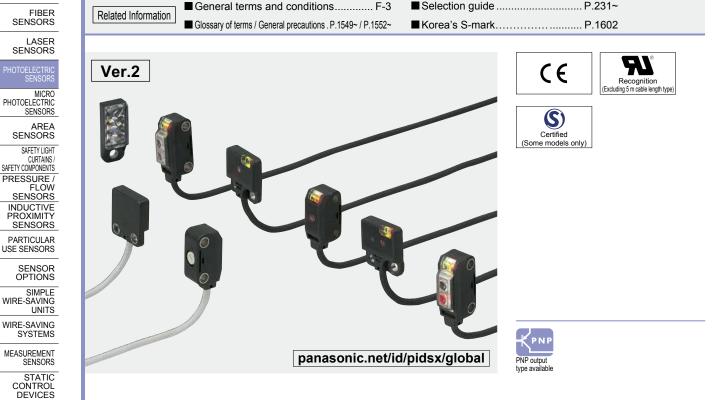
Ultra-compact Photoelectric Sensor Amplifier Built-in EX-20 SERIES Ver.2



Miniature-sized and still mountable with M3 screws

Miniaturization by using single chip optical IC

The beam-receiving photodiode and the A/D conversion circuit have been fabricated on a single chip optical IC (full custom). Hence, in spite of its miniature size, it has a performance and reliability which is equal to or better than the conventional product.



Incorporates a sensitivity adjuster even in this size

The sensor incorporates a sensitivity adjuster in spite of its miniature size. It is convenient when you need fine adjustment. Further, the receiver of the thru-beam, side sensing type sensor incorporates an operation mode switch which can change the output operation.



BASIC PERFORMANCE



LASER MARKERS

HUMAN MACHINE INTERFACES

FA COMPONENTS

MACHINE VISION SYSTEMS

UV CURING SYSTEMS

PLC

ENERGY MANAGEMENT SOLUTIONS

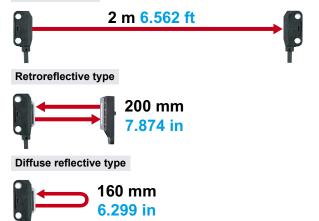
EX-Z CX-400 CY-100 EX-10 EX-20 EX-30 EX-40 CX-440 EQ-30 EQ-500 MQ-W RX-LS200 RX RT-610

Long sensing range

The **EX-20** series achieves long distance sensing [thru-beam type: 2 m 6.562 ft, retroreflective type: 200 mm 7.874 in (when using the attached reflector), diffuse reflective type: 160 mm 6.299 in], despite its miniature size.

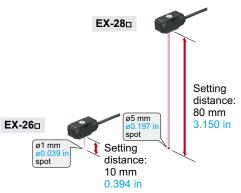
Hence, it is usable even on a wide conveyor.

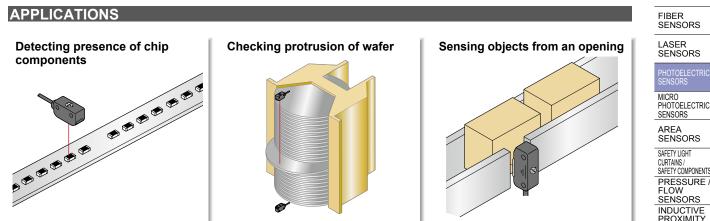
Thru-beam type



Clear beam spot using red LED dot light source

The emission area of a dot light source is smaller than that of a conventional LED flat light source, and it is possible to design a high power, narrow beam. Since a red LED dot light source is used, the red beam spot is clear even at a far place, so that alignment and confirmation of sensing position is easy. Further, since the thru-beam type, too, incorporates a visible narrow beam, it can also reliably detect small parts, such as, chip components, lead frames, etc.

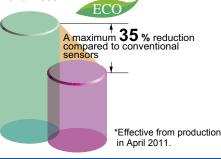




BASIC PERFORMANCE

Electric power saving*

The EX-20 series achieves reductions in power consumption of up to 65 %. These sensors contribute to environmental friendliness.



ENVIRONMENTAL RESISTANCE

Waterproof IP67 (IEC)

The sensors features an IP67 rating to allow their use in process lines where water is used or splashed. Rust-resistant stainless steel sensor mounting brackets are available.

Note: If water splashes on the sensor during sensing operation, it may sense water as an object.

Incorporated an inverter countermeasure circuit*

The EX-20 series become significantly stronger against inverter light and other extraneous light.

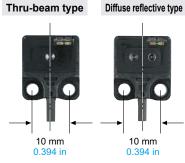
*Effective from production in April 2011.

MOUNTING

Identical size

Front sensing type of

thru-beam type and diffuse reflective type sensors have identical appearance. Moreover, since the mounting holes are symmetrical with respect to the beam axis center, the design becomes easy.



Mounting section reinforced

It can be tightened with M3 screws. Moreover, metal inserts have been provided in the mounting holes so that the product is not damaged even in case of excess tightening.

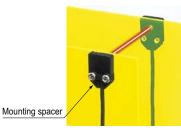
Side sensing type

Front sensing type



Mounting spacer for front sensing type is available

Mounting of the front sensing type is possible from the rear side by using the mounting spacer.



Slit mask is available

ø0.5 mm ø0.020 in round slit mask and 0.5 × 3 mm 0.020×0.118 in rectangular slit mask are available for both side sensing type and front sensing type sensors. -385-3099 | Email: CustomerService@valin.com

CURTAINS / SAFETY COMPONENTS PRESSURE / INDUCTIVE PROXIMITY

SENSORS PARTICULAR USE SENSORS

SENSOR OPTIONS

SIMPLE WIRE-SAVING UNITS WIRE-SAVING

SYSTEMS

MEASUREMENT SENSORS STATIC CONTROL DEVICES

LASER MARKERS

PLC

HUMAN MACHINE INTERFACES ENERGY

MANAGEMENT SOLUTIONS FA COMPONENTS

MACHINE VISION SYSTEMS **UV CURING** SYSTEMS

Selection Guide Amplifie Built-in Power Supply Built-in Amplifier separated

EX-Z
CX-400
CY-100
EX-10
EX-20
EX-30
EX-40
CX-440
EQ-30
EQ-500
MQ-W
RX-LS200
RX
RT-610

OPTIONS

Universal sensor mounting bracket is available

Universal sensor mounting bracket MS-EXL2-4 (for EX-22/23/26/28/29) and MS-EX20-5 (for EX-23 only) which can freely adjust the height and the angle of the sensor is available.



EQ-500

MQ-W

RX-LS200

RT-610

RX

FUNCTIONS

Bright 2-color indicator

A bright 2-color indicator has been incorporated in all types. (Orange LED: Operation indicator, Green LED: Stability indicator)

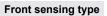
VARIETIES

Two types for suitable mounting

Two types, side sensing type and front sensing type sensors are available. Select depending on the place of mounting.

Side sensing type







(With sensitivity adjuster)

(Without sensitivity adjuster)

ORDER GUIDE

SENSURS																					
SENSOR OPTIONS SMPLE WRE-SAVING		Туре		Appearance	Sensing range	Model No. (Note 3)	Output	Output operation													
UNITS			g			EX-21A	NPN open-collector transistor														
WIRE-SAVING SYSTEMS			sensing		1 m	EX-21A-PN	PNP open-collector transistor	- Light-ON													
MEASURE-					3.281 ft	EX-21B	NPN open-collector transistor	D. J. ON													
SENSORS STATIC	-		Ĕ			EX-21B-PN	PNP open-collector transistor	- Dark-ON													
DEVICES	- - - F		sensing		2 m	EX-23	NPN open-collector transistor	Switchable either													
LASER MARKERS PLC			Side se		6.562 ft	EX-23-PN	PNP open-collector transistor	- Light-ON or Dark-ON													
HUMAN		ve	g			EX-29A	NPN open-collector transistor	Light ON													
HUMAN MACHINE INTERFACES		liect	sensing		30 to 200 mm	EX-29A-PN	PNP open-collector transistor	- Light-ON													
ENERGY MANAGEMENT		Retroreflective Side sensing		de s		trore	trore	trore			trore .	trore		trore	trore	de se	Le L	1.181 to 7.874 in (Note 1)	EX-29B	NPN open-collector transistor	- Dark-ON
SOLUTIONS	ć					EX-29B-PN	PNP open-collector transistor	Daik-ON													
COMPONENTS	-	CIIVE	бu			EX-22A	NPN open-collector transistor	Light-ON													
MACHINE VISION SYSTEMS	9		sensing		5 to 160 mm	EX-22A-PN	PNP open-collector transistor														
UV	Diffuse reflective		Side s		0.197 to 6.299 in (Note 2)	EX-22B	NPN open-collector transistor	Dark-ON													
CURING SYSTEMS			S	<u></u>		EX-22B-PN	PNP open-collector transistor														
		type	bu			EX-24A	NPN open-collector transistor	Light-ON													
	é	beam	sensing		2 to 25 mm 0.079 to 0.984 in (Convergent point: 10 mm 0.394 in)	EX-24A-PN	PNP open-collector transistor														
Selection	lectiv	nt reflect Diffused		ised to			EX-24B	NPN open-collector transistor	- Dark-ON												
Guide Amplifier Built-in	nt rel					EX-24B-PN	PNP open-collector transistor														
Power Supply Built-in	ergei	n type	bu			EX-26A	NPN open-collector transistor	Light-ON													
Amplifier- separated	Sonve	bean	sensing	******	6 to 14 mm	EX-26A-PN	PNP open-collector transistor														
ocpurated	0	Small spot beam type Side sensing			Convergent point: 10 mm 0.394 in)	EX-26B	NPN open-collector transistor	– Dark-ON													
EX-Z			S	U		EX-26B-PN	PNP open-collector transistor														
CX-400	Narrow-view reflective	am type	bu			EX-28A	NPN open-collector transistor	Light-ON													
CY-100	w refl	spotbe	ensi	· · · · · · · · · · · · · · · · · · ·	45 to 115 mm	EX-28A-PN	PNP open-collector transistor														
EX-10	ow-vie	ong distance spot beam type Side sensing			1.772 to 4.528 in	EX-28B	NPN open-collector transistor	- Dark-ON													
EX-20	Narr	Long (S	U U		EX-28B-PN	PNP open-collector transistor														
EX-30	NC)TF [.]	Μοι	unting bracket is no	t supplied with the sensor P	lease select fro	om the range of optional sensor	mounting brackets													
EX-40					al sensor mounting bracket.			g station													
CX-440	Notes	s: 1) T	he se	ensing range of the retro	reflective type sensor is specified for	the RF-200 reflect	or.														
EQ-30					he possible setting range for the refle			al sensing range													

The sensor can detect an object less than 30 mm 1.181 in away.

However, if the reflector is set 100 mm 3.937 in or less away, the sensing object should be opaque.

2) In case of using this product at a sensing range of 50 mm 1.969 in or less, take care that the sensitivity adjustment range becomes extremely narrow.

3) The model No. with "P" shown on the label affixed to the thru-beam type sensor is the emitter, "D" shown on the label is the receiver.

of the sensor be placed .181 in Setting range of the reflector in this range 30 mm 1. ١ ĥ Sensor Reflector Reflector

ORDER GUIDE

Package without reflector

Retroreflective type is also available without the reflector RF-200. When ordering this type, suffix "-Y" to the model No. (e.g.) Without reflector type of EX-29A-PN is "EX-29A-PN-Y".

5 m 16.404 ft cable length type

5 m 16.404 ft cable length type (standard: 2 m 6.562 ft) is also available for NPN output type (including package without reflector of retroreflective type sensor). When ordering this type, suffix "-C5" to the model No. (e.g.) 5 m 16.404 ft cable length type of EX-29A-Y is "EX-29A-Y-C5".

Accessory

• RF-200 (Reflector)



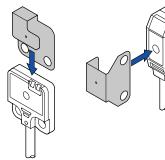
OPTIONS

Designation		Model No.	Description			
e	For front sensing type	OS-EX20-05 / Slit size ø0.5 mm \	Slit on one side • Sensing range: 200 mm 7.874 in • Min. sensing object: ø2.6 mm ø0.102 in			
Round slit mask For thru-beam type sensor only	For front se	$\left(\begin{array}{c} \text{Silt Size $0.5 \text{ mm}}\\ 0.020 \text{ in} \end{array}\right)$	Slit on both sides • Sensing range: 40 mm 1.575 in • Min. sensing object: ø0.5 mm ø0.020 in			
Round slit mask For thru-beam t sensor only	nsing type	OS-EX20E-05 (Slit size ø0.5 mm 0.020 in	Slit on one side • Sensing range: 350 mm 13.780 in • Min. sensing object: ø3 mm ø0.118 in			
Rou (For sen	For side sensing type		Slit on both sides • Sensing range: • • Min. sensing obj	70 mm 2.756 in ect: ø0.5mm ø0.020 in		
e)	For front sensing type	OS-EX20-05×3	Slit on one side • Sensing range: 6 • Min. sensing obj	600 mm 23.622 in ect: ø2.6 mm ø0.102 in		
Rectangular slit mask For thru-beam type sensor only		$\left(\begin{array}{c} \text{Slit size } 0.5 \times 3 \text{ mm} \\ 0.020 \times 0.118 \text{ in} \end{array}\right)$	Slit on both sides • Sensing range: 3 • Min. sensing object	300 mm 11.811 in : 0.5 × 3 mm 0.020 × 0.118 in		
ectangular : ⁻ or thru-bea sensor only	For side sensing type	OS-EX20E-05×3	Slit on one side • Sensing range: 800 mm 31.496 in • Min. sensing object: ø3 mm ø0.118 in			
Rec For		$\left(\begin{array}{c} \text{Slit size } 0.5 \times 3 \text{ mm} \\ 0.020 \times 0.118 \text{ in} \end{array}\right)$	Slit on both sides • Sensing range: 400 mm 15.748 in • Min. sensing object: 0.5 × 3 mm 0.020 × 0.118 in			
Reflector (For retroreflective type sensor only)		RF-210	 Sensing range: 50 to 400 mm 1.969 to 15.748 in Min. sensing object: ø30 mm ø1.181 in 			
Reflector mounting bracket		MS-RF21-1	Protective mounting bracket for RF-21 (It protects the reflector from damage an			
Reflective tape (For retroreflective (type sensor only)		RF-11	 Ambient temperature: -25 to +50 °C -13 to +122 °F Ambient humidity: 35 to 85 % RH Notes Keep the tape free from stress. If it is pressed too much, its capability may deteriorate. Do not cut the tape. It will deteriorate the sensing performance. Sensing range: 70 to 200 mm 2.756 to 7.874 Sensing range: 60 to 280 mm 2.362 to 11.024 			
		RF-12				

Round slit mask

Fitted on the front face of the sensor with one-touch.

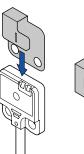
• OS-EX20-05 • OS-EX20E-05



Rectangular slit mask

Fitted on the front face of the sensor with one-touch.

• OS-EX20-05×3 • OS-EX20E-05×3



11 mm

0.7 mm

Reflector

• RF-210

• RF-11

12.8 mm 0.504

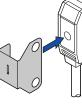
8 mm

33.3 mm

Reflective tape

30 mm 0.

1.181 in



• MS-RF21-1

• RF-12

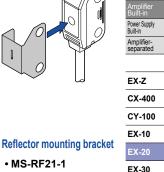
25 mm

30 mm

Two M3 (length 12 mm 0.472 in) screws with

washers are attached

0.7 mm 0.028 in



Selectior Guide

EX-40 CX-440 EQ-30 EQ-500 MQ-W RX-LS200

RX RT-610

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FA COMPONENTS MACHINE VISION SYSTEMS UV CURING SYSTEMS

PLC

OPTIONS

FIBER SENSORS

5	LASER SENSORS
	PHOTO

Designation	Model No.	Description				
	MS-EX20-1	Back angled mounting bracket for front sensing type ser (The thru-beam type sensor needs two brackets.)				
Sensor mounting	MS-EX20-2	Foot angled mounting bracket for side sensing type sensor (The thru-beam type sensor needs two brackets.)				
bracket	MS-EX20-3	L-shaped mounting bracket for front sensing type sensor (The thru-beam type sensor needs two brackets.)				
	MS-EX20-4	Back angled mounting bracket for side sensing type sensor (The thru-beam type sensor needs two brackets.)				
Universal sensor	MS-EXL2-4	For EX-22¤/23¤/26¤/ EX-28¤/29¤	It can adjust the height and the angle of the sensor.			
mounting bracket (Note 1)	MS-EX20-5	For EX-23 □ only	(The thru-beam type sensor needs two brackets.)			
Mounting spacer (For front sensing type sensor only)	(For front sensing type) MS-EX20-FS					
Sensor checker (Note 2)	CHX-SC2	It is useful for beam alignment of thru-beam type sensors. The optimum receiver position is given by indicators, as well as an audio signal.				

Notes: 1) Note that the axis position of EX-23 is different when replacing the mounting bracket MS-EX20-5

Sensor mounting bracket

• MS-EX20-2

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C





Material: Stainless steel (SUS304)

Two M3 (length 5 mm 0.197 in) pan head screws [stainless steel (SUS304)] are attached.

• MS-EX20-3



Two M3 (length 5 mm 0.197 in) pan head screws [stainless steel (SUS304)] are attached.

Material: LJ Stainless steel (SUS304) Material: Stainless steel (SUS304) Two M3 (length 14 mm 0.551 in) screws with washers [stainless steel (SUS304)] are attached.

Material: Stainless steel (SUS304)

washers [stainless steel (SUS304)] are attached.

Two M3 (length 14 mm 0.551 in) screws with

• MS-EX20-4

Ø

with MS-EXL2-4. 2) Refer to p.959~ for the sensor checker CHX-SC2.

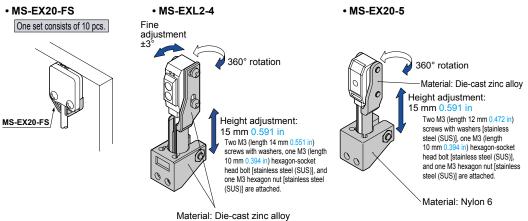
Sensor checker • CHX-SC2

Sensor checker

P

Mounting spacer • MS-EX20-FS

Universal sensor mounting bracket





FIBER SENSORS

SPECIFICATIONS

$ \rangle$		Туре	Thru-l	beam	Retroreflective	Diffuse reflective	U	nt reflective	Narrow-view reflective			
		туре	Front sensing	Side sensing	Side sensing	Side sensing	Front sensing	Side sensing	Side sensing			
		Light-ON	EX-21A(-PN)	U	EX-29A(-PN)	EX-22A(-PN)	EX-24A(-PN)	EX-26A(-PN)	EX-28A(-PN)			
\ • • • • • •	Model No. (Note 2)		· · · · ·	EX-23(-PN) (Note 3)		. ,	. ,					
em	<u></u>	Dark-ON	EX-21B(-PN)	(EX-29B(-PN)	EX-22B(-PN)	EX-24B(-PN)	EX-26B(-PN)	EX-28B(-PN)			
εm	arking direct	ive compliance			EMCI	Directive, RoHS Di	1		45 to 445 mm 4 770 to 4 500 in			
ens	ing range		1 m 3.281 ft	2 m 6.562 ft	30 to 200 mm 1.181 to 7.874 in (Note 4)	5 to 160 mm 0.197 to 6.299 in (Note 5) with white non-glossy paper (200 × 200 mm) (7.874 × 7.874 in)	2 to 25 mm 0.079 to 0.984 in (Conv. point: 10 mm 0.394 in) with white non-glossy paper (50 × 50 mm) (1.969 × 1.969 in)	6 to 14 mm 0.236 to 0.551 in (Corv. point 10 mm 0.394 in) with white non-glossy paper (50 × 50 mm 1.969 × 1.969 in), spot diameter ø1 mm ø0.039 in with setting distance 10 mm 0.394 in	45 to 115 mm 1.772 to 4.528 ir with white non-glossy paper (100 × 100 mm 3.937 × 3.937 in), spot diameter ø5 mm ø0.197 in with setting distance 80 mm 3.150 in			
Sens	ing object		Min. ø2.6 mm ø0.102 in opaque object (Setting distance between emitter and receiver: 1 m 3.281 ft	Min. ø3 mm ø0.118 in opaque object (Setting distance between emitter and receiver: 2 m 6.562 ft	ø15 mm ø0.591 in or more opaque or tran slucent object (Note 4, 6)	Opaque, translucent or transparent object	Min. ø0.1 mm ø0.004 in copper wire (Setting distance:	Min. ø0.1 mm ø0.004 in copper wire (Setting distance:	Opaque, translucent or transparent object (Note 6 (Min. ø1 mm ø0.039 in copper wire at setting distance 80 mm 3.150 in			
Hveta	eresis							\ 10 mm 0.394 in) nm 1.969 × 1.969 in (E	K-22 ⊡: 200 × 200 mm			
-					0.5		r	37 × 3.937 in) (with wh				
	atability endicular to	sensing axis)	0.05 mm 0.0	02 in or less	0.5 mm 0.020 in or less	0.3 mm 0.012 in or less	(Setting distance: 10 mm 0.394 in)		0.3 mm 0.012 in or less			
Supp	ly voltage				12 to 24 V DC	2 ±10 % Ripple P-	P 10 % or less		I			
urre	ent consump	otion	Emitter: 10 mA or less, F				or less		15 mA or less			
			<npn output="" type<br="">NPN open-colle • Maximum</npn>		Ą	PNP	output type> open-collector tran Maximum source o					
Dutp	ut		 Applied volt 	age: 30 V DC or lesoltage: 2 V or less	ss (between output (at 50 mA sink cui (at 16 mA sink cui	and 0 V) • rrent) •	Applied voltage: 30 \ Residual voltage: 2	/ DC or less (between V or less (at 50 mA s V or less (at 16 mA s	source current)			
	Utilization c	ategory		1 9 01 1655		DC-12 or DC-13						
	Short-circui	t protection		Incorporated								
lesp	onse time		0.5 ms or less									
)per	ation indicat	or		Orange LED (lights up when the output is ON) (thru-beam type: located on the receiver)								
Stability indicator			Green LED (lights up under stable light received condition or stable dark condition), located on the receiver Green LED (lights up under stable light received condition or stable dark condition)									
Sens	itivity adjust	er	Continuously variable adjuster, Continuously variable adjuster Continuously variable adjuster									
Oper	ation mode	switch	Located on the receiver									
	Pollution de	gree	3 (Industrial environment)									
e	Protection		IP67 (IEC)									
stanc	Ambient ter	nperature	-25 to +55 °C -13 to +131 °F (No dew condensation or icing allowed), Storage: -30 to +70 °C -22 to +158 °F									
resis	Ambient hu	midity	35 to 85 % RH, Storage: 35 to 85 % RH									
ntal	Ambient illu	iminance	Incandescent light: 3,000 {x or less at the light-receiving face									
Environmental resistance	Voltage with	standability	1,000 V AC for one min. between all supply terminals connected together and enclosure									
viro	Insulation re	esistance	20 MG	$20 \text{ M}\Omega$, or more, with 250 V DC megger between all supply terminals connected together and enclosure								
ш	Vibration re	sistance	10 to 500 Hz frequency, 3 mm 0.118 in double amplitude (20 G max.) in X, Y and Z directions for two hours each									
	Shock resis	tance		500 m/s ² acceleration (50 G approx.) in X, Y and Z directions three times each								
Emitt	ing element				R	Red LED (modulate	d)					
		nm 0.025 mil 650 nm 0.026 mil 680 nm 0.027 mil 680 nm 0.027 mil 680 nm 0.027 mil 680 nm 0.027 mil 650 nm 0.026 mil 650 nm 0.026 mil										
Material			Enclosure: Polyethylene terephthalate, Lens: Polyalylate									
Cable			0.1 mm ² 3-core (thru-beam type sensor emitter: 2-core) cabtyre cable, 2 m 6.562 ft long									
Cable extension		Extension up to total 50 m 164.042 ft is possible with 0.3 mm ² , or more, cable (thru-beam type: both emitter and receiver).										
Weight		Net weight (each emitter and receiver): 20 g approx. Gross weight: 60 g approx. Net weight: 20 g approx., Gross weight: 45 g approx.										
Accessories			I			Adjusting screwdriver:		Adjusting ser	ewdriver: 1 pc.			
	 Where r ambient Model N Either Lig The sen RF-200 sensor 	t temperature o los. having the ght-ON or Dark-C ising range and reflector. Furth can detect an o	onditions have not f +23 °C +73.4 °F. suffix "-PN " are PN N can be selected by the sensing object er, the sensing ran bject less than 30	IP output type. the operation mode of the retroreflect ge is the possible	switch (located on the switch set of the set	he receiver). e specified for the ne reflector. The	Reflector cannot be placed in this range	Actual sensing rai of the sensor 30 mm 1.181 in Setting rang of the reflec	nge 200 mm 7.874 i			

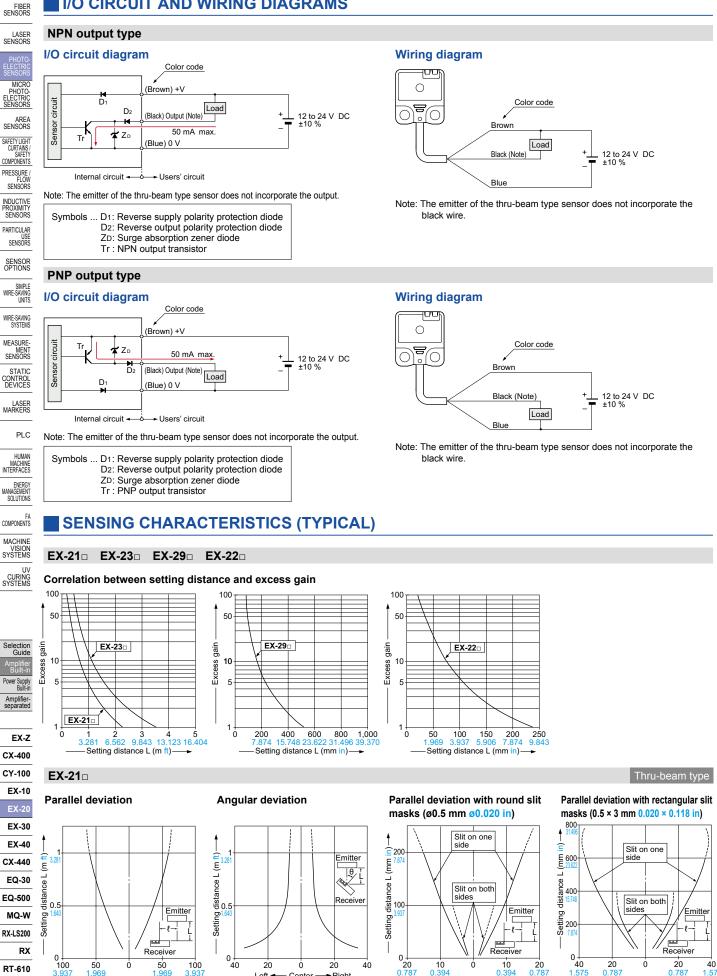
3 9

3 937

Left

Center

I/O CIRCUIT AND WIRING DIAGRAMS



Right Left ← Center → Right 0.00 Left ← Center → Right 0.00 Left ← Center → Right Left ← Cent I eft --Right

0.787

1.575

FIBER SENSORS

LASER SENSORS

MICRO PHOTO-ELECTRIC SENSORS

AREA SENSORS

SAFETY LIGHT CURTAINS / SAFETY COMPONENTS

PRESSURE / FLOW SENSORS

INDUCTIVE PROXIMITY SENSORS

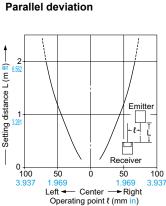
PARTICULAR USE SENSORS

SENSOR OPTIONS

40 1.57

SENSING CHARACTERISTICS (TYPICAL)

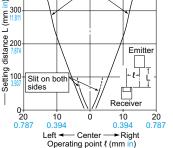
EX-23

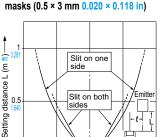


Setting distance L (m ft)---2 Emitte 1 tê Ŕ Receive 0↓ 100 50 50 0 Right Left Center Operating point θ (°)

Angular deviation

Parallel deviation with round slit masks (ø0.5 mm ø0.020 in) 400 Slit on one side





Parallel deviation with rectangular slit

Thru-beam type

Receiver 20 0.787 20 0.787 Ó Left ← Center → Righ Operating point ℓ (mm in) + Right

0 40 1.575

Retroreflective type

Diffuse reflective type



WIRE-SAVING SYSTEMS

MEASURE-MENT SENSORS STATIC CONTROL DEVICES

LASER MARKERS

PLC

HUMAN MACHINE INTERFACES

ENERGY MANAGEMENT SOLUTIONS

FA COMPONENTS MACHINE VISION SYSTEMS

UV CURING SYSTEMS

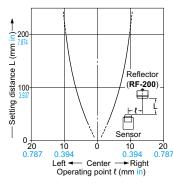
Selection Guide
Amplifier Built-in
Power Supply Built-in
Amplifier- separated

EX-Z
CX-400
CY-100
EX-10
EX-20
EX-30
EX-40
CX-440
EQ-30
EQ-500
MQ-W
RX-LS200
RX
RT-610



Parallel deviation

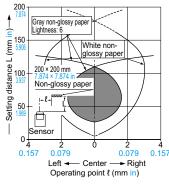
Angular deviation



Reflector angular deviation Sensor angular Setting distance L (mm in) deviation Sensor Reflector angular deviation angular deviation Reflecto Refle (RF-200 ¢, Ĺ ЪĻ Senso 0∔ 40 20 20 40 ft ← Center → Rig Operating angle θ (°) Left Right

EX-22

Sensing field



EX-24□

20

10

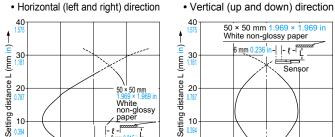
0.

4 0.157

2 0.079

Left <

Sensing fields

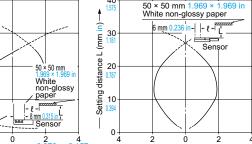


ò

_eft ← Center → Right Operating point ℓ (mm in)

2 0.079

4 0.157



0.157

2 0.079

Left 🗲

0

50

Correlation between sensing object size and sensing range

200 7.874

a × a mm a × a in White non-glossy

150

paper

P

Senso

100

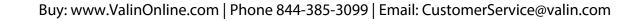
White non-glossy paper

side length a (mm in)

100

As the sensing object size becomes smaller than the standard size (white non-glossy paper 200 × 200 mm 7.874 × 7.874 in), the sensing range shortens, as shown in the left graph.

Convergent reflective type



0.157

2 0.079

- Center -Left ← Center → Right Operating point ℓ (mm in)

FIBER SENSORS LASER SENSORS MICRO PHOTO-ELECTRIC SENSORS AREA SENSORS SAFETY LIGHT CURTAINS SAFETY COMPONENTS PRESSURE / FLOW SENSORS INDUCTIVE PROXIMITY SENSORS PARTICULAR USE SENSOR SIMPLE WIRE-SAVING UNITS WIRE-SAVING SYSTEMS MEASURE-MENT SENSORS STATIC CONTROL DEVICES LASER MARKERS PLC HUMAN MACHINE ENERGY MANAGEMENT SOLUTIONS FA COMPONENTS MACHINE VISION SYSTEMS ΠV CURING SYSTEMS

Selection Guide

Amplifie Built-ir

Power Supply Built-in

Amplifier-separated

EX-Z CX-400

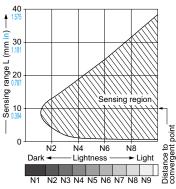
CY-100

SENSING CHARACTERISTICS (TYPICAL)

point

EX-24

Correlation between lightness and sensing range

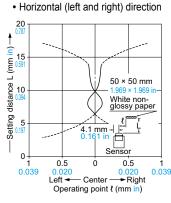


The sensing region (typical) is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products.

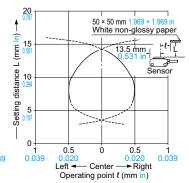
Lightness shown on the left may differ slightly from the actual object condition.

EX-26□

Sensing fields

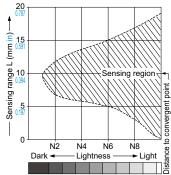


· Vertical (up and down) direction



Correlation between lightness and sensing range

N8 N9



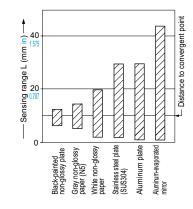
N1 N2 N3 N4 N5 N6 N7

The sensing region (typical) is represented by oblique lines in the left figure. However, the sensitivity should be set with enough margin because of slight variation in products.

The graph is drawn for the maximum sensitivity setting.

Lightness shown on the left may differ slightly from the actual object condition.

Correlation between material (50 × 50 mm 1.969 × 1.969 in) and sensing range



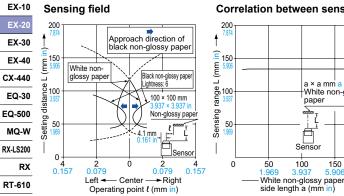
The bars in the graph indicate the sensing range (typical) for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a reflective object (conveyor, etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph, or adjust the sensitivity adjuster.

The graph is drawn for the maximum sensitivity setting.

Narrow-view reflective type

Sensing field

EX-28



Correlation between sensing object size and sensing range

a × a mm a ×

paper

Sensor

100

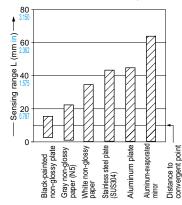
White non-glossy

150

200

As the sensing object size becomes smaller than the standard size (white non-glossy paper 100 × 100 mm 3.937×3.937 in), the sensing range shortens, as shown in the left graph.

Convergent reflective type Correlation between material (50 × 50 mm 1.969 × 1.969 in) and sensing range



The bars in the graph indicate the sensing range (typical) for the respective material. However, there is a slight variation in the sensing range depending on the product. Further, if there is a reflective object (conveyor, etc.) in the background of the sensing object, since it affects the sensing, separate it by more than twice the sensing range shown in the left graph.

Convergent reflective type

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LASER SENSORS

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MACHINE

VISION SYSTEMS

UV CURING SYSTEMS

Selectio Guide Amplifi Built-in

Power Supply Built-in

Amplifier

PRECAUTIONS FOR PROPER USE

 Never use this product as a sensing device for personnel protection.

 In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

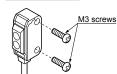
Mounting

 Mount using M3 screws. The tightening torque should be 0.5 N·m or less.



Side sensing





M3 pan head screws (Note)

Note: When mounting the front sensing type sensor, use M3 pan head screws without washers etc.

• When mounting the front sensing type from the backside, fit the mounting spacer (MS-EX20-FS) and fix with screws.

Mounting method

1) Fit the mounting spacer on the sensor.



② Align the mounting holes of the mounting spacer and the sensor and mount with M3 screws. The tightening torque should be 0.5 N·m or less.



Sensitivity adjustment (side sensing type only)

Step	Sensitivity adjuster	Description
1	MAX	Turn the sensitivity adjuster fully counterclockwise to the minimum sensitivity position (• mark).
2	A	In the light received condition, turn the sensitivity adjuster slowly clockwise and confirm the point \textcircled{A} where the sensor enters the "Light" state operation.
3	B A	In the dark condition, turn the sensitivity adjuster further clockwise until the sensor enters the "Light" state operation and then bring it back to confirm point (B) where the sensor just returns to the "Dark" state operation. (If the sensor does not enter the "Light" state operation even when the sensitivity adjuster is turned fully clockwise, this extreme position is point (B).
4	Optimum position	The position at the middle of points (A) and (B) is the optimum sensing position.

Notes: 1) Use the attached adjusting screwdriver to turn the adjuster slowly. Turning with excessive strength will damage the adjuster.

 In case of using EX-22 at a sensing distance of 50 mm 1.969 in or less. take care that the sensitivity adjustment range becomes extremely narrow.

Operation mode switch (EX-23 only)

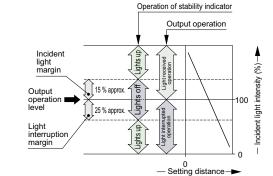
Switch position	Description
Ŕ	Light-ON mode is obtained when the operation mode switch (located on the receiver) is turned fully clockwise (L side).
	Dark-ON mode is obtained when the operation mode switch (located on the receiver) is turned fully counterclockwise (D side).

Refer to p.1552~ for general precautions. FIBER SENSORS

Stability indicator

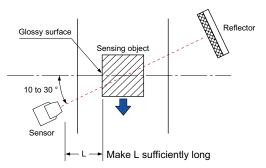
. The stability indicator (green) lights up when the incident light intensity has sufficient margin with respect to the operation level.

If the incident light intensity level is such that the stability indicator lights up, stable sensing can be done without the light received operation and the light interrupted operation being affected by a change in ambient



Glossy object sensing (EX-29)

· Please take care of the following points when detecting materials having a gloss.



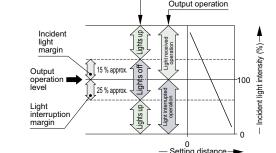
Wiring

· Excess bending of the cable or stress applied to the cable may disconnect the internal lead wire.

Others

- · Do not use during the initial transient time (50 ms) after the power supply is switched on.
- · If sensors are mounted close together and the ambient temperature is near the maximum rated value, provide for enough heat radiation / ventilation.
- · If a reflective object is present in the background, the sensing of EX-28 may be affected. When setting the sensor, make sure to confirm that the reflective object has no effect. In case the reflective object affects the sensing, take measures such as removing the reflective object or coloring it in black, etc.

temperature or supply voltage.



Note: Ope Buy. የመለም የአመርስ የመረግ የሚያስት የመለም የሚያስት የመለም የሚያስት የሚያስት

Selection Guide

Amplifie Built-ir Power Supply Built-in

Amplifier-separated

EX-Z

CX-400

CY-100

EX-10

EX-30

EX-40 CX-440

EQ-30

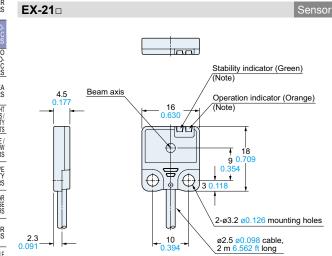
EQ-500

MQ-W

RX-LS200 RX RT-610

DIMENSIONS (Unit: mm in)

Note: Not incorporated on the emitter.



EX-23 Operation indicator (Orange) (Note 1) Operation mode switch (Note 2) Stability indicator (Green) (Note 1) 10.5 8.2 0.323 2.8 0.110 $\sum A$ 3 ($\overline{\oplus}$ Beam axis 9.5 0.374 13 12 ŧ Ø (40 2 0.7 48 6.5 0.256 Ŧ

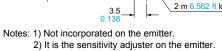
The CAD data can be downloaded from our website.

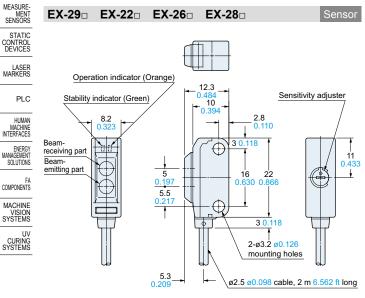
3 0

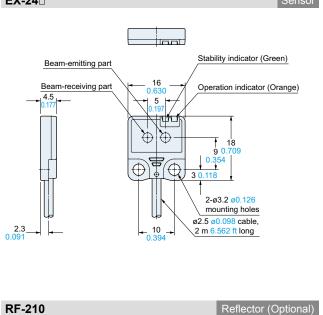
2-ø3.2 ø0.126

mounting holes ø2.5 ø0.098 cable 2 m 6.562 ft long

cable,

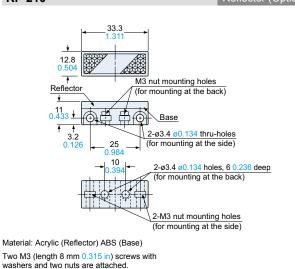






(‡ 1.5 0.059 6.5 0.256 -9.6 4.6 0.181 . ø2.3 17.5 0.689 (13) 13 0.512 7.75 2.3 0.091 3.5 0.138 ø3.2 ø0.126 mounting hole Material: Acrylic (Reflector) ABS (Base)

RF-200 Reflector (Accessory for the retroreflective type sensor)



EX-24

0

EQ-500 MQ-W **RX-LS200** RX RT-610

The CAD data can be downloaded from our website. FIBER SENSORS LASER SENSORS **RF-11** Reflective tape (Optional) **RF-12** Reflective tape (Optional) 30 <mark>1.181</mark> 0.7 MICRO PHOTO-ELECTRIC SENSORS (28)<mark>(1.102)</mark> -30 1.181 0.7 (28)(1.102) AREA SENSORS SAFETY LIGHT CURTAINS / SAFETY COMPONENTS 25 (23) 0.984 (0.906 8 0.31 ↑ (6) (0.236) ŧ Effective PRESSURE / FLOW SENSORS reflecting surface Adhesive tape Effective Material: Acrylic INDUCTIVE PROXIMITY SENSORS reflecting surface Adhesive tape Material: Flexible polyvinyl chloride PARTICULAR USE SENSORS MS-RF21-1 Reflector mounting bracket for **RF-210** (Optional) SENSOR OPTIONS Assembly dimensions SIMPLE WIRE-SAVING UNITS WIRE-SAVING SYSTEMS ø36 50 MEASURE-MENT SENSORS ø36 50 STATIC CONTROL DEVICES 30 30 LASER MARKERS 10 0.39 3.2 3.5 0 138 10 0.394 PLC 0. R7.5 HUMAN MACHINE INTERFACES ø25 46 1.98 25 ENERGY MANAGEMENT SOLUTIONS **∲** 25 12.5 0.492 曲 0 13. ł t 1.2 t 0.047 0.512 FA COMPONENTS 12.8 0.504 -13 0.512 Material: Stainless steel (SUS304) MACHINE Two M3 (length 12 mm 0.472 in) VISION SYSTEMS screws with washers are attached. UV CURING SYSTEMS MS-EX20-1 Sensor mounting bracket (Optional) **Assembly dimensions** t 1.5 t 0.059 10.5 Selection Guide Mounting drawing with EX-21 Amplifi Built-in (1.2) 5 0.197 t 1.5 Power Supply Built-in 10.5 0.413 Amplifier-separate rin 1 (6.5)(0.256) 29.5 50 t 1 10 4.5 0.17 29.5 EX-Z 4-M3 × 0.5 0.020 3.2 161 16 5 CX-400 0.6 Ò \oplus € 12 12 CY-100 3.2 2 0. EX-10 \bigoplus Ð Ð **'**{} \oplus ŧ 9 10.5 19 1.5 0.354 0.413 0.74 Beam-receiving EX-30 0 079 part € EX-40 Material: Stainless steel (SUS304) 2 0.079 Two M3 (length 5 mm 0.197 in) pan head screws [stainless steel (SUS304)] are attached. CX-440 Ш EQ-30 10

DIMENSIONS (Unit: mm in)

FIBER SENSORS

LASER SENSORS

MICR PHOTO-ELECTRIC SENSORS

AREA SENSORS

SAFETY LIGH CURTAINS SAFETY

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SENSOR

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CURING SYSTEMS

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Amplifie Built-ir Power Supply Built-in

Amplifier-separated

EX-Z

CX-400 CY-100

EX-10

EX-30

EX-40

CX-440

EQ-30

EQ-500

MQ-W

RX-LS200

RT-610

RX

1

13

3 0.118

12

3 0.118

14.5

8

t 1.2

SENSORS

MS-EX20-2

1

3-M3 × 0.5

(2)

DIMENSIONS (Unit: mm in)

The CAD data can be downloaded from our website.

0.669

f

8

R13

3.5

13

R0.5

12

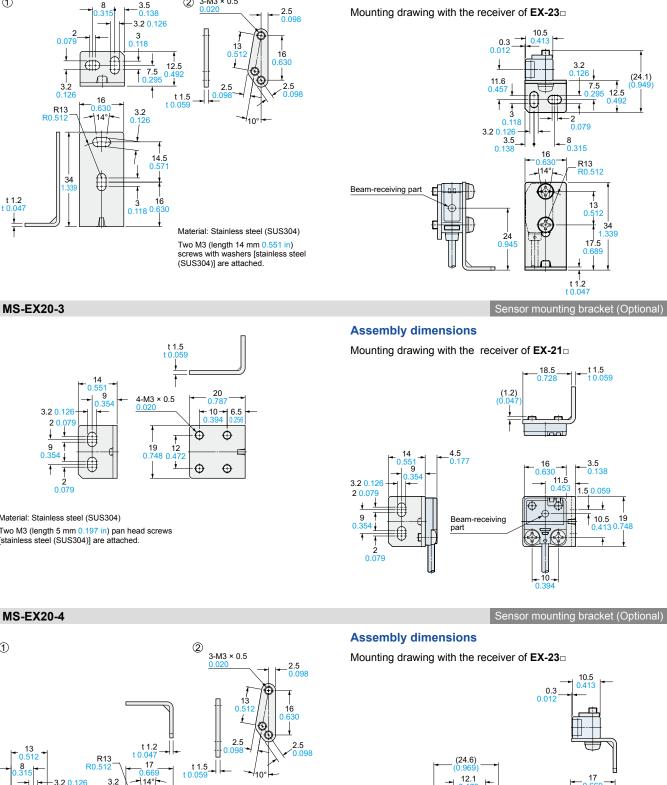
.315

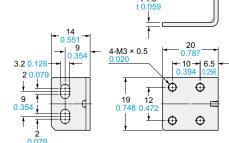
t 1.2 t 0.047

Sensor mounting bracket (Optional)

Assembly dimensions

Mounting drawing with the receiver of EX-23 -





LAT:

ŧ+,

Material: Stainless steel (SUS304)

Two M3 (length 14 mm 0.551 in) screws with washers [stainless steel (SUS304)] are attached.

3 0.118 0.315

Material: Stainless steel (SUS304) Two M3 (length 5 mm 0.197 in) pan head screws [stainless steel (SUS304)] are attached.

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Beam-receiving part

8.2

8

ŧ

3

3.2

30

T4.5

ŧ

DIMENSIONS (Unit: mm in)

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