SU-7 SERIES SH SERIES

Slim Body Automatic Sensitivity Setting Photoelectric Sensor Amplifier-separated

















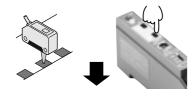
Simple and suitable for compact design



Simple automatic sensitivity setting

Anyone can achieve the optimum sensitivity by just pressing two buttons.

1) Aligning with the mark to be detected, press the 'ON' button.



2 Aligning with the background, press the 'OFF' button.





Thickness: 10 mm 0.394 in

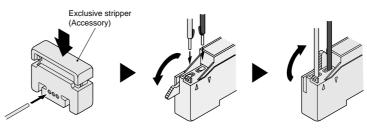
Installation space can be greatly reduced as the SU-7 amplifier is just 10 mm 0.394 in thick.



Quick wire connection

A snap of the lever secures the connection of the sensor head cables on the SU-7 amplifier. It is no longer required to strip the wire insulation. Further, the exclusive stripper (accessory) can be used to easily peel off the sensor cable outer sheath.

① Strip the cable sheaths ② Insert the wires into the ③ Flip up and lock the lever. with the exclusive stripper.



Caution: The outer fluorine sheath of the chemical resistant type sensor head, SH-61R, cannot be cut off with the dedicated stripper.

Nine advanced functions for versatile sensing

1) Limit sensitivity setting All models

Sensitivity for detection of minute differences can be set by the press of one button without an object being present.

All models 2 Sensitivity shift

The set threshold level can be shifted from the center towards either ON or OFF level.

③ Remote sensitivity selection The amplifier stores four channels of sensitivities. They can be selected by

the remote inputs 4 Remote sensitivity setting The sensitivity can be adjusted from a

⑤ External synchronization

remote place.

The timing for sensing can be specified by an external input.

6 Test input (emission halt)

SU-75

Convenient for start-up inspection.

7 Sensitivity margin indication

All models

The number of blinks of the stability indicator indicates the degree of sensitivity margin.

8 ON-delay / OFF-delay timer SU-7 SU-79 SU-7J

The timer can be selected for either ON-delay or OFF-delay of 0 to 5 sec.

9 Interference prevention All models

Two sensor heads can be mounted close together.

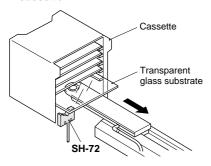
Refer to 'PRECAUTIONS FOR PROPER USE' on p.396∼ for further details.

APPLICATIONS

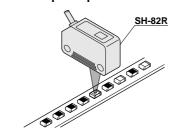
Determining position of lead frame



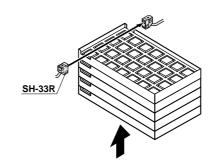
Detecting transparent glass substrates in cassette



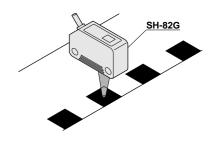
Identifying top face from bottom face of chip components



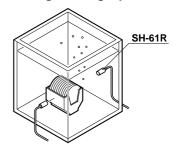
Detecting IC height



Detecting red mark on white paper



Detecting wafer cassette in quartz tank containing cleaning liquid

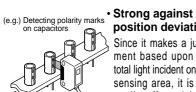


Line-focus type / SH-84R



· Suitable for detecting printed characters

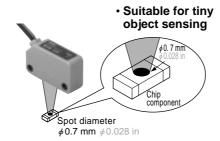
It can be used to detect printed characters because of its line shaped projected area of 1×4 mm 0.039×0.157 in.



position deviation

Since it makes a judgment based upon the total light incident on the sensing area, it is not easily affected by a deviation in sensing object position.

Pinpoint type with red LED beam / SH-82R



• Spot diameter: ϕ 0.7 mm ϕ 0.028 in Top / bottom face of a chip component can be easily discriminated.

Pinpoint type with green LED beam / SH-82G



· Red / white color discrimination

Discrimination between red / white, red / yellow or red / orange, which is difficult with the red LED type, is easy with SH-82G.

Chemical resistant type / SH-61R

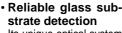
 Strong against chemicals



Since the sensor heads and the attached cables are covered by fluorine resin. SH-61R can be used in a harsh chemical environment.

Moreover, it has a long sensing range of 2.5 m 8.202 ft.

Glass substrate detection type / SH-72



Its unique optical system enables detection of transparent glass plate, as well as, specular film deposited glass plate at the same distance.

- No dead zone
- · Repeatability: 0.03 mm 0.001 in
- · Not affected by background

Ultra-slim type / SH-2□

• Compact size: 0.3cm3 • Versatile mounting Thickness: 3 mm 0.118 in Diffuse reflective type sensor head · Front sensing Thru-beam type sensor head Front sensing Side sensing

Ultra-small type / SH-3 ☐

· Sensor head with indicator

An operation indicator, which enables an easy check of the operation at site, has been incorporated.



• 2 m 6.562 ft long sensing range with red LED beam (SH-33R)

Visible red LED beam makes alignment easy.

ORDER GUIDE

Sensor heads

	Туре	Appearance	Sensing range	Model No.	Emitting element	Operation indicator
	Thru-beam		300 mm	SH-21		
Ultra-slim type	Side ser] д д	11.811 in	SH-21E	Infrared LED	
	Diffuse reflective Front sensing		50 mm 1.969 in	SH-22		
	E E		1 m 3.281 ft	SH-31R	Red LED	
type	Thru-beam		100 mm 3.937 in	SH-31G	Green LED	
small t	돈		2 m 6.562 ft	SH-33R		
Ultra-small type	Diffuse reflective	ŢŢ <u></u>	100 mm 3.937 in	SH-32R	Red LED	
stant type	Thru-beam		2.5 m 8.202 ft			la a constant
Chemical resistant type	Convergent reflective (Using optional mounting)		5 to 80 mm 0.197 to 3.150 in (Convergent point: 25 mm 0.984 in)	SH-61R	Red LED	Incorporated
			10 to 14 mm 0.394 to 0.551 in (Convergent point: 12 mm 0.472 in) (Spot diameter: \$\phi 0.7 \text{ mm} \ \phi 0.028 \text{ in})	SH-82R	Red LED	
Mark sensor	Pinpoint		10 to 14 mm 0.394 to 0.551 in (Convergent point: 12 mm 0.472 in) (Spot diameter:	SH-82G	Green LED	
	Line-focus		17 to 23 mm 0.669 to 0.906 in (Convergent point: 20 mm 0.787 in) (Spot size: 1 × 4 mm 0.039 × 0.157 in)	SH-84R	Red LED	
	Glass substrate detection sensor	=0	0.5 to 7.5 mm 0.020 to 0.295 in (with transparent glass substrate)	SH-72	Infrared LED	

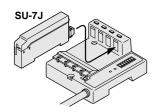
Amplifiers

						F		, -	Incorp	orated	l)		
Туре		Appearance	Model No.	Automatic sensitivity setting	Sensitivity shift	Limit sensitivity setting	Remote sensitivity setting	Remote sensitivity selection	Sensitivity margin indication	External synchronization	Test input (emission halt)	Timer	Interference prevention
	Standard type		SU-7		_								
	Plug-in connector type		SU-7J		•	•	_	_	•	_	_		_
NPN output	External synchro- nization input type		SU-75	•	•	•	_	_	•	•	•	-	•
type	Remote sensitivity adjustment type		SU-77	•	•	•	•	_	•	_	_	•	•
	Remote sensitivity selection type		SU-79	•	•	•	_	•	•	_	_	•	•
PNP output type	Standard type		SU-7P	•	•	•	_	_	•	_	_	•	•

ORDER GUIDE

Plug-in connector type

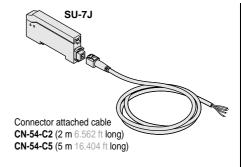
It is usable with the sensor & wire-saving link system S-LINK, sensor block for simple wiring SL-BMW or SL-BW, or with connector attached cable CN-54-C2 or CN-54-C5.



Sensor & wire-saving link system S-LINK (Refer to p.1030~ for details.)

SU-7J

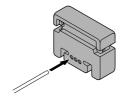
Sensor block for simple wiring SL-BMW, SL-BW (Refer to p.882 \sim for details.)



SU-7/SH

• MS-SH6-1

(Sensor head mounting bracket for SH-61R)

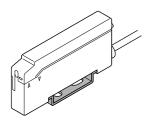


• SU-CT1 (Exclusive stripper)



Accessories

• MS-DIN-2 (Amplifier mounting bracket)



OPTIONS

Designation	Model No.	Description							
		This is a convenient slit mask having four types of slits.							
				S	ensing rang	je	Min.		
		Slit size	Fitting	SH-31R	SH-31G	SH-33R	sensing object		
Slit mask / For SH-31R, \ SH-31G and	OS-SS3	0.5×3 mm	One side	500 mm 19.685 in	50 mm 1.969 in	750 mm 29.528 in	∮3 mm ∮ 0.118 in		
SH-33R only		0.020 × 0.118 in	Both sides	250 mm 9.843 in	25 mm 0.984 in	400 mm 15.748 in	0.5 × 3 mm 0.020 × 0.118 in		
		1×3 mm	One side	700 mm 27.559 in	70 mm 2.756 in	1,000 mm 39.370 in	∮3 mm ∮ 0.118 in		
		0.039 × 0.118 in	Both sides	500 mm 19.685 in	50 mm 1.969 in	750 mm 29.528 in	1 × 3 mm 0.039 × 0.118 in		
Sensor head mounting bracket (For the ultra- small type only)	MS-SS3-1		oracket for the						
Sensor head mounting bracket (For the mark- sensor only)	MS-DS-1	Mounting b	racket for th	e mark sens	sor head				
Sensor head mounting bracket (For SH-61R only)	MS-SH6-2	The emitter and the receiver are fixed together at an angle for use as a convergent reflective type sensor.							
Sensor checker (Note)	CHX-SC2	The optimu	It is useful for beam alignment of thru-beam type sensors. The optimum receiver position is given by indicators, as well as an audio signal.						

Note: Refer to p.414 \sim for details of the sensor checker CHX-SC2.

Slit mask

· OS-SS3

The sensor head and the slit mask are mounted



Sensor head mounting bracket • MS-SS3-1 • MS-DS-1



Two M3 (length 12 mm 0.472 in)

screws with washers are

Two M3 (length 14 mm 0.551 in) screws with washers are

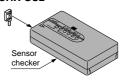
• MS-SH6-2



No screw is attached.

Sensor checker

· CHX-SC2



SPECIFICATIONS

Sensor heads (for general use)

	Ultra-slim type Ultra-small type			nall type							
		Туре	Thru-l	beam	Diffuse		Thru-beam		Diffuse		
		Front sensing Side sensing refle		reflective	Red LED	Green LED	Red LED	reflective			
Item	ı _	Model No.	SH-21	SH-21E	SH-22	SH-31R	SH-31G	SH-33R	SH-32R		
Applicable amplifiers		ers				SU-7 series					
Sensing range		300 mm	11.811 in	50 mm 1.969 in (Note 1)	1 m 3.281 ft	100 mm 3.937 in	2 m 6.562 ft	100 mm 3.937 in (Note 1)			
Sensing object			Min.		Min. \$0.3 mm \$0.012 in copper wire (with 3 mm 0.118 in) setting distance and at the max. sensitivity	Min.		Min. \$\phi 1\$ mm \$\phi 0.039\$ in opaque object (with 2 m 6.562 ft setting distance and at the optimum sensitivity (Note 3)	translucent or transparent		
Hyst	eresis				15 % or less of operation distance				15 % or less of operation distance		
	eatability pendicular to	sensing axis)	0.03 mm 0.001 in or less 0.15 mm 0 or less			0.1	ess	0.5 mm 0.020 in or less			
Ope	ration indicate	or				Red LED (lights up when the sensing output of the amplifier is ON, incorporated on the emitter of the thru-beam type sensor head)					
	Pollution deg	ree			-	3 (Industrial environment)					
eg [Protection		IP62 (IEC)			IP66 (IEC)					
Environmental resistance	Ambient temp	perature	(No dew co	+60 °C $+14$ to ondensation or icin 20 to $+70$ °C -4	ng allowed)	$-25 \text{ to} + 60 ^{\circ}\text{C}$ $-13 \text{ to} + 140 ^{\circ}\text{F}$ (No dew condensation or icing allowed) Storage: $-30 \text{ to} + 70 ^{\circ}\text{C}$ $-22 \text{ to} + 158 ^{\circ}\text{F}$					
ment	Ambient hum	idity			35 to 85 %	RH, Storage: 35 t	o 85 % RH				
viron	Ambient illum	inance	Sunlight: 11,000 ℓ x at the light-receiving face, Incandescent light: 3,500 ℓ x at the light-receiving face								
Ë	Vibration resi	stance	10 to 55 Hz frequency, 1.5 mm 0.059 in amplitude in X, Y and Z directions for two hours each								
	Shock resista	ince		500 m/s ² acc	eleration (50 G app	prox.) in X, Y and 2	Z directions for thre	ee times each			
Emitting element			Infra	ared LED (modula	ted)	Red LED Green LED (modulated) Red LED (modulated)			modulated)		
Mate	erial		Enclosure: Poly	carbonate (glass	fiber reinforced)	I	Enclosure: ABS, Lo	ens: Polycarbonate	<u> </u>		
Cab	Cable		0.089 mm ² (ultra-s	lim type: 0.057 mm ²	single core (diffuse	reflective type: two	parallel single core	wires) shielded cable	e, 3 m 9.843 ft long		
Cab	le extension		Extension up to tota	I 5 m 16.404 ft (ultra-	small type: 10 m 32.80	08 ft) is possible with a	an equivalent cable (tl	nru-beam type: both e	mitter and receiver).		
Weig	ght		Emitter: 12 Receiver: 1:		24 g approx.	Emitter: 10 g approx. Receiver: 10 g approx.			20 g approx.		
Acce	essory		Sensor head mo	unting screw: 2 se	ets (SH-22: 1 set)						

Notes: 1) The sensing range of the diffuse reflective type sensor is specified for white non-glossy paper (50 × 50 mm 1.969 × 1.969 in) as the object.

2) The optimum condition is the condition when the sensitivity is adjusted so that the operation indicator just lights up at the given distance in the light received condition.

3) The optimum sensitivity stands for the sensitivity level when the operation indicator just lights up in the light received condition.

SPECIFICATIONS

Sensor heads (for special use)

		Chemical resistant type						
`	Туре	Thru-beam	Pinp	point	Line-focus	Glass substrate detection sensor		
		mu-beam	Red LED	Green LED	Lille-locus			
Iter	m Model No.	SH-61R	SH-82R	SH-82G	SH-84R	SH-72		
App	olicable amplifiers			SU-7 series				
Ser	ising range	2.5 m 8.202 ft 5 to 80 mm 0.197 to 3.150 in when mounted on optional mounting bracket (MS-SH6-2) and used as convergent reflective type (Conv. point: 25 mm 0.984 in) (Note 2)	10 to 14 mm 0.394 to 0.551 in (Convergent point: 12 mm 0.472 in) (Spot diameter: \$\phi 0.7 mm \phi 0.028 in) (Note 1)	10 to 14 mm 0.394 to 0.551 in (Convergent point: 12 mm 0.472 in) (Spot diameter: \$1 mm \$0.039 mm) (Note 1)	17 to 23 mm 0.669 to 0.906 in (Convergent point: 20 mm 0.787 in) (Spot size: 1 X 4 mm 0.039 X 0.157 in) (Note 1)	0.5 to 7.5 mm 0.020 to 0.295 in (with transparent) glass plate		
Sensing object		Min. \$5 mm \$0.197 in opaque object Min. \$1 mm \$0.039 in steel wire when mounted on optional mounting bracket (MS-SH6-2) and used as convergent reflective type (with 25 mm 0.984 in setting distance) and at the max. sensitivity (Note 3)	Min. 0.07 mm 0.003 in width black line on white paper (with 12 mm 0.472 in setting distance and at the optimum sensitivity (Note 3)	Min. 0.2 mm 0.008 in width black line on white paper (with 12 mm 0.472 in setting distance and at the optimum sensitivity (Note 3)	Min. 0.07 mm 0.003 in width black line on white paper (Note 4) with 20 mm 0.787 in setting distance and at the optimum sensitivity (Note 3)	□24 mm □0.945 in or more transparent glass, aluminum-evaporated mirror, etc.		
Hys	steresis	(15 % or less of operation distance when mounted on optional mounting bracket (MS-SH6-2) and used as convergent reflective type.	10 %	10 % or less of operation distance				
Repeatability (perpendicular to sensing axis)		0.1 mm 0.004 in or less (0.1 mm 0.004 in or less of operation distance when mounted on optional mounting bracket (MS-SH6-2) and used as convergent reflective type. (with 25 mm 0.984 in setting distance and at the optimum sensitivity (Note 3)	0.02 mm 0.0008 in or less	0.03 mm 0.001 in or less	0.03 mm 0.001 in or less (Note 5)	0.03 mm 0.001 in or less (along sensing axis)		
Оре	eration indicator	Orange LED (lights up when the sensing output of the amplifier is ON, incorporated on the emitter	(lights up when					
	Protection	IP67 (IEC)						
Environmental resistance	Ambient temperature		55 °C + 14 to + 131 °F (N 20 to + 70 °C - 4 to + 15	-10 to +60 °C +14 to +140 °F (No dew condensation) or icing allowed Storage: -10 to +60 °C +14 to +140 °F				
nenta	Ambient humidity	35 to 85 % RH, Storage: 35 to 85 % RH						
ironr	Ambient illuminance	Sunlight: 11,000 ℓx (SH-61	R: 7,000 ℓx) at the light-rece	iving face, Incandescent light	: 3,500 ℓx (SH-61R : 2,000 ℓ	x) at the light-receiving face		
Env	Vibration resistance	10 to 500 Hz frequency, 3 mn	n 0.118 in amplitude (SH-72 : 10	to 55 Hz frequency, 1.5 mm 0.	059 in amplitude) in X, Y and Z	directions for two hours each		
	Shock resistance	50	00 m/s ² acceleration (50 G	approx.) in X, Y and Z dir	ections for three times ea	ch		
Em	itting element	Red LED (modulated)	Green LED (modulated)	Red LED (modulated)	Infrared LED (modulated)		
Malenai		Enclosure: Fluorine resin Cable sheath: Fluorine resin	Enclos	ure: Polycarbonate, Lens:	Acrylic	Enclosure: Polycarbonate		
Cable 0.089		0.089 mm ² single core, t	wo parallel (SH-61R: 0.089	mm ² single core) shielded	cables, 2 m 6.562 ft long (\$	SH-72: 3 m 9.843 ft long)		
Cable extension		Extension up to	total 5 m 16.404 ft is pos	sible with an equivalent ca	able (SH-61R: both emitte	r and receiver).		
We	ight	Emitter: 15 g approx. Receiver: 15 g approx.		20 g approx.		25 g approx.		
Acc	essory	MS-SH6-1(Sensor head mounting bracket): 2 pcs.						

Notes: 1) The sensing range of the mark sensor is specified for white non-glossy paper (50×50 mm 1.969×1.969 in) as the object.

3) The optimum sensitivity stands for the sensitivity level when the operation indicator just lights up in the light received condition.
4) The minimum sensing object for **SH-84R** is specified for the case when the sensor detects a black line with respect to the spot as shown below.



⁵⁾ The repeatability for SH-84R is specified for the case when the sensing object approaches the spot sideways as shown below (0.12 mm 0.005 in if it approaches from above or below).

²⁾ The sensing range for the chemical resistant type sensor used in the convergent reflective mode is specified for white non-glossy paper ($150 \times 150 \text{ mm}$ 5.906×5.906 in) as the object.

SPECIFICATIONS

Amplifiers

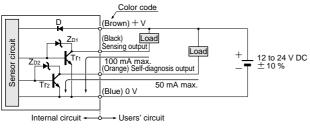
		NPN ou	tput type		PNP output type				
Туре	Standard type	External synchroniza- tion input type	Remote sensitivity setting type	Remote sensitivity selection type	Standard type				
Item Model No.	SU-7	SU-75	SU-77	SU-79	SU-7P				
Applicable sensor heads			SH series						
Supply voltage		12 to 24 V	DC ± 10 % Ripple P-P 1	10 % or less					
Current consumption			35 mA or less						
Sensing output	• Ma: • App	PNP open-collector transistor • Maximum sink current: 100 mA • Applied voltage: 30 V DC or less (between sensing output and 0 V) • Residual voltage: 1.0 V or less (at 100 mA sink current) • Residual voltage: 1.0 V or less (at 16 mA sink current) • Residual voltage: 2.0 V or (at 100 mA source current) • Residual voltage: 2.0 V or (at 16 mA source current)							
Utilization category			DC-12 or DC-13						
Output operation	Selectable either	Light-ON or Dark-ON with t	he ON and OFF buttons (Selectable with the extern	nal inputs for SU-77)				
Short-circuit protection			Incorporated						
Self-diagnosis output	• Ma: • App	en-collector transistor ximum sink current: 50 mA liled voltage: 30 V DC or les sidual voltage: 1.0 V or less 0.4 V or less		s output and 0 V)	PNP open-collector transistor • Maximum source current: 50 mA • Applied voltage: 30 V DC or less (between self-diagnosis output and +V) • Residual voltage: 2.0 V or less (at 50 mA source current) 1.0 V or less (at 16 mA source current)				
Output operation	(restored when short-	ensing condition (restored a circuit is rectified). ivity adjustment type, it turn	•		•				
Short-circuit protection									
Response time		0.6 ms or less (0.8 ms or le	ess when the interference	prevention function is use	ed)				
Operation indicator		Red LED (lights up when the sensing output is ON)							
Stability indicator Test input (emission halt) function	Green LED (SET' mo		ty setting, blinks twice wheresis, but blinks 15 times the interference prevention	nen the difference betwee s when it is equal to or lean on is set	ess than the hysteresis.				
Took input (officion field) furiodion		Incorporated							
External synchronization function	· ————	(Either gate or edge trigger is selectable)							
Remote sensitivity setting function			Incorporated						
Remote sensitivity selection function				Incorporated (Stores four) sensitivities					
Sensitivity shift & limit sensitivity setting functions		S	hifts the set sensitivity lev	/el					
Interference prevention function			Incorporated						
Timer function	ON-delay / OFF-delay time (variable 0 to 5 sec.)	er	ON-delay /	OFF-delay timer (variable	e 0 to 5 sec.)				
Pollution degree			3 (Industrial environment	,					
Ambient temperature	- 10 to + 55 °C -	- 14 to + 131 °F (No dew c	ondensation or icing allow	ved), Storage: $-20 \text{ to} + 7$	0 °C − 4 to + 158 °F				
Ambient humidity		35 to 8	5 % RH, Storage: 35 to 8	5 % RH					
EMC	E	N 50081-2, EN 50082-2, EN	N 60947-5-2 (in combination	on with sensor heads SH-3	3□.)				
Voltage withstandability	1,0	00V AC for one min. betwee	en all supply terminals cor	nnected together and enc	losure				
Insulation resistance	20 MΩ, or r	nore, with 250 V DC megge	er between all supply term	inals connected together	and enclosure				
Ambient temperature Ambient humidity EMC Voltage withstandability Insulation resistance Vibration resistance	10 to 15	50 Hz frequency, 0.75 mm	0.030 in amplitude in X, Y	and Z directions for two h	ours each				
Shock resistance		100 m/s ² acceleration (10	G approx.) in X, Y and Z o	directions for five times ea	ch				
Material		100 m/s² acceleration (10 G approx.) in X, Y and Z directions for five times each Enclosure: Heat-resistant ABS, Cover: Polycarbonate, Cable lock lever: PPS							
Cable	0.	15 mm ² 6-core (SU-7 and S							
Cable extension		Extension up to total 100 n							
Weight			65 g approx.	,, /					
Accessories		MS-DIN-2 (Amplifier m	nounting bracket): 1 pc., S	SU-CT1 (Stripper): 1 pc					
Accessories									

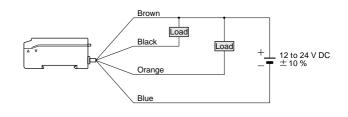
I/O CIRCUIT AND WIRING DIAGRAMS

SU-7 SU-7J Standard type • NPN output

I/O circuit diagram

Color code (Brown) + V





Symbols ... D: Reverse supply polarity protection diode Z_{D1}, Z_{D2}: Surge absorption zener diode Tr₁, Tr₂: NPN output transistor

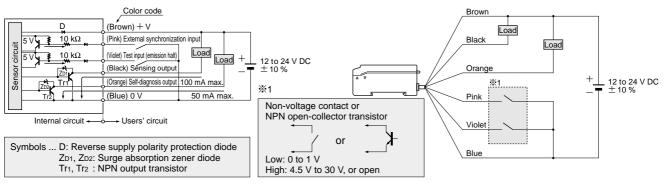
SU-75

External synchronization input type

I/O circuit diagram

Wiring diagram

Wiring diagram

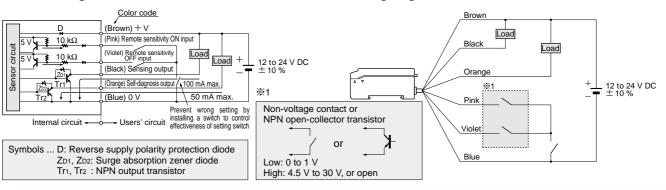


SU-77

Remote sensitivity setting type

I/O circuit diagram

Wiring diagram

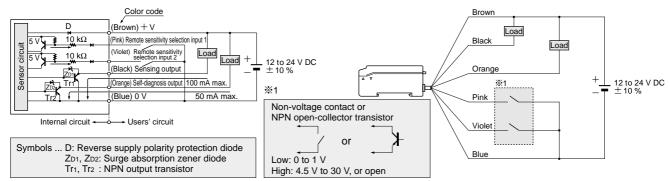


SU-79

Remote sensitivity selection type

I/O circuit diagram

Wiring diagram

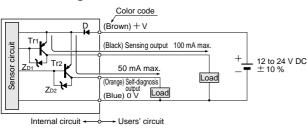


I/O CIRCUIT AND WIRING DIAGRAMS

SU-7P

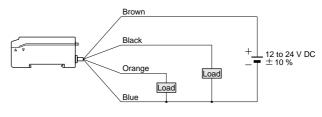
Standard type • PNP output

I/O circuit diagram



Symbols ... D: Reverse supply polarity protection diode Z_{D1}, Z_{D2}: Surge absorption zener diode Tr₁, Tr₂: PNP output transistor

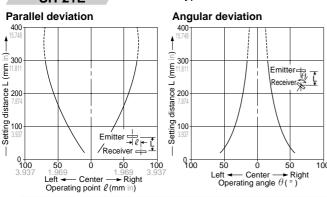
Wiring diagram



SENSING CHARACTERISTICS (TYPICAL)

SH-21 SH-21E

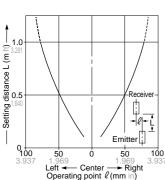
Thru-beam type



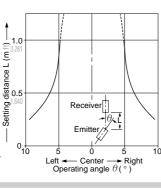
SH-31R

Thru-beam type

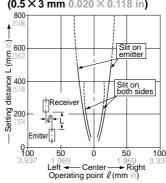
Parallel deviation



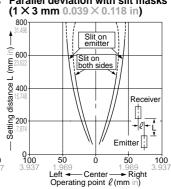
Angular deviation



 $(0.5 \times 3 \text{ mm } 0.020 \times 0.118 \text{ in})$



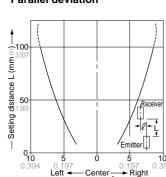
Parallel deviation with slit masks Parallel deviation with slit masks



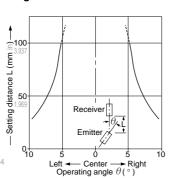
SH-31G

Thru-beam type

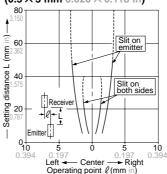
Parallel deviation



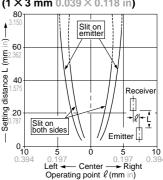
Angular deviation



Parallel deviation with slit masks $(0.5 \times 3 \text{ mm } 0.020 \times 0.118 \text{ in})$



Parallel deviation with slit masks $(1 \times 3 \text{ mm } 0.039 \times 0.118 \text{ in})$



394 SUNX

SENSING CHARACTERISTICS (TYPICAL)

SH-33R Thru-beam type Parallel deviation Angular deviation Parallel deviation with slit masks Parallel deviation with slit masks $(1 \times 3 \text{ mm } 0.039 \times 0.118 \text{ in})$ Slit on Slit on one side one side Setting distance L (m ft) Setting distance L (m ft) (m) .⊑ E Slit on Slit on Receiver angula both sid both sides distance L distance L Setting Receive Emitter Emitter Fmitter 0 + 0 ↓ 200 0 100 50 100 10 50 Ó 50 100 50 100 Center - Right Left ← Center ← Right Operating point ℓ (mm in) ► Right Center - Center Right Operating angle θ (Operating point ℓ (mm Operating point ℓ (mm

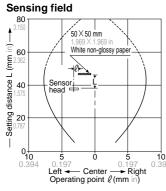


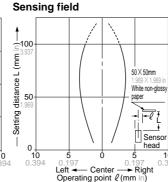
Diffuse

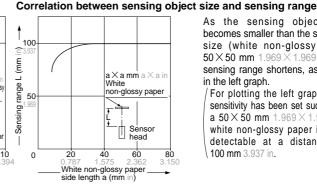
SH-22

SH-32R

Diffuse reflective type







As the sensing object size becomes smaller than the standard size (white non-glossy paper 50×50 mm 1.969×1.969 in), the sensing range shortens, as shown in the left graph.

For plotting the left graph, the sensitivity has been set such that a 50×50 mm 1.969×1.969 in white non-glossy paper is just detectable at a distance of 100 mm 3.937 in.

Glass substrate **SH-72** detection

SH-82R

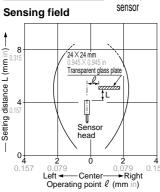
Mark sensor

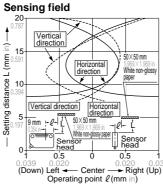
SH-82G

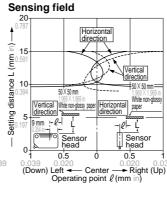
Mark sensor

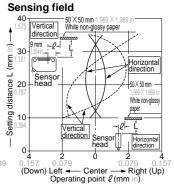
SH-84R

Mark sensor



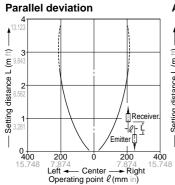


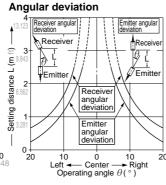




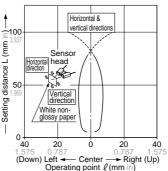
SH-61R

Chemical resistant type





Sensing field with optional mounting bracket (MS-SH6-2)



PRECAUTIONS FOR PROPER USE

Refer to p.1135~ for general precautions.

Sensor head



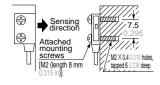
This product is not a safety sensor. Its use is not intended or designed to protect life and prevent body injury or property damage from dangerous parts of machinery. It is a normal object detection sensor.

Always use the sensor head and the exclusive amplifier together as a set.

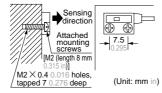
Mounting

Ultra-slim type

With tapped screws <Side sensing>

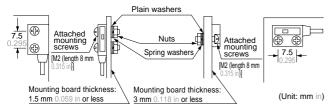


<Front sensing>



The tightening torque should be 0.14 N·m or less.

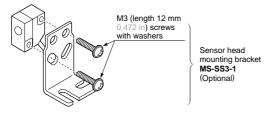
 With attached screws and nuts <Side sensing> <Front sensing>



The tightening torque should be 0.14 N·m or less.

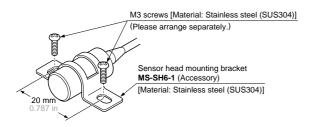
For ultra-small type, mark sensor & glass substrate detection sensor

• The tightening torque should be 0.29 N·m or less when mounting the sensor head with the screws.

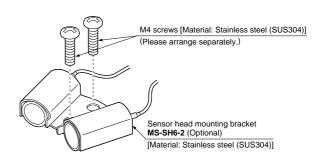


Chemical resistant type

• Use M3 screws to mount the sensor head with the attached sensor head mounting bracket.



• Use M4 screws to assemble the sensor head with the optional sensor head mounting bracket MS-SH6-2, in order to form the convergent sensing mode.

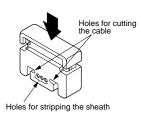


Wiring

· Trim the cable ends

The stripper SU-CT1 helps you to cut the cable and peel the sheath off the cable.

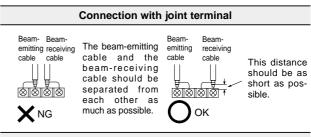
To cut the cable or to strip the sheath, insert the cable into an appropriate hole as shown in the right figure and press the blade down.



Note: The outer fluorine resin sheath of SH-61R cannot be peeled off with SU-CT1.

· If the attached sensor head cables need to be extended, use two single core shielded cables of at least equivalent quality.

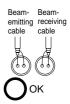
If a joint terminal or connector is used for extension, refer to the figures below. (The shielded extension cable must be of ϕ 1.45 mm ϕ 0.057 in outer diameter.)



Connection with metal connector



The beam-emitting cable and the beam-receiving cable must not be connected to one metal connector. Use two separate metal connectors.



In case of chemical resistant type sensor head

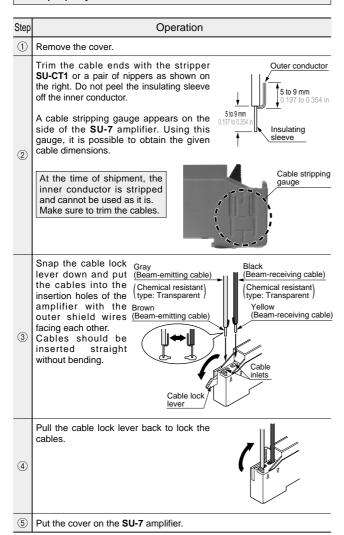
- Do not use where it can be exposed to molten alkali metals (natrium, potassium, lithium, etc.), fluorine gas (F2), CIF₃, OF₂ (including gaseous state), etc.
- In case of cable extension, the extended portion should be placed in an area where it is not exposed to chemicals.

PRECAUTIONS FOR PROPER USE

Amplifier

Connection with the sensor head cable

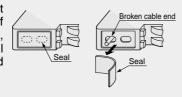
Follow the procedure given below to connect the sensor heads. If the connection is not secure, the sensor will not work properly.



Caution

- After locking, if the lock is released and the cable is removed, it can be locked again, as it is, only once. If the locking is repeated three times or more, repeat the process from Step 2. If the cables are locked and released repeatedly, note that the cable ends may break, resulting in a bad connection.
- If there is a shred of the cable left inside the cable inlet, remove it before connecting the sensor head cables.

Turn the amplifier upside down, and tap it around the holes. If the shred still remains, peel the bottom seal off the amplifier, and drop it out. (The seal is reusable.)



Mounting

How to mount the amplifier

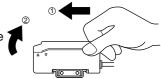
1) Fit the rear part of the amplifier on the attached amplifier mounting bracket (MS-DIN-2) or a 35 mm @ .378 in width DIN rail.



2 Press down the front part of Attached amplifier mounting bracket the amplifier on the amplifier or 35 mm 1.378 in width DIN rail mounting bracket (MS-DIN-2) or the DIN rail to fit it.

How to remove the amplifier

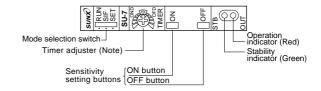
- 1 Push the amplifier forward.
- 2 Lift up the front part of the amplifier to remove it.



Wiring

• The self-diagnosis output does not incorporate a shortcircuit protection circuit. Do not connect it directly to a power supply or a capacitive load.

Part description



Note: In case of SU-75, this is the external synchronization selection switch.

PRECAUTIONS FOR PROPER USE

Refer to p.1135~ for general precautions.

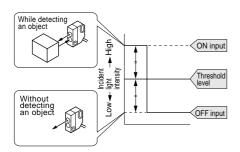
Amplifier

Sensitivity setting

Normal sensitivity setting

Standard setting

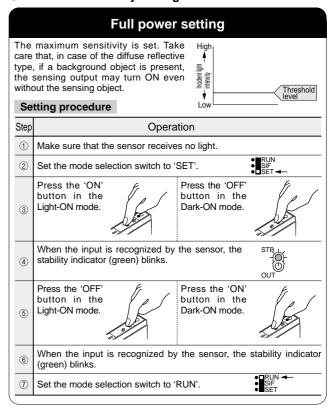
The sensor recognizes the ON and OFF levels by your pressing of the buttons. The threshold level is automatically set at the middle between ON and OFF levels.



Setting procedure

<in< th=""><th>case of sensing output ON with object present></th></in<>	case of sensing output ON with object present>
Step	Operation
1	Set the sensor heads within the sensing range.
2	Set the mode selection switch to 'SET'. SEF SEF SET ■ RUN ■ SEF ■ SET ■ S
3	Press the ON button with the object present. (Release it within 3 sec.) Thru-beam type Diffuse reflective type
4	When the ON level is recognized by the sensor, the stability indicator (green) blinks.
(5)	Press the OFF button with the object absent. (Release it within 3 sec.) Thru-beam type Diffuse reflective type
6	The stability indicator blinks twice if the difference between the ON and OFF levels is sufficient for stable detection. The stability indicator blinks continuously if the difference between the ON and OFF levels is so small that stable detection is not possible. Even though the sensitivity can be set and the sensor can work, the sensing will be ambiguous.
7	Set the mode selection switch to 'RUN'. Now the sensitivity setting buttons (ON / OFF buttons) become ineffective. Even if the buttons are touched by mistake,

Maximum sensitivity setting



*How to set sensitivity with external inputs

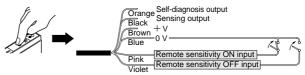
Remote sensitivity setting (SU-77 only)

Instead of pressing buttons, the sensitivity can be set with the remote sensitivity setting inputs.

(There is no external sensitivity shift mode.)

Setting procedure

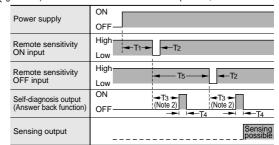
The procedure is the same as for setting with sensitivity buttons, except that instead of pressing the buttons, the remote sensitivity setting input wire is shortcircuited to 0 V. The mode selection switch is set to either the 'SET' or 'RUN' side.



Time chart

The self-diagnosis output stays ON for approx. 40 ms after ON input or OFF input is recognized by the sensor.

If the difference between the ON and OFF levels (the difference between incident (light levels) is so small that stable detection is not possible, it does not turn ON.



T1≥1,000 ms, 3,000 ms<T2≥5 ms, T3≒310 ms, T4≒40 ms, T5≥500 ms

Notes: 1) Signal condition ... Low: 0 to 1 V, High: 4.5 to 30 V, or open Input impedance: 10 k Ω

2) Do not move the object, etc., or change the incident light intensity during T₃

the set sensitivity does not change

press the OFF button with the object present.

<In case of sensing output ON with object absent>

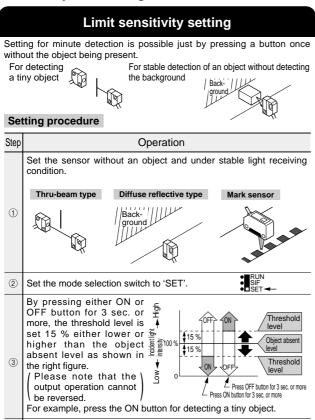
In the above procedure, press the ON button with the object absent, and

PRECAUTIONS FOR PROPER USE

Refer to p.1135~ for general precautions.

Amplifier

Sensitivity for detecting minute differences



For applications in which beam intensity fluctuates

Set the mode selection switch to 'RUN'.

Sensitivity shift

If the incident light is stable in either the object present or object absent state, by shifting the threshold level towards this state, stable sensing is possible even if the incident light is unstable in the other state.

The setting level is the same as for limit sensitivity setting. However, since the operating level is shifted after the normal sensitivity setting, output operation is selectable

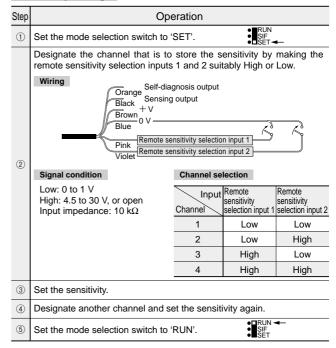
Setting procedure

Step	Operation							
1	Set the sensitivity by following the standard setting procedure. (If the sensitivity margin is small, sensitivity shift cannot be done.)							
2	Set the mode selection switch to 'SIF'. SIF → SIF → SET							
3	Press the sensitivity setting button which was pressed in the stable light received condition. For example, for a diffuse reflective type sensor, in case a background object is present, press the button which was pressed with only the background object being sensed. Background							
4	Set the mode selection switch to 'RUN'. • □RUN ← • □SIF							

Remote sensitivity selection function (SU-79 only)

· SU-79 can store four channels of sensitivity levels, which can be selected as per your requirement.

Sensitivity storage



Sensitivity selection

Step	Operation							
1	Set the mode selection switch to 'RUN'.							
2	Designate the channel you wish to select by making the remote sensitivity selection inputs 1 and 2 suitably High or Low.							

Stability margin indication function

· After setting the sensitivity, the margin of stability can be determined. When the mode selection switch is changed from 'SET' to 'SIF' or 'RUN', the stability indicator (green) blinks. The number of blinks indicates the margin of stability.

Number of blinks	0	1	2	3	4	5
Margin (%) (Margin with respect to threshold level	Under 15	15 to 30	30 to 45	45 to 60	60 to 75	Over 75

PRECAUTIONS FOR PROPER USE

Amplifier

External synchronization function (SU-75 only)

• The external synchronization function can be used to control the timing of sensing. Edge trigger or gate trigger are available.

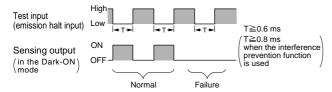
	Edge trigger	Gate trigger	
Sensing signal	ON	ON III	
Ser	OFF LILL LILL	OFF	
input	High	High	
External sync. input	Low — T—I	Low T+1	
sing	ON +40 ms approx.	ON	
Sensing output	OFF	OFF — L	
External sync. selection switch		T S	

T≥0.6 ms (T≥0.8 ms when the interference prevention function is used)

Note: The external synchronization selection switch must be turned fully clockwise or counterclockwise

Test input (emission halt) function (SU-75 only)

· When the test input (emission halt input) (violet) is shortcircuited to 0 V (Low), the beam emission is halted. This function is useful for a start-up test since the sensing output can be made ON / OFF without the sensing object. Short-circuit to 0 V and open the input, repeatedly. If the sensing output follows this operation, the sensor is working well, else not.



Timer function (Except for SU-75)

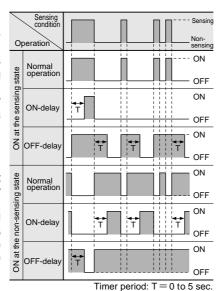
• Every SU-7 series amplifier (except for SU-75) is incorporated with a variable ON / OFF delay timer for 0 to 5 sec.

ON-delay

As only longer signals are extracted. this function is useful for detecting if a line is clogged, or for sensing only objects taking a long time to travel.

OFF-delay

Since the output signal is extended for a fixed time interval, this function is useful if the output signal is so short that the connected device cannot respond.



Timer period setting

Adjust the time duration of ON or OFF delay by turning the timer adjuster.

Note: Adjust the timer under 'SET' mode. Adjustment is not allowed in 'SIF' or 'RUN' mode.



Interference prevention function

• Every SU-7 amplifier is incorporated with an interference prevention function. By setting different emission frequencies, sensor heads can be mounted close together (up to 2 units.).

Setting

Step	Operation	
1	Set the mode selection switch to 'SET'.	●■RUN ●■SIF ●■SET-
2	Press both 'ON' and 'OFF' buttons <u>simultaneously</u> for 2 sec. or more. The stability indicator (green) blinks.	300
3	Press 'ON' button. (The stability indicator blinks twice.) [Response time: 0.6 ms or less (Note 1)]	
4	Set the mode selection switch to 'RUN'. (This completes the setting for one amplifier.)	●■RUN ◆ ●■SIF ●■SET
(5)	Apply steps ① and ② to the second amplifier.	
6	Press the 'OFF' button. (The stability indicator blinks twice.) [Response time: 0.8 ms or less (Note 1)]	
7	Set the mode selection switch to 'RUN'. (The completes the setting.)	●■RUN ◆ ●■SIF ●■SET

Cancellation

Step	Operation
1	Press both 'ON' and 'OFF' buttons <u>simultaneously</u> for 2 sec. or more. The stability indicator (green) blinks.
2	Press both 'ON' and 'OFF' buttons simultaneously again. (The stability indicator blinks twice.)

Notes: 1) The interference prevention function increases the hysteresis and the response time. After it is set, make sure to check the operation.

2) When the interference prevention function is used with thru-beam type sensors, set the sensitivity by standard setting, limit setting of shift setting.

Refer to p.1135 \sim for general precautions.

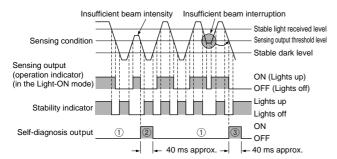
SU-7/SH

Amplifier

Self-diagnosis function

• The sensor checks the incident light intensity, and if it is reduced due to dirt or dust, or beam misalignment, an output is generated.

PRECAUTIONS FOR PROPER USE



- 1) The self-diagnosis output transistor stays in the 'OFF' state during stable sensing.
- 2) When the sensing output changes, if the incident light intensity does not reach the stable light received level or the stable dark level, the self-diagnosis output becomes ON. It is automatically restored after 40 ms approx. Further, the self-diagnosis output changes state when the sensing output changes from Light to Dark state. It is not affected by the output operation of the sensing \ output.
- 3 In case of insufficient beam interruption, there will be a time lag before the self-diagnosis output turns ON.

Others

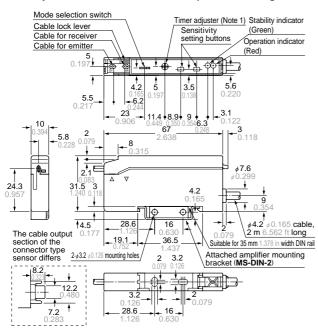
• Do not use during the initial transient time (0.5 sec.) after the power supply is switched on.

DIMENSIONS (Unit: mm in)

SU-7□

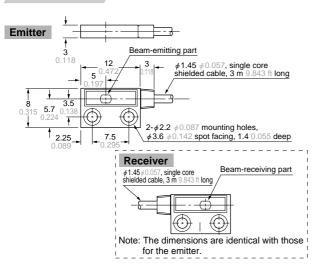
Amplifier

Assembly dimensions with attached amplifier mounting bracket

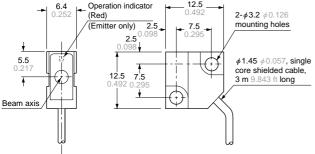


Notes: 1) It is the external synchronization selection switch on SU-75. 2) The top view is shown without the cover or the sensor head cable.

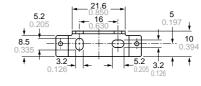
SH-21 Sensor head

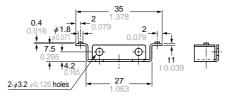


SH-31R SH-31G SH-33R Sensor head Operation indicator (Red) **2- ¢ 3.2 ¢ 0.126** (Emitter only) 2.5 7.5 2.5



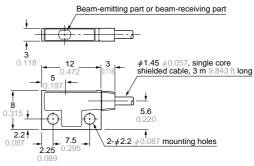
MS-DIN-2 Amplifier mounting bracket (Accessory for amplifier)





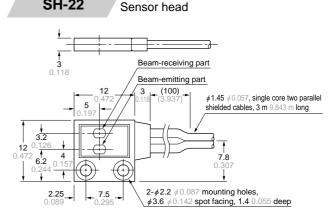
Material: Cold rolled carbon steel (SPCC) (Uni-chrome plated)

SH-21E Sensor head

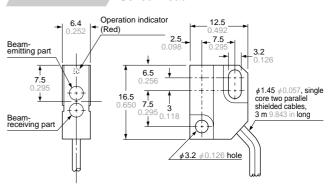


Note: The above dimensions are identical for the emitter and the receiver.

SH-22



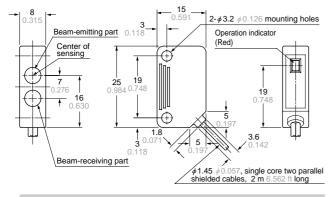
SH-32R Sensor head



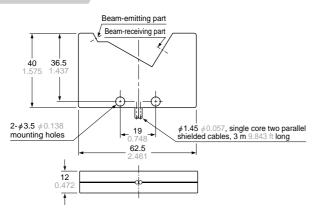
DIMENSIONS (Unit: mm in)

SH-82R SH-82G SH-84R

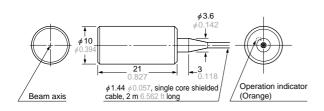
Sensor head



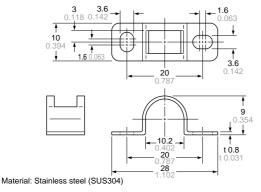
SH-72 Sensor head



SH-61R Sensor head

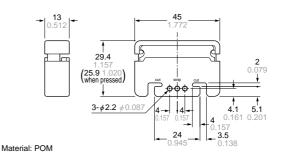


Sensor head mounting bracket (Accessory for **SH-61R**) MS-SH6-1



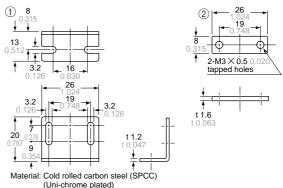
SU-CT1

Stripper (Accessory for amplifier)



MS-DS-1

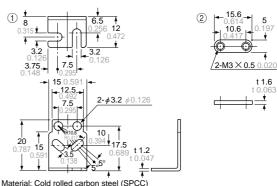
Sensor head mounting bracket (Optional)



Two M3 (length 14 mm 0.551 in) screws with washers are attached.

MS-SS3-1

Sensor head mounting bracket (Optional)



(Uni-chrome palted)

Two M3 (length 12 mm 0.472 in) screws with washers are attached.

MS-SH6-2

Sensor head mounting bracket (Optional)

