel valves without consideration of seal materials. When combining seat and seal materials, the most restrictive temperature rating of the seats or seals becomes the limiting factor on temperature range. Please refer to **page 24** for seal temperature ranges.



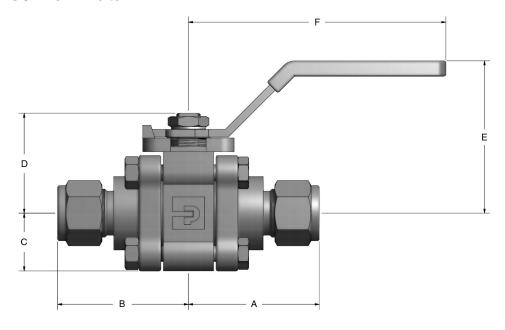
Pneumatic Actuated Model Shown: 8Z-SWB8L-RT-V-SS-51AD



Electric Actuated Model Shown: 8A-SWB8L-RT-V-SS-71

**SWB** 

## **Dimensions / Flow Data**



		Flow	Data		En	nd	Dimensions											
Basic	Ori	fice	Cv	<i>X</i> <sub>7</sub> *	Connections		A-	ŀ	B†		C		D		E		F	
Part Number	Inch	mm	υγ	^7	Port 1	Port 2	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
4Z-SWB4L	0.19	4.8	1.1	0.19	CPI™	Tube	1.59	40.4	1.59	40.4								
4A-SWB4L	0.19	4.0	1.1	0.19	A-LOK	® Tube	1.59	9   40.4	1.59	40.4			ı					
4F-SWB4L	0.28	7.1	2.9	0.29	Femal	e NPT	1.09	27.7	1.09	27.7	0.68	17.3	1.28	32.5	2.00	50.8	3.00	76.2
6Z-SWB4L	0.28	7.1	4.5	0.19	CPI™	CPI™ Tube		40.4	1.59	40.4								
6A-SWB4L	0.20	7.1	4.5	0.19	A-LOK	® Tube	1.59	1.59   40.4	1.59	40.4								
6F-SWB8L	0.44	11.2	8.2	0.35	Femal	e NPT	1.29	32.8	1.29	32.8								
8Z-SWB8L	0.41	10.4	6.4	0.35	CPI™	CPI™ Tube		51.6	2.03	51.6								
8A-SWB8L	0.41	10.4	0.4	0.33	A-LOK	® Tube	2.03	31.0	2.03	31.0								
8F-SWB8L	0.44	11.2	8.2	0.26	Female NPT		1.29	32.8	1.29	32.8	0.89	22.6	1.54	39.1	2.36	59.9	3.94	100.1
8W-SWB8L	0.41	10.4	6.4	0.35	Tube Socket Weld		1.29	32.8	1.29	32.8								
8PBW8-SWB8L	0.44	11.2	8.2	0.26	Pipe Buttweld (Schedule 80)		1.35	34.3	1.35	34.3								
8PSW-SWB12L	0.52	13.2	13.5	0.34	Pipe Soc	ket Weld	1.35	34.3	1.35	34.3								
12Z-SWB12L	0.56	14.2	14.7	0.28	CPI™	Tube	2.03	00 51.0	2.03	51.6								
12A-SWB12L	0.56   14.2		14.7	0.20	A-LOK	® Tube	2.03	51.6	2.03	51.0								
12F-SWB12L	0.56	14.2	14.7	0.28	Femal	e NPT	1.39	35.3	1.39	35.3	1.06	26.9	1.81	46.0	2.59	65.8	3.94	100.1
12W-SWB12L	0.56	14.2	14.7	0.28	Tube Soc	ket Weld	1.39	35.3	1.39	35.3								
12PBW8-SWB12L	0.56	14.2	14.7	0.28	Pipe Bu (Sched		1.37	34.8	1.37	34.8								
12PSW-SWB16L	0.88	22.4	35.0	0.29	Pipe Soc	ket Weld	1.95	49.5	1.95	49.5								
12Z-SWB16L	0.56 14.2 14.7		447	0.28	CPI™	Tube	2.50	63.5	2.50	63.5		31.8	2.30	58.4	3.00			145.0
12A-SWB16L			14.7	0.20	A-LOK	® Tube	2.50	03.5	2.50	03.5	1.25							
16Z-SWB16L	0.88 22.4		35.0	0.29	CPI™	Tube	2 60	68.1	2.68	68.1								
16A-SWB16L	0.00	22.4	35.0	0.29	A-LOK® Tube	2.68	00.1	76.2								5.71		
16F-SWB16L	0.88	22.4	35.0	0.29	Femal	e NPT	1.79	45.5	1.79	45.5								
16W-SWB16L	0.88	22.4	35.0	0.29	Tube Soc	ket Weld	1.79	45.5	1.79	45.5								
16PBW8-SWB16L	0.88	22.4	35.0	0.29	Pipe Bu (Sched		1.81	46.0	1.81	46.0								

<sup>\*</sup> Tested in accordance with ISA S75.02. Gas flow will be choked when  $P_1 - P_2 / P_1 = x_T$ . † For CPI<sup>™</sup> and A-LOK®, dimensions are measured with nuts in the finger tight position.

Dimensions in inches/millimeters are for reference only, subject to change.



#### **How to Order**

The correct part number is easily derived from the following example and ordering chart. The four product characteristics required are coded as shown in the chart.

The example below describes a SWB8L Two-Way Ball Valve with 1/2" A-LOK® end connections for ports 1 and 2, reinforced PTFE seats, Nitrile rubber body seals, and stainless steel construction.

\* Note: If ports 1 and 2 are the same, eliminate the port 2 designator.

#### **Example:**

8A -				SV	VB8L		_	RT	_	BN -	SS		
					-				-				
Port Size	ואו	ort 1*	Por	t 2*		Valve Series	Valve Configuration	on		Seat Material			
Port Size		Port 1	*	Port :	2*	Valve Series	Valve Configuration			eat erial		Seal Material	Body Material
4	Z	CPI™ <sup>-</sup>	Tube			SWB4	L 2-Way	PKR	Virgir	n PEEK¹	T	PTFE	SS Stainless
6	Α	A-LOK	® Tube	Э		SWB8		RT	Glass	Reinforced	BN	Nitrile Rubber	Steel
8	F	Female	e NPT			SWB12			PTFE		EPR	Ethylene	
12	W	Tube S	ocket	Weld		SWB16						Propylene Rubber	
16	PSW	Pipe S	ocket	Weld							V	Fluorocarbon	
	PBW8	Pipe B	uttwe	ld (Sch	nedule 80)							Rubber	
											G	Grafoil® Gasket <sup>1, 2</sup>	

<sup>1</sup> Not available in size 12.

Note: Upper and Lower PTFE packing is replaced with PEEK when valves are ordered with PEEK Seats.

## **How to Order Options**

Lever Lock-Out Devices -

Examp	es
-------	----

Ovel Handles Add the cuffix C to the and of the part number	
For field installation, order part number as shown in the example.	
Add the suffix -LD to the end of the part number to order directly on the v	/alve

4F-SWB8L-RT-V-SS-**LD** SWB8/12-HANDLE-LOCKING

# Oval Handles – Add the suffix -S to the end of the part number.

8A-SWB8L-RT-T-SS**-S** 

#### Oval Handle Lock-Out Devices -

Add the suffix -LD to the end of the part number to order directly on the valve. For field installation, order part number as shown in the example.

6F-SWB8L-RT-V-SS-**S-LD** SWB8/12-HANDLE-OVAL-LOCKING

### Pneumatic Actuators – For detailed actuator information, refer to the

Pneumatic Actuators section of this catalog.

For factory assembly, add the actuator part number as the suffix to the valve part number.

8F-SWB8L-RT-BN-SS-**61AC-2** 

For field installation, specify the the actuator desired.

61AC-2

The appropriate mounting hardware may be obtained by adding the valve series and actuator size to the prefix MK-.

MK-SWB8L-61

# Electric Actuators – For detailed actuator information, refer to the Electric

Actuators section of this catalog.

For factory assembly, add the actuator part number as the suffix to the valve part number.

8A-SWB8L-RT-EPR-SS-71A

For field installation, specify the actuator desired.

71A

The appropriate mounting hardware may be obtained by adding the valve series and actuator series to the prefix MK-.

MK-SWB8L-70.

Grafoil® is a registered trademark of UCAR Carbon Technology Corporation



<sup>2</sup> Grafoil® Seals only available with PEEK Seats.