

1008S/SL 63mm, 100mm Pressure Gauges

FEATURES

- **PLUS!**™ Performance (optional), dampens vibration, shock and pulsation effects
- PowerFlex™ movement provides superior resistance to vibration, shock, and pulsation
- True Zero™ reduces reading errors by using a “zero box” instead of conventional dial pins
- Ammonia and refrigerant versions available



SPECIFICATIONS

Accuracy:	±1.6% of span (Dry) ±2% of span (Liquid filled)
Process Connection Location:	Lower, lower back, top, 3 o'clock, 9 o'clock
Ranges:	Vacuum, compound to 15,000 psi
Movement:	304 SS with glass filled polyester segment
Window Material:	Polycarbonate
Pointer	Black, aluminum
Weather Protection:	IP65 (Plug closed), IP54 (Plug vented) NEMA 4 (Plug closed)
Mounting Options:	U-clamp and front flange
Dampening	Liquid fill and PLUS! ™ Performance

WETTED COMPONENTS

Model	Bourdon Tube	Process Connection Materials
1008S	316L SS	316 SS

NON-WETTED COMPONENTS

Model	Case	Ring
1008S	304 SS (standard)	304 SS (standard) crimped

MIN/MAX TEMPERATURE LIMITS

Version	Ambient	Process	Storage
Dry	-40°F to 200°F (-40°C to 93°C)	-40°F to 250°F (-40°C to 121°C)	-40°F to 250°F (-40°C to 121°C)
PLUS! ™	-40°F to 150°F (-40°C to 66°C)	-40°F to 200°F (-40°C to 93°C)	-40°F to 150°F (-40°C to 66°C)
Glycerin Fill	20°F to 150°F (-7°C to 66°C)	20°F to 200°F (-7°C to 93°C)	0°F to 150°F (-18°C to 66°C)
Silicone Fill	-40°F to 150°F (-40°C to 66°C)	-40°F to 200°F (-40°C to 93°C)	-40°F to 150°F (-40°C to 66°C)
Halocarbon® Fill	-40°F to 150°F (-40°C to 66°C)	-40°F to 200°F (-40°C to 93°C)	-40°F to 150°F (-40°C to 66°C)



1008
63mm dial size



1008
100mm dial size



ORDERING CODE	Example:	631008	S	L	02	L	XC4	100#
Dial Size/Model Code								
631008 - 63mm (2½") 304 SS case		631008						
101008 - 100mm (3½") 304 SS case								
System								
S - 316 SS tube/316 SS process connection			S					
Case Fill								
Blank - Dry liquid fillable								
L - Liquid filled case (glycerin standard)				L				
Process Connection Size								
01 - ⅛ NPT Male								
02 - ¼ NPT Male					02			
04 - ½ NPT Male (lower only)								
RW - SAE - 4 7/16"-20 straight thread with washer, o-ring and nut								
KJ - ¼" Straight JIS, BSP								
KA - ¼" Tapered JIS, BSP								
13 - G ¼" DIN								
JP - ¼" Tubing								
JQ - 6mm Tubing, (N/A with throttle plug, N/A ranges above 6,000 psi)								
Process Connection Location								
L - Lower						L		
B - Lower back								
D - Side (3 o'clock)								
E - Side (9 o'clock)								
T - Top								
Options (if choosing an option(s) must include an "X")								
LL - PLUS! ™ Performance							X__	
GV - Silicone case fill								
GX - Halocarbon® case fill								
TU - Throttle plug (1,000 psi max. pressure)								
TS - Throttle plug (15,000 psi max. pressure)								
6B - Cleaned for oxygen service								
NH - SS tag wired to case								
FF - Front flange								
UC - U-clamp								
C4 - Individual calibration chart (in accordance with ASME B40.100 traceable to NIST)							C4	
SM - All SS movement								
YW - 316L SS case and ring								
Ranges (see range table on page 34 for all standard ranges)								
Single Scale								
100# - 100 psi								100#

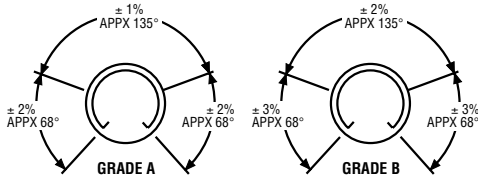
Standard Pressure Ranges

Single Scale Models: 1008S, 1009, 1010, 1017, 1020 & 2008						Notes
	psi	bar	kPa	MPa	kg/cm ²	
Vacuum	30IMV	N1BR	N100KP	N0.1MP	N1KG	
	-	N1/0.6BR	N100/60KP	N0.1/0.06MP	N1/0.6KG	
Compound	30IMV&15#	-	-	-	-	
	-	N1/1.5BR	N100/150KP	N0.1/0.15MP	N1/1.5KG	
	30IMV&30#	-	-	-	-	
	-	N1/3BR	N100/300KP	N0.1/0.3MP	N1/3KG	
	30IMV&60#	-	-	-	-	
	-	N1/5BR	N100/500KP	N0.1/0.5MP	N1/5KG	
	-	-	-	-	-	
	30IMV&100#	-	-	-	-	
	-	N1/9BR	N100/900KP	N0.1/9MP	N1/9KG	
	15#	1BR	100KP	0.1MP	1KG	
-	1.6BR	160KP	0.16MP	1.6KG		
30#	-	-	-	-		
-	2.5BR	250KP	0.25MP	2.5KG		
60#	4BR	400KP	0.4MP	4KG		
-	6BR	600KP	0.6MP	6KG		
100#	-	-	-	-		
-	10BR	1000KP	1MP	10KG		
160#	-	-	-	-		
200#	-	-	-	-		
-	16BR	1600KP	1.6MP	16KG		
300#	-	-	-	-		
-	25BR	2500KP	2.5MP	25KG		
400#	-	-	-	-		
600#	40BR	4000KP	4MP	40KG		
800#	-	-	-	-		
-	60BR	6000KP	6MP	60KG		
1000#	-	-	-	-		
1500#	100BR	10000KP	10MP	100KG		
2000#	-	-	-	-		
-	160BR	16000KP	16MP	160KG		
3000#	-	-	-	-		
-	250BR	25000KP	25MP	250KG		
4000#	-	-	-	-		
5000#	-	-	-	-		
6000#	400BR	40000KP	40MP	400KG		
-	600BR	60000KP	60MP	600KG		
8000#	-	-	-	-		
10000#	-	-	-	-		
15000#	1000BR	100000KP	100MP	1,000KG		
20000#					4½", 6" 1009, 1010, 1017 SS systems only	
30000#					4½", 6" 1009, 1010, 1017 Monel [®] systems only	

ACCURACY:

Accuracy – the conformity of indication to an accepted standard or true value. Accuracy is the difference (error) between the true value and the indication expressed as a percent of the span. It includes the combined effects of method, observer, apparatus and environment. Accuracy error includes hysteresis and repeatability errors but not friction error. It is determined under specific conditions. (Normal position, 73.4°F (23°C), and 29.92 in Hg barometric pressure.)

The following tables define the ASME B40.1* accuracy grades used by Ashcroft products.



Accuracy of a pressure gauge may be expressed as percent of span or percent of indicated reading. Percent of span is the most common method. Percent of indicated reading is usually limited to precision test gauges and unless specifically spelled out, it may be assumed that an accuracy of ±0.5% means ±0.5% of span.

GRADE 4A:

Gauges offering the highest accuracy and calibrated to ±0.1% of span over the entire range of the gauge. These gauges are called laboratory precision test gauges and are generally 8½", 12" or 16" dials. These high-accuracy gauges may be temperature compensated. They must be handled carefully in order to retain accuracy.

ACCURACY EXAMPLES

Range	Accuracy Span	Grade	Permissible Error % of Span
0/100 psi	100 psi	1A	1.0
0/400 kPa	400 kPa	2A	0.5
0/1000 bar	1000 bar	B	3 (0/250 & 750/1000 bar) 2 (250/750 bar)
-100/400	400 kPa	2A	0.5
30 inHg/ 30 psi	44.7 psi	4A	0.1

The last item (30 inHg/30 psi) deserves some explanation. The span is defined as the algebraic difference between the limits of the scale. 30 inHg = -14.7 psi Span = 30 psi - (-14.7) = 44.7 psi. 0.1% of 44.7 psi = 0.045 psi or 0.022 Hg.

*ASME B40.1 may be ordered from:
 American Society of Mechanical Engineers
 Three Park Avenue, New York, NY 10016

GRADE 3A:

Gauges are calibrated to an accuracy of ±0.25% of span over the entire range of these gauges. These gauges are called test gauges and are generally 4½", 6" or 8½" dials. The gauges are generally not temperature compensated (except Ashcroft Type 1082).

GRADE 2A:

Gauges are calibrated to an accuracy of ±0.5% of span over the entire range of the gauge. They are often referred to as process gauges and are usually supplied as 4½" and 6" cases and are not temperature compensated.

GRADE 1A:

Gauges are calibrated to an accuracy of ±1% over the entire range of the gauge. These gauges are high-quality industrial gauges and are supplied in 2½", 3½" and 4½" sizes.

GRADE A:

Gauges are calibrated to an accuracy of ±1% of span over the middle half of the scale and ±2% of span over the first and last quarters of the scale.

GRADE B:

Gauges are calibrated to an accuracy of ±2% of span over the middle half of the scale and ±3% of span over the first and last quarters of the scale. These gauges are often referred to as commercial or utility gauges and are supplied in 1½", 2", 2½", 3½" and 4½" case sizes.

GRADE C:

Gauges are calibrated to an accuracy of ±3% of span over the middle half of the scale and ±4% of span over the first and last quarters of the scale.

GRADE D:

Gauges are calibrated to an accuracy of ±5% of span over the entire scale.

ACCURACY EXAMPLES

Type of Gauge	Grade	Permissible Error % of Span			Max. Friction (% of Span)
		Lower 25%	Middle 50%	Upper 25%	
Precision Test (A4A)	4A	0.1	0.1	0.1	See Note
Test (1082)	3A	0.25	0.25	0.25	0.25
Process (1279)	2A	0.5	0.5	0.5	0.5
Industrial/Hydraulic (1009)	1A	1.0	1.0	1.0	1.0
Industrial/Hydraulic (1010, 1188, 1490)	A	2.0	1.0	2.0	1.0
Commercial/Utility (1005, 3005, 1008A)	B	3.0	2.0	3.0	2.0

Note: Grade 4A gauges must remain within 0.1% before and after being lightly tapped.