

LASER SENSORS

PHOTOELECTRIC

MICRO PHOTOELECTRIC SENSORS

AREA SENSORS

SAFETY LIGHT CURTAINS / SAFETY COMPONENTS

PRESSURE / FLOW SENSORS INDUCTIVE PROXIMITY **SENSORS**

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WIRE-SAVING SYSTEMS

MEASUREMENT SENSORS

STATIC CONTROL DEVICES

LASER MARKERS

PLC

HUMAN MACHINE INTERFACES

FNFRGY MANAGEMENT SOLUTIONS

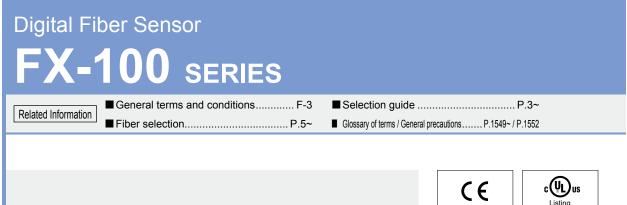
FA COMPONENTS

MACHINE VISION SYSTEMS

UV CURING SYSTEMS

Selection Guide Fibers Other Products

FX-500 FX-550 FX-100 FX-410

















Commercially-available





Taking fiber sensors to the next level

Good dual digital display

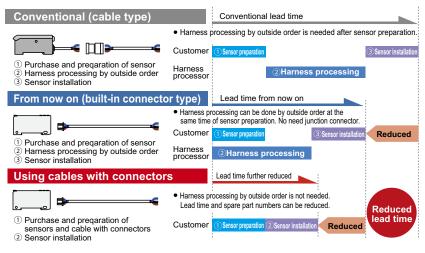
The threshold value and incident light intensity can be both confirmed at the same time, bringing good operability when making changes of each setting.



Commercially-available connectors reduce lead time and spare part numbers

Compatible with commercially-available connectors, so that processing costs and lead time required for processing after purchase can be greatly reduced. The connection parts same as the DP-100 series digital pressure sensors and the PM-65 series micro photoelectric sensors can be commonly used.

Commercially-available crimping connectors are used, so that the processing costs for connection cables can be greatly reduced.



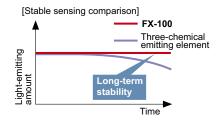
Saving-space with a width of 9 mm 0.354 in

Very slim body at only 9 mm 0.354 in. This is much thinner than existing fiber sensors. This makes a very large difference when using many units, even if the difference of one unit is small.



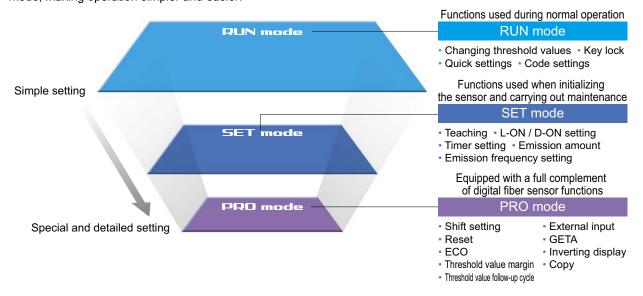
Improved stability over long terms

Utilizes "Four-chemical emitting element" for light emission. The light emission is guaranteed to be stable over long periods of time.



Simple operation due to clear configuration system

Continued to use the configuration system of digital pressure sensor DP-100 series, which has received high popularity since its release. We have separated the settings into three levels: RUN mode, SET mode, and PRO mode, making operation simpler and easier.

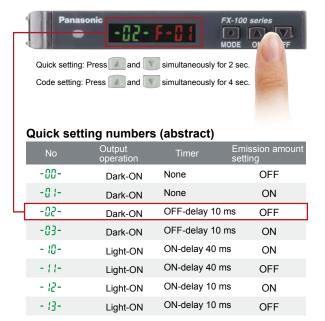


Quick code input function

Simply imputing the default setting "code (number)" will enable sensor settings. Even if the settings are accidentally changed, imputing the code will restore the default settings.

Confirmation can be carried out smoothly via telephone by simply quoting numbers. This can be of great assistance when dealing with foreign country customers.





Refer to "Quick setting function" and "Code setting function" in "PRECAUTIONS FOR PROPER USE".

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RUN mode

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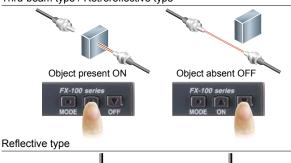
Teaching with ON/OFF keys

SET mode

Simply press the ON key when an object is present, and OFF when it is not, and teaching is completed. There is no need to consider difference between Light-ON and Dark-ON.

<Setting example>

Thru-beam type / Retroreflective type





Teaching even without an objectLimit teaching function

Threshold value can be set by performing teaching only when an object is absent (when the incident light amount is stable). This is useful when there are other objects in the background also when defecting a minute objects. Teaching can also be carried out using external input.

Resolves variation in incident light intensity display GETA function PRO mode

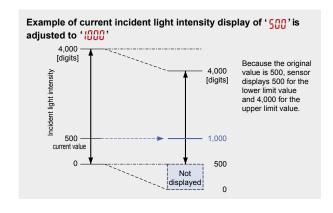
Even when performing the same sensing operation, there may be variances in the digital values of the fiber amp. There is no problem with the sensor itself, but the operator may find it troubling.

Given value can be corrected with the GETA function, so the apparent variation can be eliminated and the creation of operation manuals can proceed smoothly.

Variations in the amount of light received





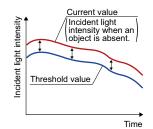


Threshold value follow-up cycle setting function

PRO mode

This function performs automatic setting to threshold value by checking the incident light intensity at desired intervals in order to follow the changes in the light amount resulting from changes in the environment over long periods (such as dust). Contributes to reduction in maintenance hours.

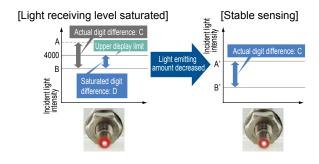
* Effective when the output operation is set to Dark-ON, and when using thru-beam type or retroreflective type fibers



Emission amount setting function

SET mode

Emission amount can be reduced in order to achieve stable detection when the receiving light level is saturated, such as detection at close range and detection of transparent or minute objects. Previously, the emission amount level was only one, but from production in December 2007, four level setting (three level + auto setting) has become available. This function brings easier settings than before.



Emission frequency setting mode SET mode

Mutual interference is prevented for max. 3 units for standard type FX-101 and max. 4 units in case of long sensing range type FX-102.

During setting of interference prevention, emitter and output indicator both flash, so it is convenient to confirm which fiber is in the setting process at a glance. Emitter flashes even when an amplifier is not installed close together.

* When the emission frequency is changed, a response time is also changed.

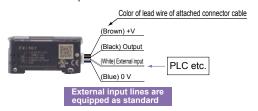


External input setting mode

PRO mode

External input can be selected from emission halt, limit teaching / full-auto teaching / 2-level teaching, ECO or emission amount test. Threshold value set at each teaching is also memorized.

* 2-level teaching, emission amount test and threshold value storing setting are available in amplifiers manufactured after December 2007.



Digital display inversion setting PRO

PRO mode

The viewing orientation of the digital display can be inverted in accordance with the setting direction of the amplifier.



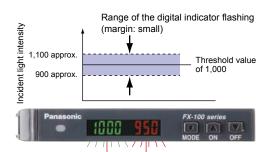
Alert function

PRO mode

When the amount light received approaches the threshold value, the display can be made to blink in order to alert the operator.

<When using at a shift amount of 20% and a threshold value of 1,000>

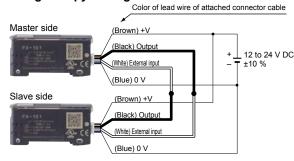
The amount of light received ranges from about 900 to 1,100 when the digital indicator flashes.



Setting copy function to reduce man-hours and human error PRO mode

By connecting a fiber sensor to the master fiber sensor, the master sensor settings can be copied along with data communications. When the same settings are input to several units, trouble from setting errors can be prevented, also changes to the work order will be small when equipment design is changed.

<Wiring to copy settings>



These settings can be copied

Threshold value, output operation, timer operation, timer emission amount, shift, external input, threshold value-storing, ECO inverting digital display, and threshold value margin

Without mounting bracket

Selectable either mounting on DIN rail or direct mounting with through hole.

Direct mounting brings stability even on a movable parts or installation of a single unit.



Available from standard type or long sensing range type

Standard type and long sensing range type are available which has various response time and sensing range. The model best meet application needs can be selected.

Model No.	Туре	Sensing range (FT-43)	Response time
FX-101	Standard type	350 mm 13.780 in	Max. 250 μs
FX-102	Long sensing range type	970 mm 38.189 in	Max. 2.5 ms

Power consumption saving with ECO mode



When there is no key operations in approximately 20 seconds, digital display turns off and power consumption can be reduced to 600 mW or less (720 mW in normal mode).

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ORDER GUIDE

Amplifiers

Ту	pe	Appearance	Model No.	Emitting element	Output
			FX-101 (Note 2)		NPN open-collector transistor
	M8 plug-in connector type		FX-101-Z (Note 3)		NPN open-collector transistor
rd type			FX-101P (Note 2)		PNP open-collector transistor
Standard type	M8 plug-in connector type		FX-101P-Z (Note 3)		PNP open-collector transistor
	e set e 1)		FX-101-CC2		NPN open-collector transistor
s type M8plug-in Cable s (Note		FX-101P-CC2	Red LED	PNP open-collector collector transistor	
		FX-102 (Note 2)		NPN open-collector transistor	
		FX-102-Z (Note 3)		NPN open-collector transistor	
g range	Long sensing range type set M8 plug-in connector type type		FX-102P (Note 2)		PNP open-collector transistor
sensin		FX-102P-Z (Note 3)		PNP open-collector transistor	
Long e set e 1)	=	FX-102-CC2		NPN open-collector transistor	
	Cable (Note		FX-102P-CC2		PNP open-collector transistor

Accessory

• CN-14A-C2

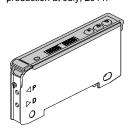
Connector attached cable 2 m 6.562 ft

* Only include cable set type



• FC-FX-1 (Protection cover)

* It have been attached from the production at July, 2011.



Notes: 1) The connector attached cable 2 m 6.562 ft CN-14A-C2 is supplied with the amplifier.

- 2) Make sure to use the optional connector attached cable CN-14A(-R)-Cn or the connector CN-14A, or a connector manufactured by J.S.T. Mfg. Co., Ltd. (contact: SPHD-001T-P0.5, housing: PAP-04V-S)
- 3) Make sure to use the optional M8 connector attached cable CN-24A-C□.

OPTIONS

Designation	Model No.	Description		
	CN-14A-C1	1 m 3.281 ft		
Connector	CN-14A-C2 (Note)	2 m 6.562 ft		
attached cable	CN-14A-C3	3 m 9.843 ft		
	CN-14A-C5	5 m 16.404 ft	0.2 mm ² 4-core cabtyre cable with connector	
	CN-14A-R-C1	1 m 3.281 ft	on one end Cable outer diameter: ø3.7 mm ø0.146 in	
Connector attached cable	CN-14A-R-C2	2 m 6.562 ft		
(Bending-resistant type)	CN-14A-R-C3	3 m 9.843 ft		
	CN-14A-R-C5	5 m 16.404 ft		
M8 connector	CN-24A-C2	2 m 6.562 ft	For M8 plug-in connector type The connector on one end	
attached cable	CN-24A-C5	5 m 16.404 ft	Cable outer diameter: ø4 mm ø0.157 in	
Connector	CN-14A	Set of 10 housings and 40 contacts		
Amplifier mounting bracket	MS-DIN-4	Mounting bracket for amplifier		
End plates	MS-DIN-E 2 pcs. per set	When an amplifier moves depending on the way it is instation a DIN rail, these end plates clamp amplifiers into place both sides.		

Note: The connector attached cable CN-14A-C2 is supplied with the cable set type $FX-10\Box-CC2$.

Recommended connector

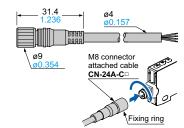
Contact: SPHD-001T-P0.5, Housing: PAP-04V-S (Manufactured by J.S.T. Mfg. Co., Ltd.) Note: Contact the manufacturer for details of the recommended products.

Recommended crimping tool

Model No.: YC-610R (Manufactured by J.S.T. Mfg. Co., Ltd.) Note: Contact the manufacturer for details of the recommended products.

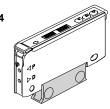
M8 connector attached cable

• CN-24A-C□



Amplifier mounting bracket

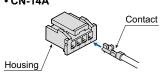
• MS-DIN-4



Connector attached cable • CN-14A(-R)-C□

Connector

• CN-14A



SPECIFICATIONS

		Standard type		Long sensing range type		
		Туре		Cable set	_	Cable set
	\ <u>`</u>	NPN output	FX-101 (- Z) (Note 5)	FX-101-CC2	FX-102(-Z) (Note 5)	FX-102-CC2
Item	Model No.	PNP output	FX-101P (- Z) (Note 5)	FX-101P-CC2	FX-102P(-Z) (Note 5)	FX-102P-CC2
CE n		ctive compliance		EMC Directive,	RoHS Directive	
Supply voltage 12 to 24 V DC ±10 % Ripple P-P 10 % or less						
Power consumption Normal operation: 720 mW or less (Current consumption 30 mA or less at 24 V supply voltage) ECO mode: 600 mW or less (Current consumption 25 mA or less at 24 V supply voltage)						
Output			<npn output="" type=""> NPN open-collector transistor Maximum sink current: 100 mA Applied voltage: 30 V DC or less (between output and 0 V) Residual voltage: 1.5 V or less (at 100 mA sink current) PNP output type> Maximum source current: 100 mA Applied voltage: 30 V DC or less (between output and +V) Residual voltage: 1.5 V or less (at 100 mA source current) </npn>			
	Output ope	eration		Selectable either Light-ON	or Dark-ON, at SET mode	
	Short-circu	uit protection		Incorp	oorated	
Exte	rnal input		<npn output="" type=""> <pnp output="" type=""> NPN non-contact input PNP non-contact input • Signal condition • Signal condition High: +8 V to +V DC or Open High: +4 V to +V DC Low: 0 to +2 V DC (Sink current 0.5 to 3 mA) (Source current 0.5 mA or less) Low: 0 to +0.6 V DC or Open • Input impedance: 10 kΩ approx. • Input impedance: 10 kΩ approx.</pnp></npn>			pen
Resp	Emission frequency 0: 250 µs or less (factory default setting) Emission frequency 1: 2.5 ms or less (factory default setting) Emission frequency 1: 2.5 ms or less (factory default setting) Emission frequency 2: 2.8 ms or less Emission frequency 2: 2.8 ms or less Emission frequency 3: 3.2 ms or less Emission frequency 4: 5.0 ms or less			or less or less		
Sens	sitivity settir	ng		2-point teaching / Limit te	aching / Full-auto teaching	
Ope	ration indica	ator		Orange LED (lights up	when the output is ON)	
Digit	al display			4 digits (green) + 4 d	igits (red) LCD display	
Fine	sensitivity ad	ljustment function		Incorp	porated	
Time	er function			OFF-delay timer, switchable eit riod: 1 ms, 5 ms, 10 ms, 20 ms,	her effective or ineffective 40 ms, 50 ms, 100 ms, 500 ms,	1,000 ms]
Emis	sion amoun	t setting function		3-level + Auto setting (from p	production in December 2007)	
Inter	ference pre tion	evention	Incorporated Emission frequency sel (Functions at emission		Incorporated Emission frequency se (Functions at emission	lection method (Note 2) frequency 1, 2, 3 or 4)
ronmental resistance	Ambient te	emperature		o 7 units are mounted close together: lew condensation or icing allowed), S	-10 to +50 °C +14 to +122 °F, if 8 to storage: -20 to +70 °C -4 to +158 °F	16 units are mounted close together:
SSiSi	Ambient h	umidity		35 to 85 % RH, Sto	rage: 35 to 85 % RH	
<u>'a</u>	Ambient ill			Incandescent light: 3,000 & o	r less at the light-receiving face	
nen	Voltage wi	ithstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure (Note 3)			
uuo.		resistance			oply terminals connected togethe	
Envir	Vibration r				amplitude in X, Y and Z directions	
	Shock resi		98 m/s² acceleration (10 G approx.) in X, Y and Z directions five times each			s each
		nt (modulated)	Red LED (Peak emission wavelength: 643 nm 0.025 mil)			
Mate			Enclo		n: Polycarbonate, Fiber lock leve	r: PBT
Connecting method Connector (Note 4)						
Cable length					possible with 0.3 mm², or more,	
Weig	ght		Net weight: 15 g approx. Gross weight: 35 g approx.	Net weight: 15 g approx. Gross weight: 75 g approx.	Net weight: 15 g approx. Gross weight: 35 g approx.	Net weight: 15 g approx. Gross weight: 75 g approx.
Acce	essory		FC-FX-1 (Protection cover): 1 pc. (Note 6)	FC-FX-1 (Protection cover): 1 pc. (Note 6) CN-14A-C2 (Connector attached cable, 2 m 6.562 ft long): 1 pc.	FC-FX-1 (Protection cover): 1 pc. (Note 6)	FC-FX-1 (Protection cover): 1 pc. (Note 6) CN-14A-C2 (Connector attached cable, 2 m 6.562 ft long): 1 pc.
			•		*	

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F

- 2) When using the interference prevention function, set the emission frequencies for the amplifiers to be covered by the interference prevention function to different frequency values.
 - However, the interference prevention function does not operate at emission frequency 0 (factory default setting) for the FX-101(P)(-Z) / FX-101(P)-CC2.
- 3) The voltage withstandability and the insulation resistance values given in the above table are for the amplifier only.
 4) Connector attached cable **CN-14A-C2** is not attached to the models that have no "-**CC2**" at the end of the model Nos.
- Make sure to use the optional connector attached cable CN-14A(-R)-Co or the connector CN-14A, or a connector manufactured by J.S.T. Mfg., Ltd. (contact: SPHD-001T-P0.5, housing: PAP-04V-S).
- 5) Model Nos. having the suffix "-Z" are M8 plug-in connector type. Make sure to use the optional M8 attached connector cable CN-24A-C ...
- 6) Protection cover FC-FX-1 has been attached from production in July, 2011.

LIST OF FIBERS

Refer to "Fiber Selection p.5 ~" for details of each fiber.

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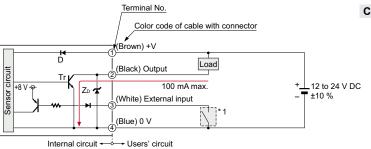
FX-410

■ I/O CIRCUIT AND WIRING DIAGRAMS

FX-10 (-Z/-CC2)

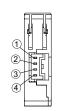
NPN output type

I/O circuit diagram



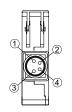
Terminal arrangement diagram

Connector type



Terminal No.	Function
1	+V
2	Output
3	External input
4)	0 V

M8 plug-in connector type



Terminal No.	Function
1	+V
2	Output
3	External input
4	0 V

Non-voltage contact or NPN open-collector transistor

High (+8 V to +V DC, or open): Ineffective Low [0 to +2 V DC (source current 0.5 mA or less)]: Effective

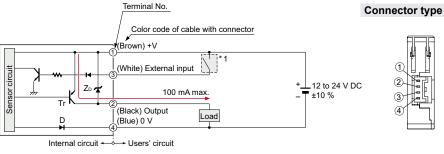
Symbols \dots D : Reverse supply polarity protection diode

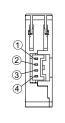
ZD: Surge absorption zener diode Tr : NPN output transistor

FX-10□P(-Z/-CC2)

PNP output type Terminal arrangement diagram

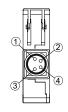
I/O circuit diagram





Terminal No.	Function
1	+V
2	Output
3	External input
4	0 V

M8 plug-in connector type



Terminal No.	Function
1	+V
2	Output
3	External input
4	0 V

0 1 1 0 0
Symbols D: Reverse supply polarity protection diode
ZD: Surge absorption zener diode

Tr : PNP output transistor

Non-voltage contact or PNP open-collector transistor or

High [+4 V to +V DC (sink current 0.5 to 3 mA)]: Effective Low (0 to +0.6 V DC, or open): Ineffective

SENSING CHARACTERISTICS (TYPICAL) Contact our office for sensing characteristics that are not contained here. LASER SENSORS FT-31W **FT-42S** FT-42W FT-31S PHOTO-ELECTRIC SENSORS Parallel deviation Parallel deviation Parallel deviation Parallel deviation FX-102 FX-102 800 .496 Setting distance L (mm in)-(mm in)-Setting distance L (mm in) 300 1.811 (mm in) 600 AREA SENSORS FX-102 600 SAFETY LIGHT CURTAINS / SAFETY COMPONENTS Setting distance L Setting distance L FX-101 FX-101 FX-101 200 100 FX-101 PRESSURE FLOW SENSORS Fiber Fiber head Fiber head INDUCTIVE PROXIMITY SENSORS 400 15.748 600 100 200 100 50 200 7.874 400 200 200 PARTICULAR USE SENSORS Center -Right Center Center Left◄ Center Right Operating point ℓ (mm in) Operating point ℓ (mm in) Operating point ℓ (mm in) Operating point & (mm in) SENSOR OPTIONS FT-43 Thru-beam type FT-45X Thru-beam type FT-A11 Thru-beam type Parallel deviation Parallel deviation Parallel deviation · Horizontal direction · Vertical direction MEASURE-MENT SENSORS 1,000 FX-102 FX-102 800 Setting distance L (mm in)-(mm in) 3.000 3.000 Setting distance L (mm in) Setting distance L (mm STATIC CONTROL DEVICES 800 1.496 FX-101 FX-101 FX-101 Setting distance L FX-101 2,000 78,740 Fiber head Fiber head Fiber head LASER MARKERS 1,000 ,000 PLC HUMAN MACHINE INTERFACES 1,000 1,000 500 19 685 500 500 500 200 200 Left-►Right Down -Center Left ← Center ← Righ Operating point ℓ (mm in) Up Left ← Center → Right Operating point ℓ (mm in) Left◄ Center -Right Operating point (mm in) Operating point ℓ (mm in) Reflective type FT-S21W FT-S31W **FD-32G** FD-32GX Reflective type FA COMPONENTS Parallel deviation Parallel deviation Sensing field Sensing field VISION SYSTEMS FX-102 FX-102 200 Setting distance L (mm in)— Setting distance L (mm in) 23 622 400 15.748 200 7.874 Setting distance L (mm in)— Setting distance L (mm in) – Left Right 150 FX-102 FX-101 FX-101 100 Fiber FX-101 100 3.937 Fibers Fiber 0 100 3.937 400 15.748 200 7.874 200 20 2.78 - Center Left◄ - Center ►Right Left ← Center ← Righ Operating point ℓ (mm in) Right Left◄ Left-Center Right Operating point & (mm Operating point & (mm Operating point & (mm in) FX-500 FX-550 FD-41S Reflective type **FD-41W** Reflective type FX-100 Sensing field Sensing field FX-410 · Horizontal direction · Vertical direction · Horizontal direction Vertical direction 150 200 7.874 Setting distance L (mm in) – Setting distance L (mm in) – Setting distance L (mm in)-Setting distance L (mm in)-FX-102 FX-102 FX-102 100 100 150 .906 FX-101 FX-101 FX-101 L Fiber head Fiber head Fiber head [Up] [Up] Up Down Right 20 60 2.362 40 60 20 20 40 40 20 0.787 Oown ← Center U!00 U| Operating point ℓ (mm in) Left ← Center ← Righ Operating point ℓ (mm in) Center Left ← Center -**→**Right

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Operating point ℓ (mm in)

PRECAUTIONS FOR PROPER USE

· Never use this product as a sensing device

personnel protection, use products which

meet laws and standards, such as OSHA,

ANSI or IEC etc., for personnel protection

· In case of using sensing devices for

applicable in each region or country.

Using in combination with the FX-300 / FX-410 series

connectors that are used with the FX-300 / FX-410

series. Please note that horizontal connection cannot be

performed using a connector attached cable. In addition,

the FX-100 series, so it is unable to perform interference

FX-410 series side-by-side, please set the same models

the optical communication function is not equipped on

prevention for use with the FX-300 / FX-410 series.

If using the FX-100 series together with the FX-300 /

• The FX-100 series does not use the horizontal

for personnel protection.

Refer to p.1552 ~ for general precautions. Refer to General precautions, and to the "Operation Guide" on our website for details pertaining to operating instructions for the amplifier.

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LASER MARKERS

PLC HUMAN

MACHINE INTERFACES ENERGY MANAGEMENT

FA COMPONENTS

MACHINE VISION SYSTEMS

Fibers

FX-500 FX-550

FX-100 FX-410

- · Make sure that the power supply is OFF while adding or removing the amplifiers.
- Note that if a voltage exceeding the reted range is applied, or if an AC power supply is directly connected, the product may get burnt or damaged.
- Note that short-circuit of the load or wrong wiring may burn or damage the product.
- power lines, or put them in the same raceway. This can cause malfunction due to induction.
- · Verify that the supply voltage variation is within the rating.
- If power is supplied from a commercial switching regulator, supply is connected to an actual ground.
- In case noise generating equipment (switching regulator, inverter motor, etc.) is used in the vicinity of this product, connect the frame ground (F.G.) terminal of the equipment to an actual ground.
- Extension up to total 100 m 328.084 ft is possible with 0.3 mm² or more, cable. However, in order to reduce noise,

OFF key /

രമ

Digital display (Red) (Incident light intensity)

Setting value DOWN key

· Make sure to use the quick-connection cable (optional) for

Wiring

- · Do not run the wires together with high-voltage lines or
- ensure that the frame ground (F.G.) terminal of the power
- the connection of the controller. make the wiring as short as possible.

ON key /

8888

Setting value UP key

MODE key

8888

Mounting

<When using a DIN rail> How to mount the amplifier

together in groups.

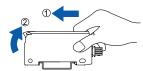
① Fit the rear part of the mounting section of the amplifier on a 35 mm

1.378 in width DIN rail. 2 Press down the rear part of the mounting section of the unit on the 35 mm 1.378 in width DIN rail and fit the front part of the mounting



section to the DIN rail. How to remove the amplifier

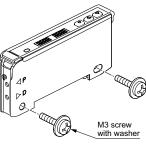
- 1) Push the amplifier forward.
- 2 Lift up the front part of the amplifier to remove it.



Note: Take care that if the front part is lifted without pushing the amplifier forward, the hook on the rear portion of the mounting section is likely to break

<When using screws with washers>

· Use M3 screws with washers for mounting. The tightening torque should be 0.5 N·m or less.



Setting mode

Part description

Operation indicator

Digital display (Green) (Threshold value)

(Orange)

· Setting mode appears after the MODE key is pressed for 2 sec. in RUN mode.

Setting item	Factory setting	Description
Teaching mode	ŁRch .	Threshold value can be set in 2-point teaching, limit teaching, or full-auto teaching.
Output operation setting	[Dark-ON]	Light-ON or Dark-ON can be set.
Timer operation setting	dELY ngn [Without timer]	Without timer, ON delay timer, or OFF delay timer can be set.
Timer delays setting	[ON-delay timer: 10 ms] OF d 10 [OFF-delay timer: 10 ms]	When setting ON delay timer or OFF delay timer in the timer operation setting mode, timer delays can be set. • When timer is not set, this mode is not displayed.
Emission amount setting	* [Level 3]	In case incident light intensity is saturated, emission amount can be reduced.
Emission frequency setting	FX-101D FrEG F- [] 0 (Response time: 250 µs or less) FX-102D FrEG F-[] 1 (Response time: 2.5 ms or less)	When using the fiber heads in parallel, interference can be prevented by setting different emission frequency. However, when emission frequency 0 is set, interference cannot be prevented. Response time corresponds to emission frequency.

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MACHINE VISION SYSTEMS

CURING SYSTEMS

Fibers

FX-500 FX-550

FX-410

FX-100

PRECAUTIONS FOR PROPER USE

PRO mode

PRO mode appears after the MODE key is pressed for 4

sec. in	sec. in RUN mode.				
Setting item	Factory setting	Description			
Shift setting	[Shift amount 15 %]	Shift amount can be selected from 0 to 80 % in the limit teaching. Select 0 % when it is desired to set the present incident light intensity as a threshold value.			
External input setting	[Emission halt]	External input can be selected from emission halt, limit teaching [+], limit teaching [-], full-auto teaching, ECO (Note 1), 2-point teaching or emission amount test. When setting the incident light intensity test "¿F5½", output turns ON / OFF every 100ms when the rate of incident light intensity and threshold value is less than half of the set shift amount (for example, when the rate of incident light intensity and threshold value is within ±10 % for 20 % of shift amount) at external input.			
Threshold value-storing setting mode (Note 2)	b-uP off [OFF]	Threshold value set at the limit teaching, full-auto teaching or 2-point teaching by external input is stored. When selecting Auto in the emission amount setting mode, the set emission amount level is also stored.			
Threshold value follow-up cycle setting (Note 3)	[Yel off]	When incident light intensity exceeds threshold value, this mode can change the threshold value with each set cycle depending on variations of the incident light intensity. The follow-up shift amount is same as the one set in the shift setting mode. However, the threshold value is not stored.			
GETA function setting (Note 4, 5)	[OFF]	Variations can be reduced by correcting the present incident light intensity in each amplifier to a target value. Target value to offset incident light intensity can be selected from 0 to 2,000 by 100 unit each. For example, if the target value is set to 2,000 when the incident light intensity is 1,500, the incident light intensity becomes 2,000.			
ECO setting	Eca aff [OFF]	It is possible to light up / turn off the digital display. When ECO setting mode is ON, the display turns off in 20 sec. approx. in RUN mode. To light up the display again, press any key for 2 sec. or more.			
Digital display inversion setting	turn off [OFF]	Digital display can be inverted.			
Threshold value margin setting	Mirt off OFF	Margin for threshold value to the present incident light intensity can be checked. When there is no margin, it is possible to make the digital display blink. aff: Set to "OFF": does not function aff: Green blinks. aff: Red blinks. Rtt: Red and green blink. In-t: When conducting limit teaching or 2-point teaching by external input, in case the rate of reference incident light intensity and threshold value after teaching is 200% or more, or in case it is less than half of the shift amount, output turns ON / OFF every 100 ms. (Note 6)			
Setting copy	[NO]	The settings of the master side amplifier can be copied to the slave side amplifier. For details, refer to "Setting copy function".			
Reset	riii no	Returns to default settings (factory settings.)			

Notes: 1) When ECO is selected at the external input setting mode, key operation on the main body is invalid during external input.

- 2) This mode is not indicated unless any of " Ltcp", "Ruto" or " 2-Pt" is set at the external input setting mode. (Incorporated from production in December 2007.)
- 3) If the incident light intensity becomes "300" or less, the follow-up operation stops. In that condition, threshold value [digital display (green)] blinks. This function can be used when thru-beam type or retroreflective type fiber is applied to this product. If reflective type fiber is applied, the function cannot be used depending on use conditions.
- 4) If MODE key is pressed in RUN mode when GETA function is used, the incident light intensity before setting GETA function is displayed on the red digital display for 2 sec. approx.
- 5) When GETA function is used in saturation of incident light intensity Correction value is up to 4,000.
- 6) This mode does not operate unless any of "Ltc", "Ltc-" or "2-Pt" is set at the external input setting mode. t " is set at the external input setting mode. (Incorporated from production in December 2007.)

Refer to p.1552 ~ for general precautions.

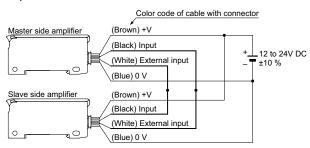
Refer to General precautions, and to the "Operation Guide" on our website for details pertaining to operating instructions for the amplifier.

Setting copy function

- This can copy the settings of the master side amplifier to the slave side amplifier.
- Be sure to use the setting copy function between the identical models (Between FX-101 models or FX-102 models
 - This function cannot be used between different models.
- · Only one sensor can be connected on slave side with a master side sensor for the setting copy function.
- Threshold value, output operation setting, timer operation setting, timer setting, light-emitting amount setting, shift setting, external input setting, threshold value margin setting, ECO setting, digital display inversion setting, and threshold value margin setting can be copied.

<Setting procedures>

- ① Set the setting copy mode of the master side amplifier to "Copy sending ON", and press the MODE key so that " [] is shown on the digital display and the sensor is in copy ready state. For the setting method, refer to "Operation guide".
- ② Turn off the master side amplifier.
- 3 Connect the master side amplifier with the slave side amplifier as shown below.



- 4) Turn on the master side amplifier and the slave side amplifier at the same time. (Note)
- (5) " [py " is shown on the green digital display of the master side amplifier and 4-digit code is shown on the red digital display of it, then the copying starts. During copy communication, "[apy is shown on the green digital display of the slave side amplifier, and the ongoing copy **Ⅱ** "→" communication indicator (" "→" the red digital display.
- 6 When the copying is completed, " good" is shown on the green digital display of the slave side amplifier, while the 4-digit code (the same code as the master side amplifier) is shown on the red digital display of it.
- 7) Turn off the power of the master side amplifier and the slave side amplifier and disconnect the wire.
- * If copying the settings to another amplifier repeatedly, follow the steps $\ensuremath{\mathfrak{I}}$ to (7)

Note: Take care that if the power is not turned on at the same time, the setting contents may not be copied.

<To cancel the setting copy mode of the master side amplifier>

- ① While the slave side amplifier is disconnected, turn on the power of the master side amplifier.
- ② Press the MODE key for 2 sec. approx.

PRECAUTIONS FOR PROPER USE

Refer to p.1552 ~ for general precautions. Refer to General precautions, and to the "Operation Guide" on our website for details pertaining to operating instructions for the amplifier.

Others

- This product has been developed / produced for industrial use only.
- Do not use during the initial transient time (0.5 sec.) after the power supply is switched on.
- Take care that the product is not directly exposed to fluorescent lamp from a rapid-starter lamp, a high frequency lighting device or sunlight etc., as it may affect the sensing performance.
- This product is suitable for indoor use only.
- · Avoid dust, dirt, and steam.
- Take care that the product does not come in contact with oil, grease, organic solvents, such as thinner, etc., strong acid or alkaline.
- This product cannot be used in an environment containing inflammable or explosive gases.
- Never disassemble or modify this product.
- EEPROM is adopted to this product. It is not possible to conduct teaching 100 thousand times or more, because of the EEPROM's lifetime.

Quick setting function

- The quick setting function makes it possible to set the content of the SET Mode (output operation, timer operation, amount of light emitted, and frequency of light emitted) simply by selecting a setting number.
- While in the RUN Mode, pressing and holding both the ON key (a) and OFF key (b) simultaneously for 2 seconds will switch to the quick setting function.

<Table of quick setting numbers>

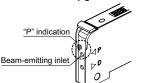
	Table of quiek colling nambers				
No.	Output operation	Timer	Emission amount setting (Note)		
-00-	D-ON	non	Level 3 (OFF)		
-8 (-	D-ON	non	Level 2 (ON)		
-02-	D-ON	ofd 10 ms	Level 3 (OFF)		
-03-	D-ON	ofd 10 ms	Level 2 (ON)		
-84-	D-ON	ofd 40 ms	Level 3 (OFF)		
-85-	D-ON	ofd 40 ms	Level 2 (ON)		
-88-	D-ON	ond 10 ms	Level 3 (OFF)		
-87-	D-ON	ond 10 ms	Level 2 (ON)		
-08-	D-ON	ond 40 ms	Level 3 (OFF)		
-89-	D-ON	ond 40 ms	Level 2 (ON)		
- 10-	L-ON	ond 40 ms	Level 2 (ON)		
- { {-	L-ON	ond 40 ms	Level 3 (OFF)		
- 12-	L-ON	ond 10 ms	Level 2 (ON)		
- (3-	L-ON	ond 10 ms	Level 3 (OFF)		
- /4-	L-ON	ofd 40 ms	Level 2 (ON)		
- 15-	L-ON	ofd 40 ms	Level 3 (OFF)		
- 15-	L-ON	ofd 10 ms	Level 2 (ON)		
- {}-	L-ON	ofd 10 ms	Level 3 (OFF)		
- 18-	L-ON	non	Level 2 (ON)		
- 19-	L-ON	non	Level 3 (OFF)		

Note: Until production in November 2007, OFF or ON was selectable. The emission amount of Level 2 (ON) is about 40% of that of Level 3 (OFF).

Difference between previous model and upgraded one

• For upgraded ones (production in and after December 2007), "P" is marked near the beam-emitting inlet. Previous ones have no marking. Appearance and functions have been changed

<After upgrade>





Code setting function

- · The code setting function makes it possible to set the output operation, timer operation, amount of light emitted, frequency of light emitted, ECO setting, external input, and amount of shift by selecting a code of one's choice.
- While in the RUN Mode, pressing and holding both the ON key (a) and OFF key (b) simultaneously for 4 seconds will switch to the code setting function.

Code 000d

<Code table>

				302 6				
e	1st digit		2nd digit Emission Emission		3rd digit		4th digi	
Code	Output operation	Timer (Note 1)	amount setting (Note 2)	frequence frequ	FX-102	ECO	External input	Shift (Note 1)
0	D-ON	non	Level 3 (OFF)	0	1	OFF	Emission halt	5 %
1		ond 10 ms		1	2		Limit teaching [+]	10 %
2		ond 40 ms		2	3		Limit teaching [-]	15 %
3		ofd 10 ms		3	4		Full-auto teaching	20 %
ч		ofd 40 ms	Level 2 (ON)	0	1		ECO	25 %
5	L-ON	non		1	2	ON	Emission halt	30 %
8		ond 10 ms		2	3		Limit teaching [+]	35 %
7		ond 40 ms		3	4		Limit teaching [-]	40 %
8		ofd 10 ms	Level 1	0	1		Full-auto teaching	45 %
9		ofd 40 ms		1	2		ECO	50 %
Я				2	3	OFF	2-point teaching	
Ь				3	4	011	Incident light intensity test	
c				0	1	ON	2-point teaching	
d			Auto	1	2		Incident light intensity test	
Ε			7,010	2	3			
_								

Notes: 1) When the present setting is out of the code setting range, "-" is shown. When "-" is selected, the set content of the digit is not changed.

3

2) Until production in November 2007, OFF or ON was selectable. The emission amount of Level 2 is about 40% of that of Level 3. The emission amount of Level 1 is about 20% of that of Level 3.

3) The factory setting is "

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FX-500 FX-550 FX-100 FX-410 LASER SENSORS

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PLC

HUMAN

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MACHINE

VISION SYSTEMS

CURING SYSTEMS

Fibers

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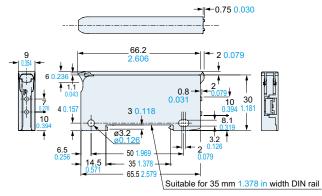
FX-500 FX-550 FX-100

FX-410

DIMENSIONS (Unit: mm in)

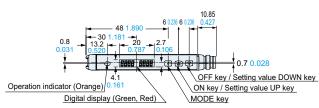
Refer to p.63~ for dimensions of the fibers. The CAD data can be downloaded from our website.

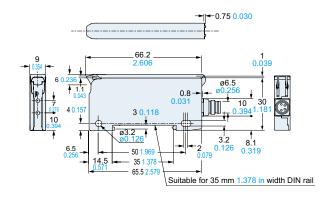
FX-101 FX-102 ← 30 1.181 13.2 ← ← -| 20 0.7 OFF key / Setting value DOWN key Operation indicator (Orange) ON key / Setting value UP key Digital display (Green, Red) MODE key



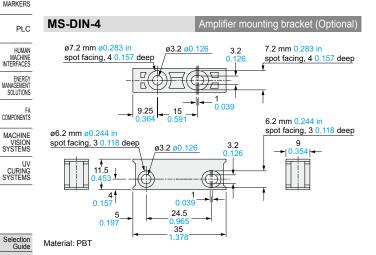
Note: The protection cover has been attached from the production at July, 2011.

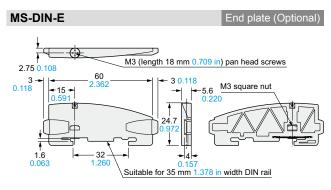
FX-101(P)-Z FX-102(P)-Z





Note: The protection cover has been attached from the production at July, 2011.



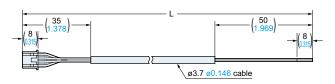


Material: Polycarbonate

• Length L

CN-14A-C□ CN-14A-R-C

Connector attached cable (Optional) CN-14A-C2 is attached to FX-101(P)-CC2 / FX-102(P)-CC2



Model No.	Length L			
CN-14A(-R)-C1	1,000 39.370			
CN-14A(-R)-C2	2,000 78.740			
CN-14A(-R)-C3	3,000 118.110			
CN-14A(-R)-C5	5,000 196.850			

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