### 501 Series - Directional Control Valve Platform

## Featuring Higher Flow in a Compact Valve Package

#### **Features**

- · Solenoid air pilot actuated
- Low wattage 0.8 Watt for DC application
- DC solenoids Polarity insensitive with surge suppression
- Plug together circuit boards eliminate internal wiring
- Integral recessed gaskets
- IN Fittings to accommodate various tube sizes
- Simple conversion from internal to external pilot
- IP65 Certified

#### Sandwich and Manifold Accessories

- Pressure Regulators for supply pressure control at individual valve
- Speed control to control exhaust flow allows for control of actuator extend or retract speed
- Shut off block for individual valve to be isolated from pressure supply during operation and repair
- Mid Station Supply Manifold block allows for multiple pressure zones (with blocking discs) or additional air supply to a manifold

## Fieldbus Electronics Compatible

- G3 Fieldbus Electronics
  - Graphic Display for easy commissioning, visual status & diagnostics
  - 128 valve solenoids per manifold
  - Easy distribution of additional manifolds through Sub-bus communication
  - One Node supports up to 16 I/O modules
  - Available with Auto Recovery Module (ARM) which allows configuration information to be saved and reloaded to replacement module automatically
- 580 Fieldbus Electronics
  - Graphic Display for easy commissioning, visual status & diagnostics
  - 128 valve solenoids per manifold











**AVENTICS<sup>TM</sup>** 

## **Performance Data**

Function Type	Function Code	Pilot (14)	Interface	Rated Flow at 90 PSI Cv (I/min (ANR))		Response Time (ms)	Pilot Pressure at 73°F/23°C PSI (bar)		Operating Pressure Port 1 PSI (bar)/inHg (-bar)			
		Return (12)		1 → 2 1 → 4	2 → 3 4 → 5	Energize/ De-Energize	min.	max	min.	max	Part Number	
Rubber Packed Technology, with Manual Override												
5/2	B1	14 2 12 12 12 12 12 12 12 12 12 12 12 12 1	- Proprietary	0.460 (460)	0.465 (465)	14/29	29 (2)	115 (8)	28 (-0.95)	115 (8)	R501A2B10MA00F1	
	BN	Differential Air Return		0.460 (460)	0.465 (465)	25/21	29 (2)	115 (8)	28 (-0.95)	115 (8)	R501A2BN0MA00F1	
	В4	Solenoid Air Return		0.460 (460)	0.465 (465)	11/11	29 (2)	115 (8)	28 (-0.95)	115 (8)	R501A2B40MA00F1	
5/3	B5	Center Open to Exhaust		0.420 (420)	0.470 (470)	27/12	29 (2)	115 (8)	28 (-0.95)	115 (8)	R501A2B50MA00F1	
	В6	Center Closed		0.460 (460)	0.465 (465)	13/12	29 (2)	115 (8)	28 (-0.95)	115 (8)	R501A2B60MA00F1	
	В7	Center Open to Pressure		0.460 (460)	0.411 (411)	17/38	36 (2.5)	115 (8)	28 (-0.95)	115 (8)	R501A2B70MA00F1	
2 x 3/2 NO	ВА	Normally Open		0.450 (450)	0.450 (450)	18/18	0.3 x Operating Pressure + 13 PSI	115 (8)	30 (2)	115 (8)	R501A2BA0MA00F1	
2 x 3/2 NC	BD	Normally Closed		0.460 (460)	0.470 (470)	18/18	0.09 x Operating Pressure + 33.5 PSI	115 (8)	30 (2)	115 (8)	R501A2BD0MA00F1	

# Construction

Materials in Contact w/Fluid						
Body	Aluminum, E-Coating treatment					
Spool	Aluminum or Stainless Steel					
Piston	POM					
Spring	Steel					
Spool Seals	NBR + PUR					
Other Seals	NBR + FKM					
Other materials	PAM (Polyarylamide) 50% Glass Fiber Reinforced					
Valve to Subbase Gasket	NBR					
Subbases	Aluminum, E-Coating treatment					

# **Operating Data**

All Solenoids Are Continuous Duty Rated	24 VDC			
Power (Watts)	0.8			
Holding Current (Amps)	0.025			
Ambient Temperature Range Min/Max °F (°C)	-14° F (-10° C)/122° F (50° C)			



### How to Order: Valve

Dual 3-Way, 14 Normally Open – 12 Normally Open
 Dual 3-Way, 14 Normally Closed – 12 Normally Closed
 2 Position 4-Way (5/2), Differential Air Return w/o Spring

